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Tuning Ordered Pattern of Pd Species Through Controlled Block Copolymer Self-assembly

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ABSTRACT We report a systematic investigation of nanocomposites based on polystyrene-
block-poly(ethylene oxide) copolymers (PS-b-PEO), characterized by selective inclusion of
palladium (Pd) species in the PEO domains. PS-b-PEO samples of different total molecular mass
self-assemble in a cylindrical microphase-separated morphology, where vertically aligned PEO
cylinders with different diameters depending on the molecular mass, are organized in a
hexagonal array of different lateral spacing. The cylindrical nanostructure is maintained after the
selective inclusion of Pd species (Pd-acetate and Pd nanoparticles after reduction of Pd ions of
the salt) in the PEO cylinders, so that the characteristic sizes (diameter and lateral spacing) of the
included Pd species are tuned by the characteristic sizes of the block copolymer template, which
are regulated by the molecular mass. The treatment of the nanocomposites at elevated
temperatures in air removes the polymer matrix and leads to the formation of arrays of PdO
nanoparticles covering a solid support. The pattern of PdO nanoparticles is characterized by
different particles diameters and gap distances, mirroring the pattern and the characteristic
nanodimensions of the parent block copolymers used as template.

INTRODUCTION

Noble-metal nanoparticles (Au, Ag, Pt, Pd) are of substantial interest for various scientific and
technical applications.\(^1\)-\(^5\) Due to the small size effect and extremely large specific surface area,
they exhibit a number of unique optical, electronic and catalytic characteristics compared to bulk
materials. In particular, palladium (Pd) and palladium oxide (PdO) nanoparticles (NPs) synthesis
has gained considerable interest in the last few decades due to their numerous potential
utilizations.\(^3\),\(^6\)-\(^11\) Pd NPs, in particular, show high activity and selectivity in numerous catalytic
processes.\(^6\)-\(^8\) Pd is the metal used for the catalytic formation of C-C bonds, one of the most useful
transformations in organic synthesis. Concerning PdO, it has been typically used as catalysts in
catalytic combustion of natural gas (methane)\textsuperscript{9,10} or liquid-phase oxidation of alcohols with oxygen.\textsuperscript{11} For these reasons, since the seventies, a huge variety of homogeneous catalytic systems based on Pd(II) or Pd(0) have been studied and have become a strategic tool for organic transformation and total synthesis. Because sustainable development involves the utilization of reusable catalysts, the search for new catalytic systems to replace existing homogeneous ones is one important issue.\textsuperscript{8,12} In this context, the immobilization of nanoparticles on a solid support is an interesting alternative since the catalyst can be recycled by simple filtration. Furthermore, immobilizing nanoparticles onto solid supports can minimize atom-ion leaching from the particles.\textsuperscript{8,12} Palladium has the potential to play a major role in virtually every aspect of the envisioned hydrogen economy, including hydrogen purification, storage, detection, and fuel cells.\textsuperscript{13-14} Palladium is also used as a precoating materials for electroless deposition of copper used for micro contacts, and many electronic devices, such as resistors, use compositions containing palladium.

For all these applications, distribution of nanoparticles in a patterned form may be more suitable and, since the majority of unique nanoparticles properties are highly microstructure-dependent, forming Pd and PdO arrays on solid supports with a precise control of nanoparticles dimensions and spacing is an important issue.

In order to fabricate an ordered array of nanoparticles, it is possible to deposit nanoparticles onto a solid substrate from a solution of nanoparticles. However, a perfect array of nanoparticles is rarely achieved, particularly over an extended area, because of uncontrolled formation of defects in the self-assembling process of the nanoparticles induced by the solvent evaporation.\textsuperscript{15,16} Alternatively, effective fabrication of a two-dimensional array of nanoparticles on solid
substrates has been demonstrated by the utilization of block copolymers in a self-assembled arrangement.\textsuperscript{17,19}

A di-block copolymer molecule consists of two polymer chains attached with one end. It can self-assemble to form a nanoscale structure with a domain spacing that depends on molecular weight, segment size, and the strength of interaction between the blocks.\textsuperscript{20-22} A typical periodicity is in the range of 10-200 nm. In linear AB diblock copolymers, the following four equilibrium morphologies have been identified in numerous systems: lamellar, hexagonally packed cylindrical, bicontinuous gyroid, and body-centered cubic, close-packed spherical.\textsuperscript{20-22} The use of block copolymers trapping nanoparticles has been proposed as a tool to prevent particles aggregation and produce uniform size nanoparticles.\textsuperscript{17-19} Advantages arise from the possibility of inducing long range order in the block copolymers nanostructures and, correspondingly, in the positioning of nanoparticles. Long-range alignment of nanostructures in block copolymer films can be obtained through the control of solvent evaporation, using electric fields or chemical or mechanical patterning.\textsuperscript{23} Nanodomains of self-assembled BCPs may act as \textit{hosts} for sequestering nanofillers producing ordered nanocomposites with different morphologies,\textsuperscript{17-19} the size and shape of which may be conveniently tuned by changing the molecular weights and compositions of the BCPs.\textsuperscript{24} The key for the engineering of these materials is the ability to control the final morphology of BCP nanostructures and to achieve a selective infiltration of nanoparticles in the target nanodomains.

Here, we report a simple method to fabricate arrays of palladium (Pd) species and palladium oxide (PdO) nanoparticles with tunable dimensions and lateral spacing by using polystyrene-\textit{block}-poly(ethylene oxide) copolymers (PS-\textit{b}-PEO) as both stabilizers for nanoparticles and templates for controlling their distribution. The volume fraction of PEO blocks in the copolymers
has been selected in order to obtain a cylindrical microphase-separated morphology, in which the PEO blocks form a hexagonal array of cylinders in the PS matrix. Thin films characterized by a high degree of perpendicular orientation of PEO cylinders over large areas have been obtained. The cylindrical self-assembled nanostructure formed from PS-\(b\)-PEO block copolymers has been used as host for selectively sequestering a nanoparticles precursor (palladium(II) acetate) in PEO domains. Then, two different methods have been used to obtain Pd NPs from the precursor in presence of the BCPs: electron irradiation of the thin films containing the BCPs and palladium precursor, and reduction in solution by thermal treatment before the preparation of the thin films. In both cases, highly ordered nanocomposite thin films based on PS-\(b\)-PEO matrices and Pd nanoparticles have been obtained. Furthermore, PdO nanoparticles of improved stability against aggregation have been obtained onto a solid and conductive support (silicon wafer) by treating the Pd containing BCP films in air at elevated temperatures. We were able to modulate the dimensions of Pd nanoclusters and PdO NPs and their inter-distance by using as template two PS-\(b\)-PEO copolymers having different molecular weights of both PS and PEO blocks.

**EXPERIMENTAL SECTION**

**Materials.** Two PS-\(b\)-PEO copolymers with different molecular mass of both PS and PEO blocks have been purchased from Polymer Source, Inc. and used without further purification. The number-average molecular mass of the BCPs are 43.0 Kg mol\(^{-1}\) \((M_n^{\text{PS}} = 32.0\) Kg mol\(^{-1}\); \(M_n^{\text{PEO}} = 11.0\) Kg mol\(^{-1}\), polydispersity 1.06) and 136.0 Kg mol\(^{-1}\) \((M_n^{\text{PS}} = 102.0\) Kg mol\(^{-1}\); \(M_n^{\text{PEO}} = 34.0\) Kg mol\(^{-1}\), polydispersity 1.18). The first PS-\(b\)-PEO sample with lower molecular mass will be denoted as SEO; the second, with higher molecular mass, will be named HSEO (Table 1). Palladium(II) acetate (Pd(Ac)\(_2\)) (98 \%) and toluene have been purchased from Sigma-Aldrich.
Table 1. Average molecular mass ($M_n$), polydispersity (PDI = $M_w/M_n$), volume fraction of the PEO block ($f_{PEO}$), melting ($T_m^I$, $T_m^II$) and crystallization ($T_c$) temperatures of the PEO blocks of the two samples of PS-\textit{b}-PEO.

<table>
<thead>
<tr>
<th>Sample</th>
<th>$M_n \times 10^3$ (a) (g/mol)</th>
<th>$M_w/M_n$ (a)</th>
<th>$f_{PEO}$ (%) (b)</th>
<th>$T_m^I$ (°C) (c)</th>
<th>$T_m^II$ (°C) (c)</th>
<th>$T_c$ (°C) (c)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PS-\textit{b}-PEO (SEO)</td>
<td>32-\textit{b}-11</td>
<td>1.06</td>
<td>23</td>
<td>57</td>
<td>51</td>
<td>-26</td>
</tr>
<tr>
<td>PS-\textit{b}-PEO (HSEO)</td>
<td>102-\textit{b}-34</td>
<td>1.18</td>
<td>23</td>
<td>61</td>
<td>65</td>
<td>-25</td>
</tr>
</tbody>
</table>

(a) Obtained by size exclusion chromatography (SEC) analysis. (b) Calculated from the values of density of PEO and PS of 1.064 g/cm$^3$ and 0.969 g/cm$^3$, respectively$^{33, 34}$ (c) Determined by DSC analysis at scanning rate of 10 °C/min. $T_m^I$ and $T_m^II$ are the melting temperatures measured in the first and second heating scans (Figure S1).
Characterization of block copolymers. Differential scanning calorimetry (DSC) experiments have been carried out using a calorimeter Mettler Toledo (DSC-822), calibrated with indium, in a flowing N₂ atmosphere. A scanning rate of 10 °C/min has been used to record the first heating, cooling and second heating scans. Small- and wide-angle X-ray scattering (SAXS and WAXS) experiments have been performed at BM26B (DUBBLE) station of the European synchrotron radiation facility (ESRF), Grenoble, France, with X-ray wavelength of 1.033 Å. The beamline is particularly suited for SAXS/WAXS experiments on polymers. A modified DSC Linkam hot stage that allows the transmission of X-rays through mica windows has been employed. The samples have been heated from -50 to 150 °C, then cooled from 150 to -50 °C and finally heated again to 150 °C. 240 frames have been collected during heating at 5 °C/min (time step/frame equal to 30 s, corresponding to a change of 2.5 °C per step). The scattering from the empty sample holder has been subtracted. The thermogravimetric analysis (TGA) has been performed using a TGA Q5000 IR of TA Instruments, in a 100 ml min⁻¹ N₂ flow atmosphere and 10 °C min⁻¹ heating rate.

Preparation of the nanomaterials. Toluene solutions of HSEO and SEO of 1.5% (w/w) concentration have been prepared. Pd(Ac)₂ has been added into BCP solutions to obtain a concentration of ≈ 26 and 53 wt% with respect to the BCP, corresponding to mole ratio Pd/PEO monomeric units equal to 0.20 and 0.40, respectively. The Pd(II) reduction has been performed by heating the BCP-Pd(Ac)₂ solutions at 75 °C or 85 °C under vigorous, continuous stirring until the color of the solution becomes dark gray. Thin films have been prepared by spin coating (4000 rpm for 30 s) solutions of neat BCP, solutions of BCP and Pd(Ac)₂ immediately after preparation (BCP-Pd(Ac)₂ film) and solution of BCP and Pd(Ac)₂ after thermal reduction of Pd(II) (BCP-PdT film). The oxidative treatments to remove the block copolymer matrix and
produce the PdO NPs have been performed by heating the BCP thin films containing Pd species in air at 600°C for 4 hours.

**Thin films characterization.** Transmission electron microscopy (TEM) images have been obtained in bright field mode using a Philips EM 208S TEM with an accelerating voltage of 100 kV. Thin films have been prepared by spin coating the toluene solutions on carbon coated copper grids. Field emission scanning electron microscopy (FESEM) images have been collected using Zeiss Ultra Plus field emission SEM (Centro de Apoyo Científico-Tecnológico, Universidade de Santiago de Compostela), equipped with an Inlens detector and a SE Everhart-Thornley Secondary Electron Detector, using accelerating voltages of 1.0 or 1.5 kV. The samples for FESEM observation have been prepared on silicon supports. TEM and FESEM analyses have been repeated on different regions of the specimens, in order to check that the morphology was uniform over the macroscopic area of the support. The results have been also confirmed by repeating the measurements on independent samples. The size and the center-to-center distances of PEO cylinders and of PdO nanoparticles have been calculated from the corresponding FESEM images using the *ImageJ* software (National Institutes of Health, available free of charge at WEB site rsb.info.nih.gov/ij/). At least 200 independent measurements have been taken in different locations of the FESEM image of the samples. The measurements have been also confirmed by repeating the analysis on the FESEM images of independent samples.

Grazing incident wide and small angle X-ray scattering (GIWAXS and GISAXS) experiments have been performed at station BM26B 25, 26 (DUBBLE) of the European synchrotron radiation facility (ESRF), Grenoble, France. The samples have been prepared on rectangular (5 x 10 mm) silicon substrates. For GIWAXS experiments, the employed wavelength and sample-detector distance have been 1.033 Å and 109.86 mm, respectively. The X-ray incident angle has been set
to 0.15° and 0.12° in the case of the BCP nanocomposites containing NPs of Pd species and support covered by PdO nanoclusters, respectively. For GISAXS experiments, two sample to detector distances (5 m and 2 m) have been used to acquire data over a large angular range. The X-ray wavelength of 0.1 nm has been used. GISAXS images have been recorded using a high sensitive solid state silicon Pilatus P1M detector, with pixel size 172 x 172 microns. The angular scale and thus the module of the scattering vector \( q \) scale (with \( q = 4\pi\sin\theta/\lambda \)) have been calibrated using the diffraction rings from standard silver behenate and rat tail collagen samples. Images have been recorded at an incident angle of 0.46° \((\alpha_i > \alpha_c)\), in order to separate the reflected and the refracted signals. In this approximation, the deviations from the distorted wave Born approximation (DWBA) with respect to the classical Born approximation (BA) are minimized. Transverse \( q_y \) cuts have been calculated at the Yoneda maximum using a Matlab code and provide in-plane scattering intensity. Best fits for the Pd containing copolymer and for the PdO sample have been obtained using a unified model introduced originally by Beaucage.27, 28 The possibility to use the unified model for fitting GISAXS data has been discussed in details in the literature 29, 30 and it has been showed that the model gives realistic results when \( \alpha_i > \alpha_c \) and the particle diameter is below 15 nm. The thickness of films has been measured with an Alpha-Step IQ Surface Profiler (KLA TENCOR) by performing at least 5 independent measurements in different regions of the same sample and over different samples. The relative error is less than 10%.

**UV-Vis spectroscopy.** UV-Vis spectra of the solution containing the BCP and palladium precursor before and after different heating times have been recorded with a JASCO 550 UV-Vis spectrophotometer. The cell with 1.0 cm path length has been used to record UV-Vis spectra between 330 and 700 nm. The scan of toluene has been subtracted from the scan of the sample.
Spectra have been recorded by adding 2 mL toluene to 1 mL of the initial solution containing 1.5 w/w BCP and 26 wt% Pd(Ac)$_2$ with respect to the BCP.

**Suzuki cross-coupling reaction.** The thin films of BCP containing Pd species (prepared on glass substrates) have been placed into a glass flask. A solution of potassium carbonate (414 mg) in water (2 mL) has been added to a solution of phenylboronic acid (133 mg) and 4-bromanisole (100 μL) in absolute ethanol (2 mL). The so obtained mixture (total volume 4 mL) has been added to the glass flask containing the thin films. The system has been heated to reflux by setting the hotplate temperature to 120 °C. After 1 h, the product has been extracted with dichloromethane (3 x 10 mL), dried with anhydrous sodium sulfate and concentrated under vacuum. The obtained solid product has been dissolved in chloroform and analyzed by $^1$H NMR using CHCl$_3$ ($\delta = 7.26$ ppm respect to TMS) as internal standard. Test experiments using films of neat BCP have been also performed as control experiments (*vide infra*) in Suzuki reaction.

**RESULTS AND DISCUSSION**

**Characterization of block copolymers.** We have used two samples of PS-\textit{b}-PEO block copolymers, SEO and HSEO, with almost the same composition but different molecular mass of both PS and PEO blocks (Table 1).

Samples with volume fraction of PEO blocks around 20% have been purposely selected in order to obtain a cylindrical phase-separated morphology. The PEO block is crystalline with melting and crystallization temperature of 50-65°C and -25°C, respectively (Table 1, see also Figure S1 of supporting information). According to literature, the crystallization temperature of PEO in PS-\textit{b}-PEO copolymers is lower than that observed in PEO homopolymer (40 °C)$^{31,32}$

Wide angle X-ray scattering (WAXS) profiles of the as received SEO and HSEO block copolymers collected during the first heating scan are reported in Figure 1A and B, respectively.
The WAXS profiles at room temperature (curves a of Figure 1A and B) show two distinct peaks centred at \( d = 4.6 \) and \( 3.7 \) Å (\( 2\theta (\lambda = 1.033 \) Å) \( \approx 13 \) and \( 16^\circ \)), corresponding to the 120 and 032 planes of the monoclinic form of polyethylene oxide (PEO),\textsuperscript{35} superposed to an amorphous halo due to the contribution of amorphous phases of PEO and PS blocks. Increasing the temperature, the intensity of Bragg peaks decreases, due to gradual melting of PEO crystals, up to disappear at \( \approx 60 \) °C, indicating the complete PEO melting, in agreement with DSC data (curve a and d of Figure S1).

Small angle X-ray scattering (SAXS) profiles of the as received SEO and HSEO samples, collected simultaneously to the WAXS data, are reported in Figures 1A’, A’’ and 1B’, B’’, respectively. In the SAXS profiles recorded at lower temperatures (curves a-c of Figure 1A’ and B’), the presence of Bragg reflections at values of the scattering vector \( q = 4\pi\sin\theta/\lambda \) corresponding to ratios \( q/q_1 = 1, 4^{1/2} \) and \( 12^{1/2} \) in the case of SEO (Figure 1 A’) and \( q/q_1 = 1 \) and \( 7^{1/2} \) in the case of HSEO (Figure 1 B’) suggests a pseudo-hexagonal arrangements of PEO cylinders in the PS matrix, in agreement with predictions valid in the strong segregation limit for BCPs with PEO volume fraction of 20\%.\textsuperscript{36} The SAXS peak positions and the corresponding domains spacings are reported in Table S1. From the \( d\)-spacings values of the first peak \( q_1 \) it is possible to determine the center-to-center distance between the PEO cylinders (\( d_1/\cos30^\circ \)), that results of \( \approx 35 \) nm in the case of SEO copolymer and \( \approx 60 \) nm in the case of HSEO sample in the hypothesis of hexagonal morphology. As expected, a higher value is obtained in the case of the HSEO sample, according to the higher copolymer molecular mass.

The peaks of the hexagonal morphology are also visible after the PEO melting at temperatures higher than 60 °C (curves f and g of Figure 1A’ and curves d-f of Figure 1B’) indicating a phase separated morphology also in the melt.
Figure 1. WAXS (A, B) and SAXS (A’, B’, A’’, B’’) profiles of samples SEO (A-A’’) and HSEO (B-B’’) recorded at the indicated temperature during the first heating. The arrows in A’ and B’ indicate the peaks at $q/q_1 \approx 1, \sqrt{4}, \sqrt{7}, \sqrt{12}$ typical of the pseudo-hexagonal morphology. The intensity scale is logarithmic in A’, B’ and is linear in A’’, B’’.
At temperatures higher than about 120 °C (curves h-k of Figure 1A’ and k, l of Figure 1B’) the SAXS peaks disappear indicating a disordered morphology, probably because the order-disorder transition temperature \((T_{ODT})\) of the samples has been reached. In the case of SEO sample, the SAXS profiles recorded at temperature higher than 60 °C and lower that \(T_{ODT}\) (curves f, g of Figure 1 A’) show only the second order peak at \(q/q_1 = 4^{1/2}\) of the main reflection at \(q_1 \approx 0.22\) nm\(^{-1}\) due to the increase of packing disorder in the arrangements of PEO cylinders at these temperatures. In the case of HSEO sample, instead, more defined SAXS peaks are observed at temperatures lower than \(T_{ODT}\) and close to the glass transition temperature of PS blocks at \(\approx 100-110\) °C (curves h and i of Figure 1B’), suggesting an improvement of the hexagonal morphology in the melt.

The relative intensity of the main Bragg peak at \(q_1 \approx 0.20\) nm\(^{-1}\) for SEO and 0.12 nm\(^{-1}\) for HSEO decreases with increasing temperature especially upon melting of PEO crystals due to decrease of contrast (Figure 1 A’’, B’’).

WAXS and SAXS profiles collected during the cooling from the melt and successive second heating are reported in Figures S2 and S3, respectively. Only the first order reflection peaks are observed \((q = 0.18\) and 0.12 nm\(^{-1}\) for SEO and HSEO, respectively) during cooling (Figure S2), indicating that a not well defined morphology is obtained by cooled from the isotropic melt at a cooling rate of 5 °C/min.

From the SAXS data collected during the first heating, cooling and second heating scans we have evaluated the reduced scattering invariant \(Q\) defined as:

\[
Q = \frac{1}{2\pi^2} \int_{q_{\min}}^{q_{\max}} I(q)q^2 dq
\]

with \(I(q)\) the scattered intensity and \(q_{\min}\) and \(q_{\max}\) the minimum and maximum values of the scattering vector scanned at low angle. For a biphasic system this parameter is proportional to the
contrast and to the product of the volume fraction of the two phases. The so obtained $Q$ values and corresponding first derivative are reported in Figures 2A, B and A’, B’, respectively, as a function of the temperature.

**Figure 2.** Reduced scattering invariant ($Q$) as a function of temperature (A, B) and corresponding first derivative (A’, B’) for the samples SEO (A, A’) and HSEO (B, B’) calculated from the SAXS data collected during the first heating (a), the cooling (b) and the second heating (c) scans.
A drop of $Q$ during the first heating (curves a of Figure 2) is observed at $\approx 60 \, ^{\circ}C$ for both SEO and HSEO confirming that the decrease of intensity in SAXS profiles is due to the PEO melting. Similarly, a steep increase of $Q$ occurs during cooling at $T \approx -30 \, ^{\circ}C$ (curves b of Figure 2) due to PEO crystallization, followed by a new steep decrease during second heating at $T \approx 40 \, ^{\circ}C$ (curves c of Figure 2) due to PEO second melting.

It is worth noting that the value of the reduced scattering invariant relative to the first heating scan of HSEO (curve a of Figure 2B) shows a shoulder at $\approx 80-90 \, ^{\circ}C$, that is at temperatures slightly lower than the ordering process occurring at $\approx 100-110 \, ^{\circ}C$ (curves h and i of Figure 1B’). This indicates that, after melting of PEO crystals, the ordering process of the nanostructure occurs only after relaxation of the amorphous PS domains at $T_g$.

**Thin films of neat BCPs and BCP nanocomposites containing Pd precursor.** Thin films of neat SEO and HSEO have been prepared by spin-coating dilute solutions (1.5 wt%) of block copolymers in toluene. Representative FESEM images are reported in Figure 3A and B, respectively. The dark regions correspond to PEO nanodomains and the bright regions to the PS phase. The images denote phase separation in which the PEO blocks form a hexagonal array of perpendicular cylinders in the PS matrix.

The distributions of diameters ($D$) and center-to-center distances ($d_{c-c}$) of PEO cylinders are reported in the Figure 3C and D, respectively. Sample SEO shows narrower distributions of size and distances of PEO cylinders than those of HSEO copolymer (Figure 3). The average cylinders diameters are $D_{SEO} \approx 16 \pm 5 \text{ nm}$ and $D_{HSEO} \approx 36 \pm 9 \text{ nm}$ (Figure 3C), and the average cylinder spacings are $d_{c-c(SEO)} \approx 37 \pm 4 \text{ nm}$ and $d_{c-c(HSEO)} \approx 74 \pm 10 \text{ nm}$ (Figure 3D), in good agreement with the $d$ values estimated for bulk samples from SAXS data.
Figure 3. FESEM images of thin films (≈ 47 nm tick) of neat samples SEO (A) and HSEO (B), prepared by spin coating toluene solutions of BCP (1.5wt%) on silicon wafers, and distribution of the values of diameters $D$ (C) and of the center-to-center distances $d_{cc}$ (D) of PEO cylinders in SEO and HSEO.

Therefore the use of the two different block copolymers with different molecular mass allows controlling the size of the cylindrical domains and domain spacing. The perpendicular orientation of PEO cylinders in both samples (Figure 3) is due both to the high solvent evaporation rate used during the spin-coating process$^{37,38}$ and the comparable thickness of the thin films (≈ 47 nm) with the domain spacing of both SEO ($d_{cc} \approx 37 \pm 4$ nm) and HSEO ($d_{cc} \approx 74 \pm 10$ nm) copolymers (Figure 3D).$^{22}$
Nanocomposites of BCPs containing palladium nanoparticles have been prepared by using Pd(II) acetate as precursor of Pd NPs. Thin films of BCPs containing Pd(Ac)$_2$ have been prepared by spin coating of toluene solutions of the BCP (1.5 wt% of BCP) and Pd(Ac)$_2$ (53 wt% Pd(Ac)$_2$ with respect to the BCPs, corresponding to mole ratio Pd/PEO monomeric units equal to 0.40).

Representative TEM and FESEM images of thin films of these nanocomposites for SEO and HSEO samples are reported in Figure 4. TEM grids have been observed without resorting to any staining procedure. Therefore, the high contrast between the dark PEO cylinders and the light PS matrix (Figure 4A, B) indicates that the palladium species are not uniformly dispersed in the whole BCP, but they are selectively included in the PEO domains. The palladium precursor, indeed, due to its hydrophilic nature, preferentially interacts with hydrophilic PEO blocks of the BCPs, already in the initial solution. This is confirmed by FESEM images (Figure 4A’,B’) where the palladium species, selectively included in the PEO domains, appear brighter due to elevation.

The diameter $D$ and the center-to-center distances $d_{c-c}$ of PEO cylinders loaded with Pd species of Figure 4 are $D = 17 \pm 5$ and $d_{c-c} = 35 \pm 9$ nm for SEO (Figure 4A, A’), and $D = 37 \pm 4$ and $d_{c-c} = 75 \pm 10$ nm for HSEO (Figure 4B, B’). Furthermore, whereas PEO cylinders loaded with Pd(Ac)$_2$ are oriented vertically to the substrate in HSEO (Figure 4B, B’), they are oriented both vertically and parallel to the substrate in SEO (Figure 4A, A’).
Figure 4. Bright-field TEM (A, B) and FESEM (A’,B’) images of thin films (≈ 50 nm thick) of BCP-Pd(Ac)$_2$ nanocomposites prepared by spin-coating toluene solutions of samples SEO (A, A’) or HSEO (B,B’) and Pd(Ac)$_2$ (53 wt% of Pd(Ac)$_2$ with respect to the BCP). No staining procedure has employed before the TEM observation.

The thickness of the films containing the palladium precursor (≈ 50 nm) (Figure 4) is comparable with the domain spacing of both HSEO and SEO copolymer ($d_{c-c} = 35 \pm 9$ and $75 \pm 10$ nm, respectively). Therefore a perpendicular orientation of PEO cylinders is expected in both
However, the less aligned morphology in SEO-Pd nanocomposites may not be due to the smaller diameter of PEO cylinders \( (D \approx 16 \pm 5 \text{ nm and } \approx 36 \pm 9 \text{ nm for neat SEO and HSEO, respectively}) \) (Figure 3C). In fact the TEM images of BCP-Pd(Ac)\(_2\) nanocomposites obtained using a lower Pd(Ac)\(_2\) concentration in solutions (26 wt\% with respect to the block copolymers, corresponding to mole ratio Pd/PEO monomeric units equal to 0.20) (Figure S4) reveal that also in this case the morphology in the case of SEO (Figure S4A) contains PEO cylinders in the mixed parallel and perpendicular orientation to the substrate. This indicate that the less ordered vertical orientation in the low molecular mass sample SEO may be due to the fact that the segregation strength of PS and PEO domains is not high enough to prevent diffuse interphases at boundaries of interconnected phases domains. For the sample HSEO the high molecular mass gives high the segregation strength and prevents interpenetration.

A different route for fabrication of BCP/Pd species nanocomposites has been also tried, consisting in dipping the thin films of neat BCPs in Pd(Ac)\(_2\) solutions with different concentrations for different amount of time. Preliminary data (not shown) indicate inclusion of palladium species in PS domains.

It is worth noting that the electron-irradiation during TEM and FESEM observations can induce the reduction of Pd(II) salt into Pd(0) and possibly consequent formation of Pd nanoparticles. In this way, Pd NPs are obtained in the films but only in a very small area (the observed region). Therefore, a facile route to synthesize BCP based nanocomposites characterized by selective inclusion of Pd NPs in specific domains has been identified, consisting in the dispersion of a Pd salt in a solution in presence of BCPs, preparation of the thin films and successive electron irradiation.
**BCP nanocomposites with Pd nanoparticles.** An alternative and more efficient route to prepare BCP nanocomposites containing Pd NPs has also been used. After addition of Pd(Ac)$_2$ to the BCPs solutions, the mixtures have been heated at 75 °C in a water bath under vigorous and continuous stirring. The yellow color of the initial solution becomes brown and finally gray dark, indicating the formation of Pd NPs (Figure 5A’).

The reduction of Pd(II) ions to Pd(0) has been followed by recording UV-visible spectra of the solution before and after during heating at 75 °C (Figure 5A). The initial toluene solution (1 mL) containing the BCP (1.5 wt%) and the palladium precursor (26 wt% with respect to BCP) has been diluted by adding 2 mL of toluene and then UV-Vis spectra of Figure 5A have been recorded. The initial solution shows absorption maximum at around 400 nm, which is characteristic of Pd(II) ions (curve a of Figure 5A). The peak completely disappears after around 5h heating at 75 °C (curve d of Figure 5A), and no new plasmon absorption maximum are shown, in good agreement with the complete conversion of Pd(II) to Pd(0) species. Therefore, heating of the solution containing the BCP and the palladium precursor results in the direct formation of Pd(0) species in presence of BCP before thin film preparation. Since data of Figure 4 have indicated infiltration of Pd(Ac)$_2$ into PEO cylinders, the reduction of Pd(II) species to Pd(0) occurs into PEO cylinders and, according to the literature, leads, in presence of PEO, to formation of nanoparticles. This process is assisted by PEO chains, which, in absence of other chemical agents, may act both as reducing agent and stabilizer, preventing aggregation.

The required reaction time depends on the temperature, as demonstrated in Figure S5 that shows from the color of the solutions heated at 75 and 85°C a lower reaction time needed at higher temperature.
Figure 5. (A) UV-visible spectrum of a toluene solution containing HSEO (1.5 wt%) and Pd(Ac)$_2$ (26 wt% with respect to the BCP) (a) and of the same solution after heating at 75°C for 2.5 h (b), 4 h (c) and 5.5 h (d). 2 mL of toluene have been added to 1 mL of the initial solution before recording the UV-Vis spectra. A’) Photographs of the toluene solution containing HSEO and Pd(Ac)$_2$ during heating at 75 °C for the indicated times.

Thin films of BCP nanocomposites containing Pd NPs (BCP-PdT) have been prepared by spin coating solutions containing the BCPs and the Pd NPs produced by heat treatment at 85 °C for at least 3 h. TEM and FESEM images of these films of BCP-PdT are shown in Figure 6.

Also in this case the dark spots in TEM and bright spots in FESEM correspond to Pd NPs. It is apparent that most of Pd species forms Pd NPs confined inside PEO cylinders, even though part of Pd species gives rise by effect of heating to independent nanoparticles not included into the BCP template. Therefore, the microphase separation of the PS-\textit{b}-PEO directs the spatial distribution of nanoparticles, which result confined in narrow regions and periodically distributed within the microstructure.
Figure 6. Bright-field TEM (A, B) and FESEM (A’, B’) images of thin films (~60 nm thick) of BCP-PdT nanocomposites prepared by spin-coating a toluene solution of samples SEO (A,A’) or
HSEO (B,B’) and Pd NPs and distribution of the values of diameters $D$ (C) and of the center-to-center distances $d_{c-c}$ (D) of PEO cylinders containing Pd NPs in SEO and HSEO. The Pd NPs have been prepared by heating at 85°C a 1.5 wt% toluene solution of SEO (A, A’) and HSEO (B, B’) containing Pd(Ac)$_2$ ($\approx$ 53 wt% with respect to the BCP) resulting in the reduction of Pd(II) ions in solution. No staining procedure has employed before the TEM observation.

To confirm the BCPs role in directing the distribution of NPs, we have repeated the same procedure for preparation of BCP nanocomposites of Figure 6 using a PEO homopolymer (molecular mass 20000) as polymeric matrix. In this case, only large Pd aggregates are formed, as shown by TEM image of Figure S6.

The distribution of diameters ($D$) and center-to-center distances ($d_{c-c}$) of PEO domains, evaluated from FESEM images of Figure 6A’ and B’, are reported in Figure 6C and D, respectively. The average PEO-Pd cylinder diameters and the average center-to-center distances of PEO domains are $D_{SEO} \approx 17 \pm 4$, $D_{HSEO} \approx 40 \pm 10$ nm (Figure 6C), and $d_{c-c(SEO)} \approx 35 \pm 5$ nm, $d_{c-c(HSEO)} \approx 75 \pm 10$ nm (Figure 6D), similar to those obtained in the case of neat BCPs (Figure 3C and D). Moreover, for HSEO larger distributions are obtained for both the diameters and center-to-center distances (Figure 6C, D).

The use of the BCPs with different chain lengths has allowed controlling the dimensions and the distances between PEO cylinders and, consequently, to obtain BCP-PdT nanocomposites characterized by Pd nanoclusters placed in domains of controlled average size and distances, similar to those of parent BCP nanostructures.

The effective presence of Pd(0) NPs has been probed using our BCP-PdT nanocomposites as catalyst for palladium-catalyzed Suzuki cross-coupling reaction of an aryl halide (4-bromoanisole) with phenylboronic acid (Scheme 1).
**Scheme 1.** Reaction between the 4-bromoanisole and the phenylboronic acid, catalyzed by Pd NPs in the presence of a base (potassium carbonate).

![Scheme 1](image)

**Figure 7.** $^1$H NMR spectrum of the mixture obtained after 1 h reaction of scheme 1 between the 4-bromoanisole and the phenylboronic acid in presence of thin films of BCP-PdT (a) and neat BCP (b). The signal at 6.95 ppm ($H_a'$) confirms the presence of the product of Suzuki reaction. The signal at 6.75 ppm ($H_a$) is due to the proton of unreacted 4-bromoanisole. CHCl$_3$ ($\delta = 7.26$ ppm respect to TMS) has been used as internal standard.

The reaction of Scheme 1 has been carried out placing the thin film of BCP-PdT nanocomposite (prepared on a glass substrate) into a flask containing the solvent ethanol/water and the others reagents (4-bromoanisole, phenylboronic acid and the base potassium carbonate, see experimental part for details). The thin films of BCP-PdT nanocomposite used for the reaction have been washed with the same solvent used for the reaction (1/1 volume ratio ethanol/water) for 2-3 times before immersing the substrate into reaction flask.
The $^1$H NMR spectrum of the solid product obtained after 1 h reaction is reported in Figure 7 (curve a). The NMR signal at 6.9 ppm confirms the presence of the Suzuki reaction product, giving an indirect proof of the presence of Pd NPs in our thin films. We have verified that use of thin film of neat BCP does not give Suzuki cross-coupling reaction under the same reaction conditions used for the BCP-PdT substrate (curve b of Figure 7).

**Preparation of PdO nanoparticles onto silicon substrates.** Thin films of BCP-PdT nanocomposites containing SEO or HSEO and Pd nanoparticles (Figure 6), prepared on silicon substrates, have been heated at 600 °C in air for 4 h. The thermogravimetric analysis (TGA) of the HSEO block copolymer (Figure S7) shows that at $\approx 460$ °C degradation of the BCP is almost complete. This indicates that the 600°C heat treatment of BCP-PdT nanocomposites produces complete removal of the polymeric matrix. At this temperature, the formation of PdO nanoparticles is also expected. Therefore, the treatment of our BCP-PdT nanocomposites leaves PdO nanoparticles on the solid and conductive support.

FESEM images of the so obtained silicon supports covered by PdO NPs are reported in Figure 8A, B. The distribution of the size ($S$) and center-to-center distance ($d_{c-c}$) of the so obtained PdO NPs are reported in Figure 8C and D, respectively.

The average size $S$ and the average center-to-center distance $d_{c-c}$ of PdO NPs are $S \approx 17 \pm 5$ nm and $d_{c-c} \approx 37 \pm 9$ for the PdO nanoparticles obtained after the removal of the polymeric matrix SEO, and $S \approx 34 \pm 9$ nm and $d_{c-c} \approx 74 \pm 12$ nm for the PdO nanoparticles obtained using the HSEO block copolymer as template (Figure 8 C,D). The obtained values well match the average diameters and the center-to-center distances of the corresponding PEO cylinders in the BCPs used as template (Figure 3) and in the corresponding nanocomposites (Figure 6). Therefore, after
the polymer removal the resulting PdO NPs maintain the same size and spacing of the PEO cylinders in the parent block copolymers (Figure 3).

Figure 8. FESEM images of PdO nanoparticles on silicon wafers obtained after the oxidative treatment at 460 °C of thin films of BCP-PdT nanocomposites of Figure 6 containing Pd NPs into PEO cylinders of SEO (A) and HSEO (B). The surface coverage is \( \approx 562 \) and \( \approx 245 \) nanoclusters/\( \mu \text{m}^2 \) in the case of PdO nanoclusters obtained by using SEO and HSEO as template, respectively. Distribution of the values of the size \( S \) (C) and of the center-to-center distance \( d_{c-c} \) (D) of the obtained PdO NPs using SEO and HSEO as template.

These data indicate that the use of the two BCPs with different chain lengths allows controlling the dimensions and the distances between microdomains and, consequently, obtaining arrays of
PdO NPs on a solid support characterized by tailored NPs diameter and gap distance, mirroring the pattern and the characteristic nanodimensions of the parent block copolymer template.

The presence of metallic Pd in our BCP-PdT nanocomposites and PdO NPs on the silicon support after removal of BCP has been confirmed by grazing incidence wide angle scattering (GIWAXS) experiments. Two dimensional GIWAXS images of our HSEO-PdT nanocomposite and silicon supports covered by PdO NPs obtained after the heat treatment are reported in Figure S8. The corresponding intensities read along the vertical cuts (indicated by red lines in Figure S8) are reported in Figure 9.

![Figure 9](image)

**Figure 9.** Vertical GIWAXS profiles of thin films of HSEO-PdT nanocomposite (a) and of PdO NPs on the silicon support (b). Profiles have been obtained from cuts of the bidimensional GIWAXS pattern of Figure S8 taken along the vertical red lines. \( q \) is the modulus of the scattering vector, \( q = 4\pi \sin\theta/\lambda \) with \( \lambda = 1.033 \) Å the used radiation wavelength and \( \theta \) the halved angle between the incident and the scattered beam in the vertical direction.

A reflection peak is visible at \( q \approx 31 \) nm\(^{-1} \) (curve a of Figure 9), corresponding to the 200 reflection of Pd at \( d \approx 0.20 \) nm.\(^{43} \) The absence of 111 reflection of Pd at \( q \approx 28 \) nm\(^{-1} \) (\( d \approx 0.22 \) nm) and the uniform intensity of 200 reflection along a circle in the bi-dimensional pattern of
Figure S8A indicate that Pd crystals lay with the 200 plane parallel to the silicon support. In the GIWAXS profile of silicon supports covered by PdO nanoparticles (curve b of Figure 9), the 002, 101, 110 and 112 reflection peaks of PdO at $d \approx 0.27, 0.26, 0.22$ and 0.17 nm are clearly apparent. They correspond to the most intense reflections of tetragonal crystals of PdO in the sampled range. The uniform intensity distribution of the reflection along circles in Figure S8B indicates that the orientation of PdO nanocrystals is random.

The morphologies of thin films of neat HSEO, and nanocomposites HSEO-Pd(Ac)$_2$, HSEO-PdT and PdO NPs on the silicon support have also been investigated via Gracing Incidence Small Angle X-ray scattering (GISAXS). GISAXS image of the HSEO thin film (Figure 10A) is in agreement with cylindrical morphology and vertically oriented cylinders, with average lateral cylinder-cylinder distance of 77 nm, calculated using the Bragg law from the maximum in the $q_y$ cut located at $q = 0.082$ nm$^{-1}$ (Figure 10 D). This value is in excellent agreement with FESEM data (Figure 3B). Incorporation of the PdAc$_2$ and Pd NPs inside the PEO domains for the samples HSEO-Pd(Ac)$_2$ (Figure 10 B) and HSEO-PdT (Figure 10 C) causes an increase of the scattering intensity. At low angles, the signal related to the inter-cylinder spacing is now less clear due to the increased disorder in the nanocomposites including Pd species (compare Figures 3B, 4B,B’ and 6B,B’). At high in-plane angles ($q_y > 0.2$ nm$^{-1}$), the scattering of the HSEO-PdT sample is dominated by the signal from the Pd NPs. Assuming that the NPs are spherical in shape, the data can be fitted using a unified model adapted to the GISAXS geometry. The average dimension for the Pd NPs inside the PEO domains as calculated from the unified model is 4 nm. GISAXS data for the PdO particles obtained by heat treatment at 600 °C are in agreement with scattering from PdO nanoparticles supported on the Si substrate with tendency to assemble in larger aggregates, as denoted by excess of scattering in the low angle region. The
average PdO NPs lateral dimension calculated by the unified model fit is about 8 nm, whereas the average dimension for the PdO aggregates is about 27 nm, in good agreement with FESEM results (Figure 8C).

**Figure 10.** GISAXS images of thin films of neat HSEO (A), HSEO-Pd(Ac)$_2$ (B) and HSEO-PdT (C) and corresponding horizontal GISAXS profiles for HSEO, HSEO-PdAc$_2$, HSEO-PdT and PdO on silicon (D). Bi-dimensional GISAXS image of PdO is reported in Figure S9. Profiles in D have been obtained from cuts of the images taken at the Yoneda peak height. The same incident angle $\alpha_i = 0.46^\circ$ ($>> \alpha_c$) has been used for all the samples. Solid lines represent the best fits.
CONCLUSIONS

In this work we have reported a simple and cost effective process for the pattering of a thin film surface with Pd NPs and for tuning the characteristic size (diameter and lateral spacing) of Pd nanoclusters and PdO nanoparticles on solid supports. We have selected two samples of PS-b-PEO block copolymers having different molecular mass as templates, because of the favorable interaction of PEO blocks with the salt Pd(Ac)$_2$ used as precursor of Pd species. Pd nanoparticles have been produced by reduction of Pd(II) ion in the presence of BCPs, without disturbing the regular microdomain structure of block copolymers. The resulting nanocomposite thin films show the metal Pd nanoparticles selectively included in cylindrical PEO nanodomains, with a nanoclusters average diameter and gap distance mirroring the parent BCP used as template. The treatment of the nanocomposites at elevated temperatures in air removes the BCP matrix and leads to the formation of arrays of PdO NPs covering a solid support. The average diameter and the center-to-center spacing are still maintained. This work confirms that the ability to control the length, the spatial distribution and orientational organization of block-copolymer morphologies makes these materials particularly attractive as scaffolds for engineering of ordered nanocomposites in which the distribution of the guest particles is guided by the ordering of the host matrix. The ability to create morphologically and dimensionally controlled Pd and PdO nanoparticles would be the key point in the process of transforming these systems from promising materials into integrated devices and the compatibility of these systems with the existing silicon-based technology makes them even more attractive.

ASSOCIATED CONTENT

Supporting Information. DSC curves of block copolymers. Table listing SAXS peak positions and $d$-spacings observed in the SAXS profiles of block copolymers recorded during heating.
WAXS and SAXS profiles of block copolymers recorded during cooling from the melt and during the second heating after crystallization from the melt. TEM images of thin films of BCP-Pd(Ac)$_2$ nanocomposites prepared by spin-coating toluene solutions of samples SEO or HSEO and Pd(Ac)$_2$ at concentration of 26 wt% of Pd(Ac)$_2$ with respect to the BCP. Photographs of the initial toluene solution containing HSEO and Pd(Ac)$_2$ and of the same solution after heating at 75 °C and 85 °C. TEM image of thin films of PEO-Pd nanocomposites. TGA curve of the HSEO block copolymer. Two dimensional GIWAXS pattern of thin films of HSEO-PdT nanocomposites and of silicon support covered by PdO NPs. Bi-dimensional GISAXS image of PdO on silicon support. This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

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