

# *Effect of high-hydrostatic pressure and pH treatments on the emulsification properties of gum arabic*

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1      **Effect of High-hydrostatic Pressure and pH treatments on**  
2      **the Emulsification Properties of Gum Arabic**

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5

6      **Abstract**

7      This study investigated the emulsification properties of the native gums and those  
8      treated at high pressure (800 MPa) both at their “natural” pH (4.49 and 4.58  
9      respectively) and under “acidic and basic” pH (2.8 and 8.0). The emulsification  
10     behaviour of KLTA gum was found to be superior to that of the GCA gum. High  
11     pressure and pH treatment changed the emulsification properties of both gums. The  
12     acidic amino acids in gum arabic were shown to play an important role in their  
13     emulsification behaviour, and mechanism of emulsification for two “grades” gums  
14     were suggested to be different. The highly “branched” nature of the carbohydrate in  
15     GCA gum was also thought to be responsible for the “spreading” of droplet size  
16     distributions observed. Coomassie brilliant blue binding was used to indicate  
17     conformational changes in protein structure and Ellman’s assay used to estimate any  
18     changes in levels of free thiol present.

19

20     **Key words:** Gum arabic, arabinogalactan protein complex (AGP), high-hydrostatic  
21     pressure, emulsification properties, thiol

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23    **1. Introduction**

24    Gum arabic (GA, E414) is one of the most extensively used exudate gums from the  
25    various species of *Acacia* tree, and a food hydrocolloid that displays both emulsifying  
26    and emulsion stabilising properties (Nakauma et al., 2008; Yadav et al., 2007;  
27    Williams & Phillips, 2009). About 80% of the commercial gum arabic supplied is  
28    derived from *Acacia senegal* (*A. senegal*), with majority of the remaining gum arabic  
29    is from *Acacia seyal* (*A. seyal*) (Tan, 1990; Dickinson, 2003). Gum arabic is  
30    considered to be a “heterogeneous” material with good emulsification properties,  
31    playing an important role in stabilising the dispersed system (Nakauma et al., 2008).

32

33    Gum arabic is most extensively used for flavour encapsulation and emulsification of  
34    flavour oils in the carbonated beverage industries due to its ability to form an  
35    adsorbed film at the oil-in-water interface (Dickinson et al., 1989). The main  
36    ingredient of most flavoured soft drinks is the insoluble essential oils, such as the  
37    orange oil. Therefore, the industry is trying to convert essentially insoluble oil into a  
38    stable beverage emulsion (Tan, 1990). In the beverage emulsions, the gum is  
39    required to stabilise a concentrated oil emulsion (about 20%v/v oil) for long periods  
40    and to continue to stabilise these following dilution prior to bottling (Islam et al.,  
41    1997). Gum arabic has shown an impeccable stability in the flavour oil system both  
42    at the “concentrated” stage and after the final dilution of the beverage. These  
43    effective emulsifying properties are due to the solubility and the affinity to the oil  
44    phase over a wide pH range (Tan, 1994; Glicksman, 1969).

45

46    An average molecular weight (Mw) of *Acacia senegal* is about 380,000 Da, whereas  
47    a typical molecular weight for *Acacia seyal* sample is about 850,000 Da (Mahendran

48 et al., 2008). Gum arabic is a complex branched heteropolysaccharide with a  
49 backbone of 1,3-linked  $\beta$ -galactopyranose units and side-chains of 1,6-linked  
50 galactopyranose units terminating in glucuronic acid or 4-O-methylglucuronic acid  
51 residues (Dickinson, 2003). Gum arabic consists of three main groups (Elmanan et  
52 al., 2007; Idris et al., 1998; Montenegro et al., 2012; Randall et al., 1989; Akiyama, et  
53 al., 1984; Conolly et al., 1988; Williams et al., 1990):

- 54 i) Arabinogalactan (AG, Mw  $\approx$  280kDa), the main component, which consists of  
55 about 88%w/w of the gum and contains the least protein (0.44%w/w);  
56 ii) Arabinogalactan protein complex (AGP, Mw  $\approx$  1450kDa), 10%w/w of the total  
57 gum and contains about 9%w/w protein, in which the backbone chain links to the  
58 arabinogalactan chains through serine and hydroxyproline groups;  
59 iii) Glycoprotein (GP, Mw  $\approx$  250kDa) which is the smallest fraction, 1%w/w of the gum  
60 overall but having the highest protein content (55%w/w, about 4000 amino acid  
61 residues containing all of the cysteine and methionine) .

62  
63 The most widely accepted structural model for the arabinogalactan protein complex  
64 (AGP) is “wattle blossom model” suggested by Fincher et al. (1983), containing  
65 several polysaccharide units linked to a common protein core (Dickinson, 2003). The  
66 “blocks” of carbohydrate are linked to a polypeptide chain through either serine or  
67 hydroxyproline residues (Williams & Phillips, 2009). This model suggests how gum  
68 arabic used in oil-in-water emulsion acts as an emulsifier. Recent studies on *A.*  
69 *senegal* have suggested a repeating “backbone” protein structure of [ser-hyp-hyp-  
70 hyp-thr-leu-ser-hyp-ser-hyp-thr-hyp-hyp-hyp-gly-pro-his] with the attached  
71 arabinogalactan ( $\alpha$ -1-3) linked and with short protein side chains also attached to  
72 “backbone” at intervals. It is likely that the “availability” of this protein “backbone” is

73 related to its eventual emulsifying capacity of the gum (Mahendran et al., 2008;  
74 Goodrum et al., 2000).

75

76 The structure of *A. seyal* was investigated by Jurasek et al. (1995), Hassan et al.  
77 (2005), Flindt et al. (2005), Siddig et al (2005) and Nie et al. (2013). It is suggested  
78 that the sugar and amino acid composition were essentially same as the *A. senegal*  
79 and that the architecture of AGP structure is also similar. However, Siddig et al (2005)  
80 suggested that there was also a “second” high molecular fraction in the AGP of *A.*  
81 *seyal*, and Nie et al (2013) stated that the polysaccharides in *A. seyal* were more  
82 highly “branched”.

83

84 High-hydrostatic pressure (range of 100 MPa to 1GPa), is commonly used in food  
85 industry for both food processing and food preservation (Hite, 1899). High-  
86 hydrostatic pressure treatment is a novel technology and multifactorial process which  
87 includes the destruction of micro-organisms, the alteration of enzyme activity, the  
88 control of phase changes and the altered conformation of biopolymers leading to  
89 changes in their functional properties (Farr, 1990; Galazka & Ledward, 1995). An  
90 important aspect of the use of pressure treatment is that the food material can be  
91 processed with minimal effects on the natural colour, flavour, and taste of the  
92 products with little or no loss of vitamin content (Heremans, 1992; Galazka et al.,  
93 1995 & 2000). Not only can this pressure be used to kill vegetative cells and reduce  
94 spore numbers, it can be used to modify and alter the properties and structure of any  
95 proteins present (Galazka & Ledward, 1995). The effects of pressure on protein are  
96 wide ranging and a continuing area for further investigation. Researchers have  
97 shown that high-hydrostatic pressure can make changes in the hydrophobic

98 associations, hydrogen bonding and electrostatic interactions in proteins (Ledward,  
99 1995). Therefore, high pressure treatment does not appear affect primary structure,  
100 but changes the secondary, tertiary, and quaternary structures (Galazka et al., 2000).

101

102 In many protein tertiary structures, disulphide “bridges” were found to be some of the  
103 major stabilising interactions. Disulphide “bridges” (SS) can be formed when two  
104 cysteine residues (thiol group, -SH) which are adjacent in the 3D structure are  
105 oxidised (Branden & Tooze, 1999). It has been suggested that such disulphide  
106 “bridges” can rearranged under high pressure (Phillips et al., 1994; Galazka et al.,  
107 2000; Kieffer et al., 2007). Due to limitations in assay sensitivity little or no cysteine  
108 and methionine can be detected in the crude gum arabic (Phillips & Williams, 2009;  
109 Biswas et al., 1995). However significant levels can be detected in the purified GP  
110 fraction (about 200 residues in the 4000 peptides, Renard, et al., 2006).

111

112 Therefore, detecting the protein dye binding and changes in the sulphhydryl (thiol, SH)  
113 in gum could indicate protein conformational changes after high pressure treatment  
114 at varying pH levels. The aim of this study was to investigate the effect of high-  
115 hydrostatic pressure and pH on the emulsification properties of KLTA (“premium”  
116 grade) and GCA (“secondary” grade) gum samples.

117 **2. Materials & Methods**

118 **2.1 Materials**

119 The spray dried gum samples of “food grade” used in the study were supplied by  
120 Kerry Ingredients, Bristol, UK. KLTA gum is a spray dried preparation of Kordofan  
121 gum light type A (*A. senegal*), and is generally recognised as “good” gum. GCA is

122 gum commercial *Acacia* (*A. seyal*) also spray dried preparation and is considered to  
123 be “poor” gum. The protein content of KLTA is about 3%w/w and GCA is about  
124 2%w/w respectively. All chemicals, reagents and dialysis tubing used were  
125 purchased from Fisher Sientific (Loughborough, UK) and Sigma-Aldrich (Dorset, UK).  
126 All chemicals were of analytical grade unless specified.

127

## 128 **2.2 Sample preparation**

129 The gum arabic dispersions (40%w/v) were made by adding the required amount of  
130 gums to deionised water (pH 7, conductance: 18mΩ), with gentle stirring at room  
131 temperature (20°C) overnight to allow dispersed. The solutions were further  
132 degassed under a vacuum to remove any entrapped air bubbles. The gum samples  
133 were prepared in duplicate (both for the KLTA and GCA) and were either dialysed  
134 overnight at 4°C (native gums) or dialysed against the various phosphate buffer  
135 solutions (0.3 M) overnight at 4°C to equilibrate to the required pH (2.8 and 8.0). The  
136 samples were then pressurised at 800MPa for 10 minutes using a prototype  
137 Stansted “food lab” high pressure apparatus (Stansted Fluid Power, Essex, UK). The  
138 pH treated and native samples were then dialysed against several changes of  
139 deionised water for 24h at 4°C. No change in samples volume was observed.  
140 Materials were also freeze dried and stored in vacuum desiccators over P<sub>2</sub>O<sub>5</sub> for  
141 further study.

142

## 143 **2.3 Droplet distribution measurements**

144 The emulsification properties were examined by measuring the droplet size  
145 distribution of emulsions made using native, pH 2.8 and pH 8.0 non-pressurise and  
146 pressure treatment (simplified native non pressure (NP), pressure treated (P), pH 2.8

147 (superscript 2.8), pH 8.0 (superscript 8), for example, pH 2.8 pressurised KLTA gum  
148 simplified as KLTA P<sup>2.8</sup>).

149

150 Each sample was added to an oil-in-water model system, 0.1g of freeze dried gum,  
151 0.5ml orange oil and 99.4ml deionised water. The emulsions were measured using a  
152 Malvern Mastersizer 2000 particle size analyser (1 kHz, particle size: 0.02--2000μm).  
153 Deionised water (99.4g) was added to a circulating water system passing through  
154 the optical cell (total volume 100ml stirrer/circulator 1000 rpm) and measured the  
155 background. And then, the gum materials (0.1g) were added and circulated using  
156 small volume dispersion unite for about 2 min at 1000rpm. The cold-pressed, orange  
157 oil from California (Sigma Aldrich Chemicals, UK) was then added (0.5ml) and then  
158 mixed for a further 2.5 hours to allow the system to equilibrate. The samples were  
159 measured after addition (time=0), and then measured every 30 minutes until the  
160 emulsion stabilised in the prevailing shear conditions (2.5 hours, data not shown).  
161 The droplet distribution profile of the unstabilised (no gum) oil emulsion was  
162 measured after 2.5 hours, and the mean droplet diameter at peak fraction was found  
163 to be about 300μm.

164

#### 165 **2.4 Coomassie brilliant blue assay**

166 The method used was that of Bradford (1976). The reagent used was a solution of  
167 100mg of brilliant blue. G. dye (Coomassie Blue G) in 50 ml of 95% v/v ethanol to  
168 which was added 100mls of 85% w/v phosphoric acid, the total volume being  
169 adjusted to 1000ml with distilled water. Sample containing between 10 and 100ug of  
170 protein in 0.1ml of deionised water were added to 5mls of the freshly prepared dye  
171 reagent and mixed. After 5 minutes the absorbance was read at 595nm and

172 compared with a standard curve of bovine serum albumin, 1-100ug protein. The  
173 colour produced by this assay was found to be stable for up to one hour after mixing.  
174 The standard curve was using a serial dilution technique using bovine serum  
175 albumin (BSA) as a protein standard, and a linear function:

176 
$$y = 0.0007x + 0.0059$$

177 Where: y: absorbance at 595 nm; x: amount of protein contained ( $\mu$ g)

178

179 **2.5 Ellman's assay**

180 Analysis of the effect on the thiol groups was carried out using the Ellmans' Assay  
181 (Ellman, 1959). All of the spray dried gum samples were hydrated in pH 8 phosphate  
182 buffer solutions (1g in 10ml). At this pH thiol groups are ionized thus making them  
183 more reactive towards the Ellman's reagent, 5-5'-dithiobis-(2-nitrobenzoic acid).  
184 From this solution 3ml was mixed with 2ml of pH 8 phosphate buffer and 5ml  
185 deionised water. 3ml of this solution was added to a 3ml photocell. The absorbance  
186 was adjusted to zero. Once the absorbance was adjusted to zero 20 $\mu$ l of Ellman's  
187 reagent (3mM in 0.1M phosphate buffer pH 8) was added. This allows the formation  
188 of the 2-nitro-5-thiobenzoate anion (Ratio of 1:1) which is yellow in colour and has a  
189 molar concentration of  $14,150\text{M}^{-1}\text{cm}^{-1}$  at wavelength 412nm. The absorbance  
190 peaked after 2 minutes. After the 2 minutes the absorbance 412nm was read from  
191 the spectrophotometer (Cecil 1000 series UV-VIS ectrophotometer). The following  
192 equation was then applied to determine the sulphhydryl content (mmoles/g).

193 
$$C_0 = (A/\epsilon) D$$

194 Where  $C_0$  = Original concentration;

195 A = Absorbance at 412nm;

196  $\epsilon$  = Extinction coefficient ( $14,150 \text{ M}^{-1}\text{cm}^{-1}$ );

197 D = Dilution Factor

198

199 **3. Results & Discussion**

200 **3.1 Emulsification properties of native, pressurised and pH (2.8 and 8.0) treated gum arabic**

202 Fig. 1 shows the droplet size distribution of emulsions made using both the native  
203 non-pressure treated (NP) and pressure treated (P) KLTA and GCA gums ( $\text{pH} \approx 4.5$ ,  
204  $n=6$ ). The peaks of KLTA NP and KLTA P were tightly distributed at about  $16\mu\text{m}$ ,  
205 and  $18\mu\text{m}$  respectively (fig. 1 (a) and (b)). No significant differences in values  
206 between the native materials and those for the pressurised samples were observed.

207

208 Fig. 1 (c) and (d) show the droplet size distributions of native and pressurised GCA  
209 gums. In this case, although the mean of the droplet size distribution in the untreated  
210 GCA gum was only slightly greater than the untreated KLTA gum ( $19.60\mu\text{m}$  and  
211  $15.78\mu\text{m}$  respectively). The overall variability of the GCA untreated replicates also  
212 increased. This “variability” was further enhanced by the pressure treatment of the  
213 GCA gum samples, with an overall increase in the mean droplet size to  $33.53\mu\text{m}$ .  
214 Assuming that the increase in droplet size is an indicator of the gums decreased  
215 ability to stabilise a given surface area, then the GCA “poor” gums would seem to  
216 have “reduced” emulsification power, and be more detrimentally affected by any  
217 pressure treatment, than the equivalent KLTA “good” gum.

218

219 It has been reported that the “poor” GCA (*A. seyal*) has a different distribution of the  
220 protein throughout, and there may be more than one high molecular weight AGP

fraction, which may also contribute to the overall emulsification properties (Hassan et al., 2005; Flindt et al., 2005; Siddig et al., 2005). In addition, the pressure treatment may act directly on the carbohydrate chains and cause some “interdigitation” of the sugar chains leading to a molecule with a reduced “hydrodynamic volume” (Whistler & Daniel, 1990). This “interdigitation” effect may also be more marked for the more highly “branched” structure of the GCA (*A. seyal*) gum (Nie et al., 2013).

227

Fig. 2 shows the droplet size distributions of emulsions made using pH 2.8 treated gums (non-pressurised (NP) and pressurised (P) KLTA and GCA gums). The pre-treatment (pH 2.8) of KLTA gum significantly increased the mean droplet size of the model emulsions (15.78 $\mu\text{m}$  to 59.92 $\mu\text{m}$ , fig. 1 (a) and fig. 2 (a) respectively). The individual non-pressurised profiles however, remain reasonably reproducible (little spread of measurements). After pressure treatment (fig. 2 (b)), the ability of the KLTA to consistently produce an emulsion of similar mean droplet sizes, was lost (mean increased from 59.92 $\mu\text{m}$  to 302.34 $\mu\text{m}$  for KLTA NP<sup>2.8</sup> and KLTA P<sup>2.8</sup> respectively). A similar pattern of behaviour was observed for the pre-treated pH 2.8 GCA gums with the mean droplet size increasing from 19.60 $\mu\text{m}$  to 261.39 $\mu\text{m}$  to 359.49 $\mu\text{m}$  for GCA NP, GCA NP<sup>2.8</sup> and GCA P<sup>2.8</sup> respectively (fig. 1 (c), fig. 2 (c) and fig. 2 (d)). The emulsions again were showing an increased “spread” of the means and a general “broadening” of the individual distributions.

241

The most common use of KLTA “good” (*A. senegal*) gum is the food industry is the stabilisation of emulsions of flavour oil in soft drinks at low pH (2.5 -- 4, Harnsilawat et al., 2006; Friberg, 1997; Tan, 1990). Treating the KLTA at the low pH 2.8 produced a significant increase in the mean droplet size, indicating the decrease in

246 the emulsification power. Treatment of the “poor” GCA gum under the same  
247 conditions produced an even more pronounced increase in the mean droplet size.  
248 Effectively, after the “acid treatment” the GCA gum has almost no remaining  
249 emulsifying ability (Mean droplet size of the oil emulsion only (with no gum) was  
250 about 300 $\mu$ m, data not shown). Since hydrolysis of any part of the gum arabic  
251 structure (KLTA or GCA) is very unlikely at pH 2.8 (Su et al., 2008; Chanamai &  
252 McClements, 2002), any difference in behaviour is presumably as a result of  
253 conformational changes in the proteins present.

254

255 Fig. 3 shows the droplet size distribution of emulsions using gums pre-treated at pH  
256 8.0. While both gums (KLTA and GCA) follow the general trend ( $NP < NP^8 < P^8$ ), the  
257 increased mean droplet size and the data spread (distribution of curves) are not as  
258 great as those observed for gums pre-treated at pH 2.8. For KLTA gum, the mean  
259 droplet sizes from KLTA NP to KLTA  $NP^8$  and KLTA  $P^8$  were 15.78 $\mu$ m to 32.46 $\mu$ m to  
260 45.20 $\mu$ m respectively (fig. 1 (a), fig. 3 (a) and fig. 3 (b) respectively). For GCA gum,  
261 the equivalent sequence of droplet sizes was from 19.60 $\mu$ m, to 44.06 $\mu$ m and to  
262 57.15 $\mu$ m (fig. 1 (c), fig. 3 (c) and fig. 3 (d) respectively). The emulsification data for  
263 the gums treated at pH 8.0 differs substantially from that observed at pH 2.8 for both  
264 types of gum.

265

266 It is interesting to note that the KLTA is rich in acidic residues (127/94 residues per  
267 1000 and 103/80 residues per 1000 for the acid/basic amino acid ratio for the KLTA  
268 and GCA respectively, Williams & Phillips, 2009). Given that the pKa of any basic (-  
269  $NH_2^+$ ) groups present is about 10.7 (Silverman, 2002), these groups are going to be  
270 fully protonated at any of the pH conditions used in this study and are unlikely to play

271 a significant role in changing the conformation of the protein (fig. 4). On the other  
272 hand, changing the pH is likely to have considerable effect on any acidic groups  
273 ( $\text{COO}^-$ ) present as they usually have  $\text{pK}_a$  values in the region of 4.8 (Silverman,  
274 2002).

275

276 A treatment at pH 8.0 would lead to any acidic groups becoming fully ionised (both  
277 the protein and the carbohydrate present). The subsequent electrostatic repulsion of  
278 these groups would then denature the protein and “expand” the carbohydrate  
279 moieties (fig. 4 (b)), leading to less surface activity (lower hydrophobicity of the  
280 AGP). Returning the material to its original pH would reverse the ionisation of the  
281 acid groups (restore the hydrodynamic volume of the carbohydrate part), but it would  
282 not cause the protein to “refold”, leaving a material that is less hydrophobic and  
283 prone to aggregation (McClements, 2004; Dickinson & Pawlowsky, 1998; Dickinson,  
284 2009<sup>a&b</sup>, fig. 4 (c)).

285

286 Conversely, treatment at pH 2.8 would cause the acid groups to become fully  
287 protonated and to become less hydrophilic, both in terms of the “compression” of the  
288 protein and the reduced repulsion of the carbohydrate side chains (fig. 4(d)). This  
289 would lead in terms to a both a reduction in the surface area “covered” and “thinning”  
290 of the surface carbohydrate larger. Subsequent dialysis would again not necessarily  
291 fully reverse this denaturation process, and such changes would result in reduced  
292 emulsifying activity.

293

294 The results suggested that high pressure treatment inhibited the “improvement” of  
295 emulsification of gum arabic. This may be caused by “interdigitation” of

296 carbohydrates, and also by the protein denaturation in the gum. Such denaturation  
297 may occur due to the pH changing, or during the high pressure processing. If such  
298 protein denaturation happened during high pressure processing, the tertiary structure  
299 was the most likely to affected, the most labile linkages likely to be any disulphide  
300 bonds present (Creighton, 1989). Therefore, the protein “content” and free thiol  
301 groups present were followed to indicate any conformation changes in the proteins  
302 present.

303

304 **3.2 Estimation of protein “content” in gum samples (Coomassie brilliant blue)**  
305 Table 1 (2) shows the protein “content” of the gum samples as assayed using  
306 coomassie brilliant blue as reagent. While the native (“natural” pH, 4.49 and 4.58 for  
307 KLTA and GCA respectively) and the gums pre-treated on pH 8.0 all showed “dye  
308 binding” (blue colour development during assay), samples pre-treated at pH 2.8 did  
309 not. This suggested that the acid pre-treatment may have in some way  
310 changed/denatured any protein present or altered the overall gum structure, such  
311 that the protein is no longer “accessible” during the assay. “Calculated” protein  
312 content is an indicator of changes in “accessibility” of the protein to the dye (note no  
313 detectable protein was found in the final dialysis liquids, suggesting no significant  
314 hydrolysis had occurred). These changes were subsequently reflected in the  
315 emulsification behaviours (fig. 2).

316

317 The final protein values in KLTA “good” and GCA “poor” gums show significant  
318 differences in their ability to bind the dye (measured as “protein content” 5.99% and  
319 0.63% respectively). High pressure treatment alone did not affect significantly  
320 change the dye binding levels in both types of gums. Treatment at pH 8.0 also

321 showed a similar pattern of differences between the gum types and pressure  
322 treatments.

323

324 Coomassie brilliant blue is used in detection and quantification of proteins as the dye  
325 has the ability to form complex structures in solution by electrostatic and hydrophobic  
326 interactions (Banik et al., 2009). The “nominal” protein content is 3% for KLTA and 2%  
327 for GCA, however the calculated results obtained using BSA as a standard  
328 suggested that the assay is unreliable in terms of the absolute levels of protein  
329 present.

330

331 The “Bradford” reagent depends on the amphoteric nature of the proteins with  
332 Arginine (Arg) and Lysine (Lys) residues being the primary binding sites for the dye  
333 (Wei & Li, 1996). Since Arg and Lys are both considered “basic” amino acids, it is  
334 perhaps not supposing that after the gums were treated at pH 2.8, conformational  
335 changes were such that no protein was detected (i.e. no binding). KLTA and GCA  
336 gums would be expected to bind the dye differently because of the relative different  
337 amounts of Arg and Lys and the total levels of protein in each gum (42 and 29  
338 residues/1000, KLTA and GCA respectively)). Simplistically, GCA should bind  $\frac{29}{42} \times \frac{2}{3}$   
339 less dye than KLTA, this should give a “calculated” protein content of 2.76% all other  
340 conditions being equal. The recorded value of 0.63% suggests that there is a  
341 conformational difference in the GCA protein moiety of the GCA gum when  
342 compared with the KLTA material with respect to its binding of coomassie brilliant  
343 blue. Previous authors have suggested that the protein structures of gum *A. senegal*  
344 “good” and *A. seyal* “poor” are different despite compositional similarities (Flindt et al.,  
345 2005; Siddig, et al., 2005). Subsequent the high pressure treatment of both types

346 (KLTA and GCA) native gums shows no significant change in the dye binding  
347 (calculated %w/w protein) for the KLTA or GCA gums (5.99% to 6.74%, and 0.63%  
348 to 0.99% for native and pressurised KLTA and GCA gums respectively).

349

350 **3.3 Estimation of “free” sulphhydryl content in gum samples (Ellman’s assay)**

351 Table 1 (3) shows the calculated “free” sulphhydryl content of the various gums tested  
352 (combination of pH and pressure treatment). The thiol group was barely detected  
353 since the calculated results is mmoles $\times 10^{-5}$ /g. However, the calculated results still  
354 can indicate the difference of gum samples. The sulphhydryl contents of the KLTA  
355 “good” gum and the GCA “poor” gum were 2.22 mmoles $\times 10^{-5}$  /g and 1.93  
356 mmoles $\times 10^{-5}$  /g for respectively. The native untreated KLTA and GCA gums had  
357 significant differences in sulphhydryl level, and the high pressure treatment of native  
358 KLTA and GCA gums showed significant changes in sulphhydryl levels. This again  
359 indicated the conformation changes after the pressure treatment.

360

361 Once pressurised KLTA gum showed no further changes at any of the pH treatment  
362 used (KLTA P is not significant different from KLTA P<sup>2.8</sup>, KLTA P<sup>8</sup>). This suggested  
363 that the statistical differences observed between these gums and “native” KLTA gum  
364 (*A. senegal*), is simply a pressure effect on the gum, i.e. conformational change in  
365 the protein exposing more sulphhydryl groups. The various pH treatments on both  
366 types of gums without applied pressure only produced a significant increase in  
367 measured thiol levels at pH 8.0 for the GCA “poor” gum. This may suggest the  
368 different conformation of two types of gums, and/or may be as a result of “extension”  
369 of the protein structure at pH 8.0.

370

371 Previous studies have suggested that high pressure treatment can denature proteins  
372 and this may result in an altered protein conformation consequently changing its  
373 functional properties (Galazka et al., 1995). For example, egg white protein has been  
374 formed to have improved foaming properties and a changed conformation after high  
375 pressure treatment (Plancken et al., 2007). In this study, we are using the “exposure”  
376 of thiol groups as an indicator of changes in the protein conformation.

377

378 High pressure treatment alone caused a significant increase in available free thiol  
379 groups for both gums, suggesting the protein conformational changes, which was  
380 consistence with protein “content” measured. pH 8.0 treated alone of the GCA “poor”  
381 gum produced a significant changes in the measured thiol levels. This is presumably  
382 as a result of the “opening” of the protein structure caused by the increased  
383 repulsion of the acidic amino acids under these conditions (fig. 4). (Creighton, 1989;  
384 Ludwig & Macdonald, 2005).

385

386 All pressurised pH treated gums (KLTA P<sup>2.8</sup>, KLTA P<sup>8</sup>, and GCA P<sup>2.8</sup>, GCA P<sup>8</sup>)  
387 showed no statistical differences in free thiol levels over their respective, pressure  
388 treated only controls (KLTA P and GCA P). For both gums (KLTA and GCA), a  
389 combination of pH treatments with pressure produced significant changes in all  
390 samples with respect to the thiols “available” to the Ellman’s assay,. Overall the  
391 results indicate that with the exception of the pH treatment at pH 8.0, the major  
392 determinant of protein conformational change is the high pressure treatment.  
393 Hydrophobicity of protein was found to increase after the high pressure treatment  
394 (Messens et al., 1997; Galazka et al., 2000). Previous studies (Fauconnier et al.,  
395 2000; Panteloglou et al., 2010) have suggested that GCA (*A. seyal*) was a poorer

396 emulsifier due to having a protein moiety which was “less elastic” and had a “tighter  
397 structure” compared to KLTA (*A. senegal*). The different responses to various  
398 treatments again suggested different conformational arrangements in the two types  
399 of gums.

400

#### 401 **4. Conclusion**

402 This study was carried out to investigate the effect of high hydrostatic pressure  
403 (800MPa) and pH changes on the emulsification properties of KLTA “good” and GCA  
404 “poor” gums. The emulsification properties of native/untreated KLTA gum were  
405 superior to native GCA gum. High pressure treatment had little effect on KLTA gum,  
406 but affects the GCA “poor” gums significantly, suggesting the protein distribution and  
407 conformation of these two gums are different. High pressure treatment may also  
408 change the overall gum structure by causing the carbohydrate to “interdigitate”, and  
409 reducing its hydrodynamic volume.

410

411 The “natural” pH value of native gum solutions was about 4.49 and 4.58 for KLTA  
412 and GCA respectively, and pre-treatments at both pH 2.8 and pH 8.0 significantly  
413 reduced the overall emulsification properties. The results suggested that the ratio of  
414 the acidic and basic amino acids in gum arabic plays an important role in the  
415 emulsification abilities of the gums. At pH 2.8, the basic groups in amino acids were  
416 protonated, and at pH 8.0, the acid groups became ionised. Therefore, the protein  
417 and carbohydrates had been “compressed” and “expended” respectively. The highly  
418 “branched” nature of the carbohydrate in GCA was also thought to be responsible for  
419 the “spreading” of droplet size distribution. Both the dye binding and “available” thiol

420 residues suggested conformational differences between the protein fractions of the  
421 two types of gums.

422

423 In conclusion in order to improve the emulsification properties of “poor” gums it may  
424 be necessary to investigate methods which chemically modify the carboxylic acid  
425 groups in both the protein and carbohydrate parts of the gum to reduce their  
426 electrostatic repulsion of each other.

427

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580 **Table 1.** Mean droplet diameters at the peak volume fraction of the emulsions,  
 581 calculated %w/w protein “content”, and “free” sulphhydryl content  
 582 Paired symbols (a, b, c, d, e, f, g, h, i, j, k, l) show significant difference ( $P<0.05$ )

		(1) Mean Droplet Diameters ( $\mu\text{m}$ ) $\pm$ SD	(2) Calculated % w/w protein $\pm$ SD	(3) “Free” sulphhydryl content ( $\text{mmole} \times 10^{-5}/\text{mg}$ ) $\pm$ SD
(i) Native	a) KLTA NP	15.78 $\pm$ 4.19 <sup>a</sup>	5.99 $\pm$ 0.71 <sup>a</sup>	2.22 $\pm$ 0.35 <sup>a</sup>
	b) KLTA P	18.19 $\pm$ 2.93 <sup>b</sup>	6.74 $\pm$ 1.13 <sup>b</sup>	2.81 $\pm$ 0.20 <sup>ab</sup>
	c) GCA NP	19.60 $\pm$ 3.56 <sup>c</sup>	0.63 $\pm$ 0.43 <sup>abc</sup>	1.93 $\pm$ 0.24 <sup>abc</sup>
	d) GCA P	33.54 $\pm$ 13.85 <sup>abcd</sup>	0.99 $\pm$ 0.76 <sup>abd</sup>	2.27 $\pm$ 0.01 <sup>bcd</sup>
(ii) pH 2.8	e) KLTA NP <sup>2.8</sup>	59.92 $\pm$ 24.99 <sup>abcde</sup>	0	2.26 $\pm$ 0.29 <sup>be</sup>
	f) KLTA P <sup>2.8</sup>	302.34 $\pm$ 75.11 <sup>abcdef</sup>	0	3.00 $\pm$ 0.53 <sup>acdef</sup>
	g) GCA NP <sup>2.8</sup>	261.39 $\pm$ 71.94 <sup>abcdeg</sup>	0	2.01 $\pm$ 0.20 <sup>bdfg</sup>
	h) GCA P <sup>2.8</sup>	359.49 $\pm$ 145.21 <sup>abcdh</sup>	0	2.71 $\pm$ 0.27 <sup>cdeg</sup>
(iii) pH 8.0	i) KLTA NP <sup>8</sup>	32.46 $\pm$ 5.30 <sup>abcefgi</sup>	5.74 $\pm$ 0.57 <sup>cdi</sup>	2.47 $\pm$ 0.27 <sup>cfgi</sup>
	j) KLTA P <sup>8</sup>	45.20 $\pm$ 7.24 <sup>abcfghi</sup>	5.72 $\pm$ 0.37 <sup>cdj</sup>	2.67 $\pm$ 0.29 <sup>acdgj</sup>
	k) GCA NP <sup>8</sup>	44.06 $\pm$ 7.19 <sup>abcfghij</sup>	0.82 $\pm$ 0.65 <sup>abij</sup>	2.55 $\pm$ 0.26 <sup>cfgk</sup>
	l) GCA P <sup>8</sup>	57.15 $\pm$ 11.62 <sup>abcdfghij</sup>	0.47 $\pm$ 0.44 <sup>abij</sup>	3.01 $\pm$ 0.30 <sup>acdeghjk</sup>

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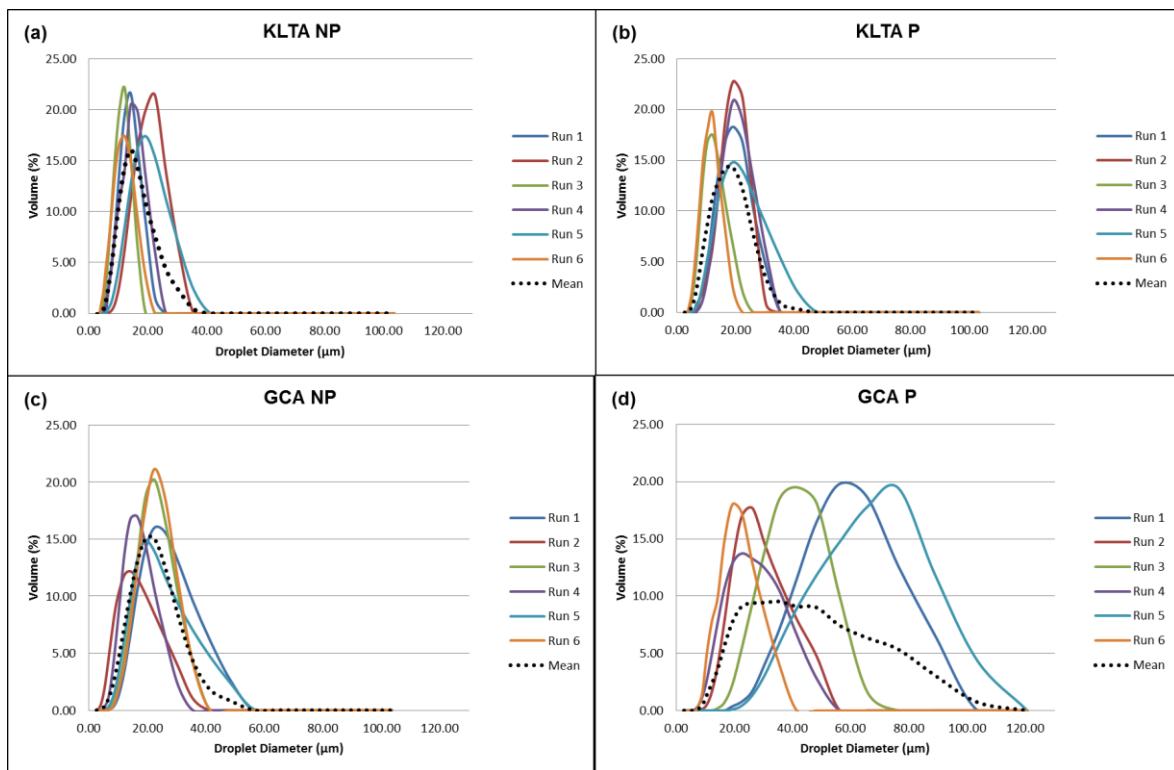
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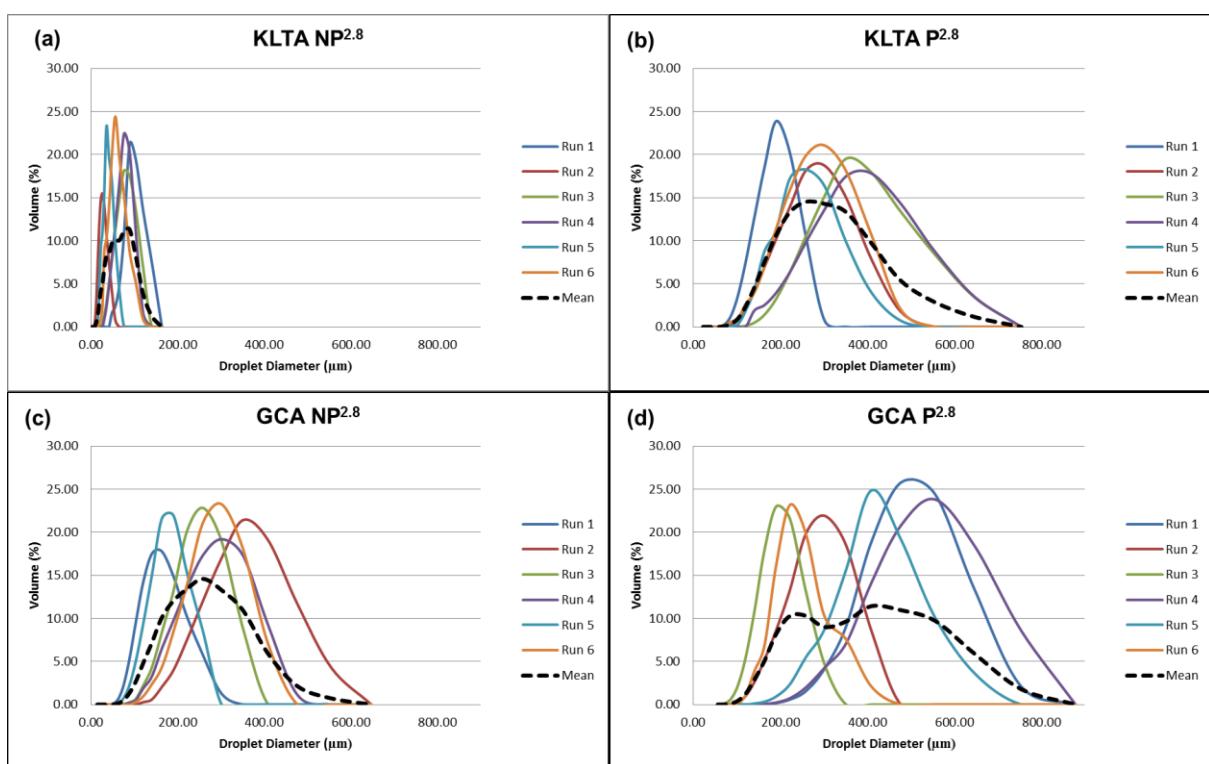
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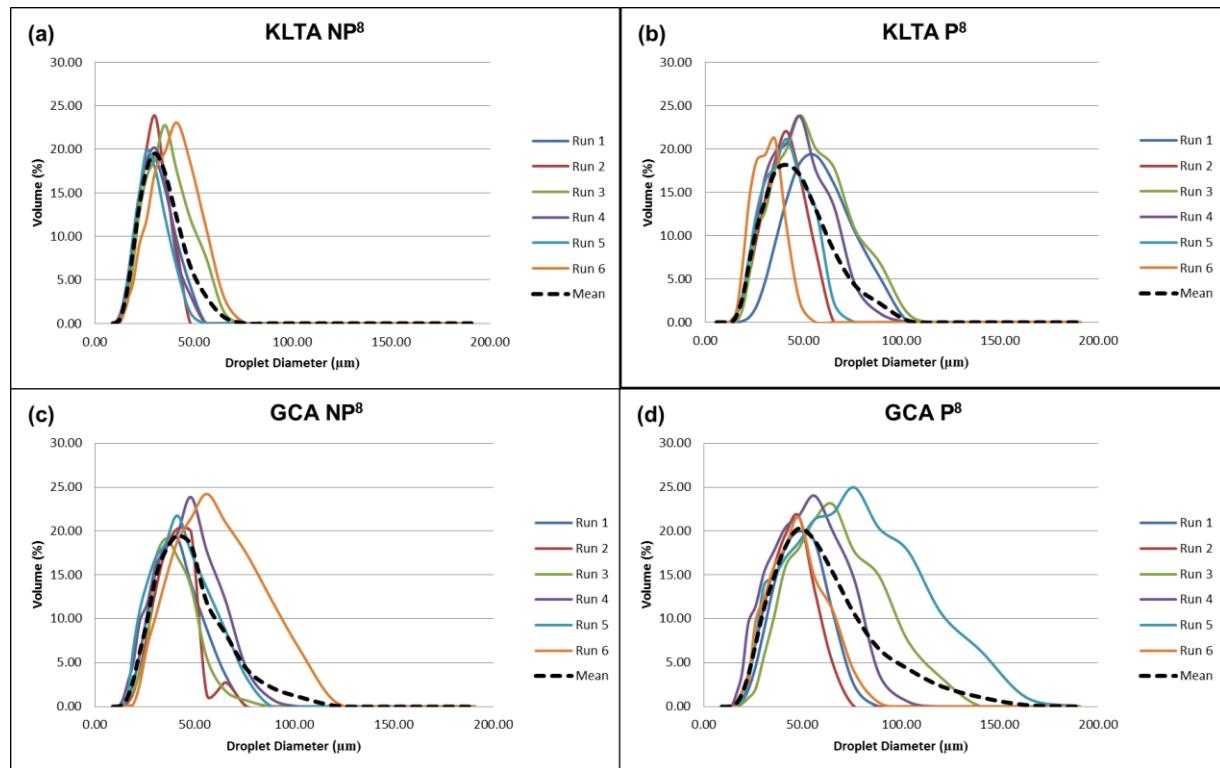
588 **Figure 1.** Droplet size distributions of emulsions made using KLTA NP (a), KLTA P  
 589 (b), GCA NP (c) and GCA P (d) gum arabic



590  
 591 **Figure 2.** Droplet size distributions of emulsions made using KLTA NP<sup>2.8</sup> (a), KLTA  
 592 P<sup>2.8</sup> (b), GCA NP<sup>2.8</sup> (c) and GCA P<sup>2.8</sup> (d) gum arabic



594 **Figure 3.** Droplet size distributions of emulsions made using KLTA NP<sup>8</sup> (a), KLTA P<sup>8</sup>  
595 (b), GCA NP<sup>8</sup> (c) and GCA P<sup>8</sup> (d) gum arabic



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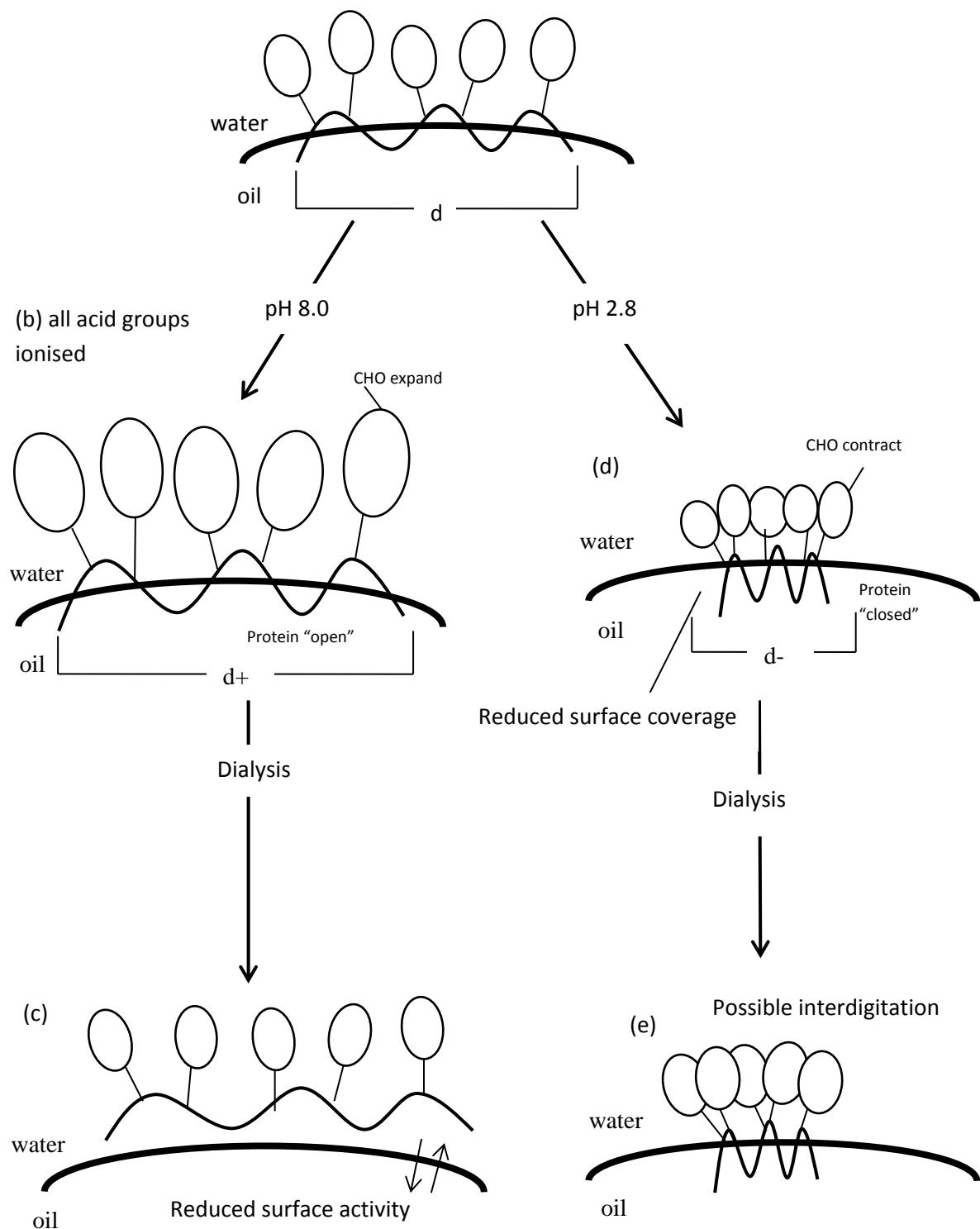
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608 **Figure 4.** Possible mechanisms for changes in conformation which may affect gum  
 609 emulsification properties after pH treatment

(a) Native untreated gum, natural balance of ionised/non-ionised carboxylic acid groups



610