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When is a surface foam-phobic or foam-philic?

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Abstract

It is commonly assumed that the liquid making up a sessile bubble completely wets the surface upon which the bubble lies. However, this need not be so, and the degree of wetting will determine how well a collection of bubbles – a foam – sticks to a surface. As a preliminary to this difficult problem, we study the shape of a single vertical soap film spanning the gap between two flat, horizontal solid substrates of given wettabilities. For this simple geometry, the Young-Laplace equation can be solved (quasi-)analytically to yield the equilibrium shapes, under gravity, of the two-dimensional Plateau borders along which the film contacts the substrates. We thus show that these Plateau borders, where most of a foam's liquid resides, can only exist if the values of the Bond number Bo and of the liquid contact angle θ_c lie within certain domains in (θ_c, Bo) space: under these conditions the substrate is foam-philic. For values outside these domains, the substrate cannot support a soap film and it is foam-phobic. In other words, on a substrate of a given wettability, only Plateau borders of a certain range of sizes can form. For given (θ_c, Bo) , the top Plateau border can never have greater width or cross-sectional area than the bottom one. Moreover, the top Plateau border cannot exist in a steady state for contact angles above 90° . Our conclusions are validated by comparison with both experimental and numerical (Surface Evolver) data. We conjecture that these results will hold, with slight modifications, for non-planar soap films and bubbles. Our results are also relevant to the motion of bubbles and foams in channels, where the friction force of the substrate on the Plateau borders plays an important role.

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I. INTRODUCTION

The wetting of a solid by a liquid – whether the liquid will spread into a sheet or break up into droplets when placed onto the solid – is ubiquitous in nature: it underpins, amongst other phenomena, the self-cleaning property of lotus leaves, the water-walking abilities of water striders/pond skaters and spiders, the ultra-slipperiness of pitcher plants, the directional liquid adhesion of butterfly wings, the water-collection capabilities of beetles, spider webs, and cacti [1], and the protection provided by tear films in the eyes and mucus linings in the lungs. It also has practical importance in industrial processes such as lubrication, painting and coating, sintering, cleaning, purification and extraction, lithography, emulsification, the deposition of pesticides on plant leaves, the drainage of water from highways, the cooling of industrial reactors, and microfluidics (see, e.g., [2] and references therein).

Wetting behaviour can be conveniently described in terms of the contact angle θ_c at which the liquid-vapour interface meets the solid-liquid interface [3]: if $\theta_c = 0$ the liquid is said to completely (or perfectly) wet the solid, whereas if $0 < \theta_c \leq \pi/2$ wetting is only partial. Contact angles greater than $\pi/2$ correspond to drying (or de-wetting) of the solid by the liquid. If, as is often the case in practice, the liquid is water-based, a surface that is wetted ($0 \leq \theta_c \leq \pi/2$) is called hydrophilic, and one that is not ($\pi/2 < \theta_c \leq \pi$) hydrophobic. If θ_c is greater than about $5\pi/6$ (150°) there is only a very small area of contact between liquid and solid: essentially the liquid forms an almost spherical droplet that may, e.g., under the effect of gravity, roll off the solid, which is then termed superhydrophobic. Superhydrophobicity is a topic of much current research: see, e.g., [4–6] for reviews.

The wetting behaviour of *bubbles* is equivalent to that of droplets, which carries the above considerations into the realm of foams. A liquid foam is an aggregate of gas bubbles bounded by liquid films. Liquid foams have many important applications, ranging from drinks such as beer and sparkling wines, foodstuffs such as whipped cream and chocolate mousse, household cleaning products such as oven cleaner and limescale remover, to toiletries such as shaving cream. Various industrial separation processes such as fractionation and flotation, in addition to fire-fighting and enhanced oil recovery, also utilise the properties of foams [7]. Finally, liquid foams act as precursors in the fabrication of various types of solid foams for, e.g., imparting anti-fungal and anti-bacterial properties [8] or as new materials [9].

In confined foams, which include most real-life foams, there are, in addition to the usual bulk Plateau borders along which three (or more, in a wet foam) soap films meet, Plateau borders where the films meet the confining walls. These surface Plateau borders are bounded by the wall and (in fairly dry foams) by two curved liquid-vapour interfaces, see Fig. 1. These interfaces will, of course, meet the wall at the liquid contact angle θ_c . Modern technology allows the wetting properties of solid surfaces to be customised, which prompts the question: what is the shape of a Plateau border of a given size (i.e., volume in 3D, area in 2D) on a surface of a given wettability? Or, in other words, when is a solid surface capable of supporting a foam, i.e. is the surface ‘foam-phobic’ or ‘foam-philic’? This is of paramount importance for assessing, e.g., the effectiveness of firefighting foams on different substrates, the adequacy of containers for certain foamy foodstuffs, or foam flow in microfluidic devices, which are usually made of hydrophobic materials [10, 11].

In an earlier paper, we calculated the shape of a 2D surface Plateau border around a bubble sitting on a perfectly-wetting substrate in zero gravity [12]. This was later extended to 3D and a (fairly small but) finite contact angle [13], and to include the effect of gravity [14]. More recently, we calculated the equilibrium shape of the axially-symmetric meniscus along which a bubble contacts a flat *liquid* surface [15]. Here we return to solid surfaces of variable wettability, but consider first the simpler case of a planar film spanning a gap between two parallel, flat substrates (a rectangular slit). The film and its associated surface Plateau borders are thus effectively 2D (slab-symmetric, i.e., uniform in the direction along the film and parallel to the substrates): see Fig. 1. This particular choice of geometry has the advantage that the Young-Laplace equation for the Plateau border shapes can be solved (quasi-)analytically, thus enabling a very thorough investigation with essentially exact results.

Most of a foam’s liquid is contained within the network of Plateau borders. It is clear from the curvature of the Plateau border interfaces that the liquid is at lower pressure than the gas in the bubbles; indeed the interfacial curvature is set by this pressure difference and so, at the same height in a foam, the liquid in the bulk and surface Plateau borders will have the same pressure. As a consequence of their different shapes, however, the surface Plateau border (with one of its interfaces in contact with the planar wall) will have greater volume [16]. Thus, per unit length, the surface Plateau borders carry a disproportionately large amount of a foam’s liquid, and therefore understanding their shape and stability is

important. Moreover, as a foam moves, it is the surface Plateau borders that drag along the substrate and set one of the important time-scales for foam dynamics [17].

This paper is organised as follows: in section II we describe our experimental method for measuring Plateau border shapes. These shapes can be found analytically for arbitrary gravity and liquid contact angle, which we do by solving the Young-Laplace equation in section III. We then derive the ranges of parameters for which such Plateau borders may exist, which is a necessary condition to form a foam on a surface of given wettability. An alternative method to find Plateau border shapes from numerical energy minimisation, using the Surface Evolver software, is described in section IV. Then in section V we compare the predictions of our analytical solution with experimental results, as well as with the fully numerical Surface Evolver solution for an independent test. Finally, we conclude in section VI.

II. EXPERIMENTAL PROCEDURE

The film-surface wetting experiments were performed in a dust-free, controlled environment, using a class ISO 5/7 cleanroom, which ensures that the temperature (T) and relative humidity (RH) remain within the following ranges: $T = 20 \pm 0.5^\circ\text{C}$ and $RH = 45 \pm 2\%$. The data were gathered using a contact angle meter (GBX Scientific Instruments, France). A commercially-available surfactant solution (Pustefix, Germany) was employed to generate stable soap films for the experiments. This solution is a mixture of water, glycerol, and an organosulfate. The surface tension and the density of the solution have previously been measured to be $28.2 \pm 0.3 \text{ mJ m}^{-2}$ and 997.8 kg m^{-3} [18]. Our choice of surfactant solution was dictated by convenience; however, as we shall see, the only relevant material parameters are the surface tension, density, and contact angles, all of which are fairly easy to measure and should not pose reproducibility problems.

Five different solid surfaces were used in the experiments, the properties of which are collected in Table I. These five surfaces were prepared to ensure a range of wetting properties (with respect to the surfactant solution) from hydrophilic (low contact angle) to hydrophobic (high contact angle). A hydrophilic surface was prepared by chemically oxidising a commercial p-type ($5 - 10 \text{ }\Omega\text{cm}$) polished silicon wafer (Siltronix, France) in 65% nitric acid, thus creating a thin silicon oxide layer having a thickness of approximately 1 nm [19] (surface

1). Three intermediate wetting surfaces were fabricated from a commercial polished silicon wafer (roughness < 1 nm) coated with a thin amorphous fluorocarbon (FC) layer [20] – referred to here as ‘teflonised polished silicon’ (surface 2); a 1 mm thick polydimethylsiloxane ‘PDMS’ elastomer block (1:10 PDMS Sylgard 184 Dow Corning) moulded in a dish (surface 3); and a ‘teflonised rough silicon’ surface made by depositing the thin amorphous FC on the unpolished rear side of a commercial silicon wafer of roughness $\approx 1 \mu\text{m}$ (surface 4). A hydrophobic surface was prepared by coating ‘black silicon’, prepared using a Bosch® process etch under certain plasma conditions [21], with an FC layer – this is referred to here as ‘teflonised black silicon’ (surface 5). The FC layer was deposited by exposure of the surfaces (both silicon and black silicon) to a C_4F_8 plasma (Surface Technology Systems Ltd, UK), which resulted in the deposition of a thin (a few tens of nanometres) film of amorphous fluoropolymer on the surface of both the silicon and the black silicon. The teflonised black silicon was verified to be superhydrophobic: its wetting contact angle to water droplets was measured to be $154.5 \pm 2.4^\circ$ with near-zero contact angle hysteresis. The wetting contact angle of the surfactant solution was measured on each surface using the contact angle meter (see table I) and the results are consistent with previous measurements [18]. Fig. 2 shows photographs of droplets of the surfactant solution on four of the five different surfaces described above.

A schematic diagram of the experimental setup and the working principle is shown in Fig. 3. It contains an in-house microfluidic tool which has been created specifically for the experiments. The tool incorporates two main elements: a microfluidic reservoir and a deformable ring, made of a loop of capillary tube. The role of the microfluidic reservoir is to increase the lifetime of the liquid film sufficiently to allow the formation of a stable Plateau border (see Fig. 3(b)). The lifetime of the liquid film was approximately 30 s in the current setup, which was sufficient to create a stable Plateau border and photograph it. An unwanted side-effect is that there is gravity-driven drainage from the reservoir towards the Plateau border, so that its volume increases during the experiment.

The role of the deformable loop is threefold: (i) to support a stable liquid film connected to the reservoir; (ii) to be thin enough so as not to perturb the Plateau border shape, e.g., thickness of loop very much less than the Plateau border dimensions h and b (see Fig. 3(b)); and (iii) the loop should be deformable to enable the formation of a long, stable Plateau border across the surface. Indeed, this deformability – leading to a long, voluminous Plateau

border – combats the effect of drainage from the reservoir. The radius R of the deformable loop in the current setup is ≈ 1 cm.

We bring the tool containing the liquid film (Fig. 3(a) – ‘up’ position) carefully into contact with a small droplet resting on the specific surface under test (Fig. 3(b) – ‘down’ position) in the contact angle meter. Upon contact, and allowing the loop to be slightly deformed as shown in Fig. 3(b), a long stable Plateau border is formed along the surface, over a length of about 1 cm, which can be photographed (side view in Fig. 3(b)) using the contact angle meter.

Fig. 4 shows the practical components of the microfluidic tool. The reservoir is contained within capillary slots with a width and depth of ≈ 650 μm and a length of 6 mm (there are 14 on the tool, holding a total liquid volume of about 35 μl) made of ABS plastic. The loop which supports the liquid film is made of polyimide-coated capillary tubing (Molex, USA) having an outside diameter of 90 μm .

In the current setup it is very difficult to have the deformed loop perfectly perpendicular to the camera – this is visible at the top of the Plateau borders in the photographs (see Fig. 11). Moreover, as the loop is deliberately not rigid, the attached film can vibrate. A rough estimation of the soap film vibration frequency f (first mode) of a circular loop can be made by using $f = (1/2\pi)\sqrt{\gamma/\pi\rho R^2 t}$, where γ , ρ and t are the soap film surface tension, density and thickness, and R is the loop radius. Taking t to be 1 μm and the values given in the text for the other quantities, one can estimate $f \approx 50$ Hz. In some cases, the amplitude of such oscillations can be of the order of millimetres [23]. This effect can contribute to blur in the photographs (low lighting – longer shutter times) at the top of the Plateau border. Another source of experimental error is non-perfect surfaces, which is apparent from the fact that the contact angles are not always equal on the left and on the right of the Plateau borders. This is inevitable despite care (e.g., working in a cleanroom in this case – surface preparation, storage and measurements): there are defects and contamination that cause wetting to be asymmetrical.

Finally, note that this setup only allows us to measure the Plateau border at the bottom substrate, not at the top one.

III. ANALYTICAL THEORY

The Young-Laplace law for the 2D (i.e., slab-symmetric) liquid surfaces bounding a Plateau border at a flat substrate (see Fig. 5(a)) can be written [24]:

$$\left[1 + \left(\frac{dx}{dz}\right)^2\right]^{-3/2} \frac{d^2x}{dz^2} = -\frac{\Delta p}{\gamma} \quad (1)$$

where z is height measured from the substrate, x is the distance measured horizontally from the plane of symmetry (the plane of the 2D film), $\Delta p(z)$ is the pressure difference across the liquid surface at each height, and γ is the surface tension of the liquid.

Our aim is to solve eqn. (1) for one of the surfaces bounding each of the top and bottom Plateau borders of a 2D vertical film spanning the gap between two flat, horizontal substrates. Naturally, the other Plateau border surface is mirror-symmetric with respect to $x = 0$. The Plateau borders are slab-symmetric and in hydrostatic equilibrium. We define $\Delta p = p_b - p_a$, where p_b is the pressure inside the Plateau border (i.e., within the liquid) and p_a is the atmospheric pressure outside the Plateau border (assumed to be constant).

We shall start by considering the bottom Plateau border. Since p_b is assumed to be in hydrostatic equilibrium, we have

$$\Delta p = p_b - p_a = p_{b0} - p_a - \rho g z \quad (2)$$

where p_{b0} is the pressure inside the Plateau border at the substrate ($z = 0$), g is the gravitational acceleration, and ρ is the density of the liquid inside the Plateau border (in our case water).

Additionally, we introduce the convenient change of variables

$$\frac{dx}{dz} = -\cot \theta \quad \Rightarrow \quad \frac{d^2x}{dz^2} = \frac{1}{\sin^2 \theta} \frac{d\theta}{dz} \quad (3)$$

where θ is the inclination of the film surface (see Fig. 5(a)), defined as the angle between the tangent to the film surface at point (x, z) and the horizontal axis ($0 \leq \theta \leq \pi$). Using eqns. (2) and (3), eqn. (1) becomes

$$\sin \theta \frac{d\theta}{dz} = \frac{p_a - p_{b0}}{\gamma} + \frac{\rho g z}{\gamma} \quad (4)$$

This equation can be straightforwardly solved for θ , yielding

$$\cos \theta(z) = \cos \theta_c - \frac{p_a - p_{b0}}{\gamma} z - \frac{\rho g}{2\gamma} z^2 \quad (5)$$

where the integration has been carried out from the base of the Plateau border, $z = 0$, where $\theta = \theta_c$, to a generic height z . By definition, θ_c is the contact angle of the liquid with the underlying solid substrate, and varies in the interval $0 < \theta_c < \pi$. If eqn. (4) is instead integrated from $z = 0$ to the top of the Plateau border $z = h$, where it is assumed that the film is vertical (i.e., $\cos \theta = 0$, so $\theta = \pi/2$), this provides a definition for the pressure term on the right-hand side of the solution, eqn. (5), which allows us to eliminate this term:

$$\frac{p_a - p_{b0}}{\gamma} = \frac{1}{h} \cos \theta_c - \frac{\rho g h}{2\gamma} \quad (6)$$

Eqn. (5) can now be expressed entirely in terms of z , h and θ_c :

$$\cos \theta(z) = \cos \theta_c \left(1 - \frac{z}{h}\right) + \frac{\rho g z}{2\gamma} (h - z) \quad (7)$$

This equation can be written more simply if z is made dimensionless by scaling it by h , $z' = z/h$, and a Bond number is defined as $Bo = \rho g h^2 / \gamma$. In terms of these quantities, eqn. (7) can be rewritten as

$$\cos \theta(z') = (1 - z') \left(\cos \theta_c + \frac{Bo}{2} z' \right) \quad (8)$$

To obtain x as a function of z , we now go back to the definition of dx/dz . Further defining $x' = x/h$, it follows that

$$\frac{dx'}{dz'} = \frac{dx}{dz} = -\cot \theta = -\frac{\cos \theta}{\sqrt{1 - \cos^2 \theta}} \quad (9)$$

Using eqn. (8), eqn. (9) can be rewritten as

$$\frac{dx'}{dz'} = -\frac{(1 - z') \left(\cos \theta_c + \frac{Bo}{2} z' \right)}{\left[1 - (1 - z')^2 \left(\cos \theta_c + \frac{Bo}{2} z' \right)^2 \right]^{1/2}} \quad (10)$$

Noting again that at the top of the Plateau border $x'(z = h) = x'(z' = 1) = 0$, eqn. (10) can be integrated between a generic z' and $z' = 1$, yielding

$$x'(z') = \int_{z'}^1 \frac{(1 - z'') \left(\cos \theta_c + \frac{Bo}{2} z'' \right)}{\left[1 - (1 - z'')^2 \left(\cos \theta_c + \frac{Bo}{2} z'' \right)^2 \right]^{1/2}} dz'' \quad (\text{bottom PB}) \quad (11)$$

This equation gives the shape of the right-hand surface ($x'(z') \geq 0$) bounding the bottom Plateau border (between $z' = 0$ and $z' = 1$). The shape of the top Plateau border is then immediately obtained by reversing the sign of g in eqn. (2) and following through the above

derivation, with the result

$$x'(z') = \int_{z'}^1 \frac{(1 - z'') \left(\cos \theta_c - \frac{\text{Bo}}{2} z'' \right)}{\left[1 - (1 - z'')^2 \left(\cos \theta_c - \frac{\text{Bo}}{2} z'' \right)^2 \right]^{1/2}} dz'' \quad (\text{top PB}) \quad (12)$$

Note that, while the meaning of x' remains unchanged, in this case z' is a dimensionless height measured as positive downwards from the top substrate.

Another relevant quantity is the cross-sectional area of the Plateau border. This is defined as

$$A = 2 \int_0^h x dz = 2 [zx]_0^h - 2 \int_0^h z \frac{dx}{dz} dz = -2 \int_0^h z \frac{dx}{dz} dz \quad (13)$$

where the second equality results from integrating by parts, and the third equality follows from the fact that at the top of the Plateau border $x(z = h) = 0$. The factor of 2 in eqn. (13) accounts for the fact that the Plateau border surfaces are symmetric about $x = 0$. Defining a dimensionless area as $A' = A/h^2$, this is given, from eqn. (13), by

$$A' = -2 \int_0^1 z' \frac{dx'}{dz'} dz' \quad (14)$$

Using eqn. (10), eqn. (14) for the bottom Plateau border can be written explicitly as

$$A' = 2 \int_0^1 \frac{z'(1 - z') \left(\cos \theta_c + \frac{\text{Bo}}{2} z' \right)}{\left[1 - (1 - z')^2 \left(\cos \theta_c + \frac{\text{Bo}}{2} z' \right)^2 \right]^{1/2}} dz' \quad (\text{bottom PB}) \quad (15)$$

and the equivalent result for the top Plateau border is

$$A' = 2 \int_0^1 \frac{z'(1 - z') \left(\cos \theta_c - \frac{\text{Bo}}{2} z' \right)}{\left[1 - (1 - z')^2 \left(\cos \theta_c - \frac{\text{Bo}}{2} z' \right)^2 \right]^{1/2}} dz' \quad (\text{top PB}) \quad (16)$$

These results will be compared with experimental and simulated Plateau border shapes and areas in section V.

IV. NUMERICAL METHOD

We predict the shape of both the bottom and top Plateau borders numerically using Brakke's Surface Evolver [25]. This is a tried and tested tool very popular with the foams community. However, no software package should be trusted blindly, as it may always give incorrect results if the level of refinement is not appropriate to the input parameter ranges.

What ‘appropriate’ means is often not obvious *a priori*: here, we take advantage of the fact that we have analytical expressions available to establish under what conditions Surface Evolver can reliably reproduce the shapes of surface Plateau borders.

We use cgs units throughout: the substrate separation in the z direction is 2 cm (which is arbitrary provided the top and bottom Plateau borders do not touch), the value of gravity is taken to be 981 cm/s^2 , liquid density is 1 g/cm^3 ; then Plateau border areas are measured in cm^2 and surface tensions in mN (note that this is a 2D ‘line’ tension).

The simulation consists of just one half of the domain, by symmetry (see Fig. 5(a)), using just three fluid interfaces: one for the top Plateau border, one for the bottom Plateau border, and one for the vertical film joining them. All three have surface tension $\gamma = 28.2 \text{ mN}$, since the vertical film is one half of the physical double interface. To specify the contact angle θ_c at which the Plateau borders meet the substrates, we insert a further wetting film along the substrates, outside the Plateau borders, with tension $\gamma_{\text{wall}} = \gamma \cos \theta_c$.

Each Plateau border has fixed area and the two areas can be varied independently. We used a top Plateau border half-area of 0.005 cm^2 throughout, and increased the bottom Plateau border area to the required value (of up to about 0.3 cm^2) from an initial half-area of 0.020 cm^2 to explore different Bond numbers. Similarly, the contact angle θ_c is increased from zero in steps of one degree to allow all values up to 180° to be explored.

To allow the Plateau border surfaces to curve, each interface is discretised into N short straight segments; we expect a better representation of the interface at higher N , and illustrate the convergence to the analytic solution with increasing N in Fig. 8. The Surface Evolver is used to minimise the free energy of the system, i.e., the product of length and surface tension of the interfaces plus the gravitational energy of each Plateau border, subject to the fixed Plateau border areas. We evaluate the Hessian of energy frequently to ensure that the arrangement of films is a stable one [26].

The results of the simulation include Plateau border heights and widths, and the three interface lengths for different contact angles and Plateau border areas. They are compared with our theoretical predictions in the next section.

V. RESULTS AND DISCUSSION

In this section we compare theoretical, simulated and experimental results for Plateau border shapes. We first consider the shapes without gravity (V A). When gravity is included, that is at finite Bond number, we consider the bottom and top Plateau borders separately (V B and V C, respectively). For the bottom Plateau border, the experiments generate a variation in the Bond number by varying the size of the Plateau border, i.e., its liquid content, although we note that this could also be achieved by changing the liquid density or its surface tension.

A. Film in zero gravity

First, it is instructive to consider the case $Bo = 0$, corresponding to zero gravity, for which the Plateau borders at the top and bottom substrates behave identically: their surfaces are arcs of circle. The integrals in eqns. (11) or (12), and (15) or (16) can now be performed analytically, yielding

$$x'(z') = \frac{1}{\cos \theta_c} \left\{ 1 - \left[1 - (1 - z')^2 \cos^2 \theta_c \right]^{1/2} \right\} \quad (17)$$

$$A' = \frac{2}{\cos \theta_c} \left(1 - \frac{1}{2} \sin \theta_c - \frac{\frac{\pi}{2} - \theta_c}{2 \cos \theta_c} \right) \quad (18)$$

In particular, the half-width of the Plateau border at the substrate is

$$x'(z' = 0) = \frac{1 - \sin \theta_c}{\cos \theta_c} \quad (19)$$

Fig. 6 plots A' and $x'(z' = 0)$ given by eqns. (18) and (19), respectively. In the absence of gravity, the Plateau border can only exist if $\theta_c < \pi/2$, since its surfaces are circular arcs. In the limit $\theta_c \rightarrow 0$, we naturally have $x'(z' = 0) = 1$ and $A' \rightarrow 2 - \pi/2$, which corresponds to twice the difference between the areas of a square of side length 1 and of a quarter of a circle of unit radius inscribed in it. For $\theta_c \rightarrow \pi/2$, on the other hand, both $x'(z' = 0)$ and A' approach zero, because the film must extend vertically down (or up) to meet the substrate.

B. Film in non-zero gravity: bottom Plateau border

Fig. 7 displays Plateau border shapes at the bottom substrate calculated using eqn. (11), for various combinations of Bo and θ_c . The Plateau border is widest at the substrate (i.e.,

at $z = 0$) for $\theta_c < 90^\circ$, because in this case $(dx/dz)(z = 0) < 0$ (see eqn. (9)). On the other hand, for $\theta_c > 90^\circ$ the Plateau border is widest above the substrate (i.e., at some $z = z_{max} > 0$), because we then have $(dx/dz)(z = 0) > 0$. The height z_{max} at which the Plateau border is widest can be found as a function of θ_c and Bo, but we do not present it here.

Fig. 8 compares bottom Plateau border shapes from analytical theory and Surface Evolver simulations. Agreement is excellent at small contact angles, but less so at larger contact angles and large Bond numbers where a very fine discretisation is needed to achieve sufficient accuracy in the simulations. This may be due to the considerable range of (concave and convex) curvatures of the bounding surfaces that exists in these cases, where discretisation errors may tend to accumulate more. In particular, for $\theta_c > 90^\circ$, for which $x(z)$ has a maximum at z strictly greater than zero, the x location of this maximum is particularly sensitive to small errors in the inclination of the interface above it. In both cases, absolute errors are largest at the substrate ($z = 0$), because the film is pinned at $x = 0$ at the Plateau border apex. The other main difficulty in the simulations is that of approximating the zero degree contact angle at the Plateau border apex with *straight* segments; the inevitable small error here propagates along the surface, as described above.

Eqns. (11) and (15) do not yield physically meaningful results for all values of θ_c and Bo. We next discuss the non-trivial conditions defining their domains of validity.

Our starting point is eqn. (8). Physically meaningful solutions will only exist if $-1 \leq \cos \theta \leq 1$, whence we must have

$$-1 \leq (1 - z') \left(\cos \theta_c + \frac{\text{Bo}}{2} z' \right) \leq 1 \quad (20)$$

The lower and upper bounds of eqn. (20) both correspond to $\sin \theta = 0$, which causes singularities in the integrals that yield $x'(z')$ in eqn. (11) and A' in eqn. (15). The left-hand inequality in eqn. (20) is automatically satisfied for $0 \leq z' \leq 1$, but the right-hand inequality may be alternatively expressed as

$$\frac{\text{Bo}}{2} z'^2 + \left(\cos \theta_c - \frac{\text{Bo}}{2} \right) z' + 1 - \cos \theta_c \geq 0 \quad (21)$$

If $\text{Bo} < 2|\cos \theta_c|$, eqn. (21) is always satisfied for $0 \leq z' \leq 1$. If $\text{Bo} \geq 2|\cos \theta_c|$, it can be shown that the minimum of the left-hand-side of eqn. (21) occurs for $0 \leq z' \leq 1$, and

therefore that eqn. (21) will only be satisfied for any z' in that range if its discriminant fulfils

$$\left(\cos \theta_c - \frac{\text{Bo}}{2}\right)^2 - 2\text{Bo}(1 - \cos \theta_c) \leq 0 \quad (22)$$

which can also be written

$$\text{Bo}^2 + (4 \cos \theta_c - 8)\text{Bo} + 4 \cos^2 \theta_c \leq 0 \quad (23)$$

This condition is fulfilled when Bo lies between the two roots of the equation obtained by replacing \leq with $=$ in eqn. (23). These two roots are:

$$\text{Bo} = 2(2 - \cos \theta_c) \pm 4\sqrt{1 - \cos \theta_c} \quad (24)$$

When $\text{Bo} \geq 2|\cos \theta_c|$ (as assumed previously), Bo is always larger than the lower root in eqn. (24), but in order to satisfy eqn. (23) we must have

$$\text{Bo} \leq 2(2 - \cos \theta_c) + 4\sqrt{1 - \cos \theta_c} \quad (25)$$

For each value of θ_c , the right-hand side of eqn. (25) defines an upper bound for Bo, or equivalently an upper bound for h , for which the bottom Plateau border is physically realisable and the surface is foam-philic. *As will be seen in Fig. 9(a), this upper bound equals $\text{Bo}=2$ for $\theta_c = 0$, $\text{Bo} = 8$ for $\theta_c = 90^\circ$, and $\text{Bo} = 6 + 4\sqrt{2}$ for $\theta_c = 180^\circ$.*

The physical interpretation of eqn. (25) is as follows: for sufficiently strong gravity (i.e., sufficiently large Bo, in the vicinity of the upper bound given by the right-hand side of eqn. (25)), the surfaces bounding the Plateau border become horizontal at some point above the substrate (corresponding to the upper bound in eqn. (20)), even if they are non-horizontal at the substrate, because hydrostatic equilibrium favours higher pressure (and thus convex curvature) in the lowest parts of these surfaces. However, the inclination angle must not become negative, as $x'(z')$ would then become multi-valued for a single z' . This is inconsistent with hydrostatic equilibrium, since it would imply a concave curvature existing at levels below a convex curvature (see Fig. 5(b) for a rough sketch to give an impression of the shape of such an unphysical unphysical Plateau border). The Plateau border surface may therefore only be horizontal at an inflection point, where $d^2x/dz^2 = 0$. Eqn. (25) defines the threshold at which this occurs and beyond which it becomes impossible to satisfy the Young-Laplace law, and thus beyond which the Plateau border is no longer physically realisable.

Another condition for the validity of eqns. (11) and (15) follows from requiring that the Plateau border is topologically sound. Eqn. (11) specifies the horizontal coordinate of the right-hand surface at the substrate, $x'(z' = 0)$. In the most usual situations, the contact angle θ_c lies between 0 and $\pi/2$ (hydrophilic surface), which implies that $x'(z')$ given by eqn. (11) is always positive, as $z' < 1$ by definition. When the substrate is hydrophobic ($\pi/2 < \theta_c < \pi$), however, the numerator of the fraction in the integrand of eqn. (11) may become negative, and therefore $x'(z)$ may also be negative. This condition, which is easiest to fulfil for $x'(z' = 0)$ (as the term involving Bo in the numerator is always non-negative), is unphysical, since $x'(z' = 0) < 0$ would correspond to Plateau border surfaces that cross each other before reaching the substrate (see Fig. 5(c) for a rough sketch to give an impression of the shape of such an unphysical Plateau border). Eqns. (11) and (15) are therefore only valid when $x'(z' = 0) \geq 0$ and within the interval defined by eqn. (25).

The above findings are summarised in Fig. 9(a). The cross-hatched domain is where eqn. (25) is not satisfied, and hence where there can be no Plateau border because no solution to the Young-Laplace equation exists. The shaded domain is where $x'(z' = 0) < 0$, i.e., the left and right Plateau border surfaces intersect before meeting the substrate or switch places altogether. Examples of Plateau border shapes in this domain are given in Fig. 10 (top row). Both cross-hatched and shaded domains thus consist of (θ_c, Bo) pairs for which no bottom Plateau border can exist – ‘forbidden’ states – separated by a white band of ‘allowed’ states. Furthermore, allowed Plateau borders may exhibit an inflection point, at which the curvature of their liquid-vapour interfaces changes from convex near the substrate to concave near the apex. Since inflection points correspond to $\Delta p = 0$, they will first appear when this condition is fulfilled at the substrate, $z = 0$. From eqn. (6) and using the definition of Bo, we obtain the threshold

$$\text{Bo} = 2 \cos \theta_c \quad (26)$$

which is plotted as the dashed line in Fig. 9(a). Below this line, Plateau borders do not have inflection points; above it they do, owing to the effect of gravity. The z coordinate of the inflection point can also be found from the theory, but this is beyond the scope of the present study. Clearly, most realisable Plateau borders do have inflection points, i.e., the curvature of their surfaces changes sign, from convex near the substrate to concave nearer the apex.

The solid curves inside the white (allowed) and shaded (forbidden) parameter domains are lines of constant $x'(z' = 0)$ as labelled. At constant θ_c , $x'(z' = 0)$ increases as Bo is increased, which seems an intuitive effect of gravity. The same qualitative trend occurs for A' (not shown). In the white domain $x'(z' = 0)$ varies from 0 at the lower boundary to values that are a function of θ_c , but always greater than 1, near the upper boundary. In this latter situation, the Plateau border is strongly ‘flattened’ by gravity. We could not determine any bound for $x'(z' = 0)$, or for the corresponding area A' , as Bo approaches this limit, for which the integrals in eqns. (11) and (15) seem to diverge. This means that both quantities could become very large, although the range of Bo in which this occurs is very narrow, and therefore **could** be difficult to access experimentally.

Fig. 11 shows photographs of Plateau borders (equivalent of side view in Fig. 2(b)) at the liquid film-surface interface for four of the five surfaces used in the experiments, overlaid with their analytically-calculated shapes for the same Bond numbers and contact angles. All of them lie in the allowed domain of Fig. 9(a). Then Fig. 12 compares theoretical predictions and experimental results for the Plateau border half-width x , scaled by its height h , *vs* Bond number (eqn. (11) has been used in both cases). The general trends of x/h are well reproduced, with the only substantial deviation occurring for the most hydrophobic substrate (teflonised black silicon) at $\text{Bo} \approx 8$. Since the vertical asymptotes of the theoretical curves correspond to the upper Bo limit mentioned in the preceding paragraph (expressed by eqn. (25)), it is to be expected that experimental results in these regions should be more sensitive to, for example, errors in measuring h , from which Bo is calculated. This might explain the poorer agreement between theory and experiment in the upper Bo range of each curve. One other possible source of discrepancy is contact angle hysteresis, which is neglected in our theory and simulations but should be more pronounced at large Bo.

C. Film in non-zero gravity: top Plateau border

A similar analysis can be performed to determine the validity of eqns. (12) and (16) for the top Plateau border. In this case the condition equivalent to eqn. (20) is

$$-1 \leq (1 - z') \left(\cos \theta_c - \frac{\text{Bo}}{2} z' \right) \leq 1 \quad (27)$$

(obtained from eqn. (8) by reversing the sign of the term containing Bo), whose right-hand inequality is automatically satisfied when $0 \leq z' \leq 1$. The left-hand inequality can also be written

$$\frac{\text{Bo}}{2} z'^2 - \left(\cos \theta_c + \frac{\text{Bo}}{2} \right) z' + 1 + \cos \theta_c \geq 0 \quad (28)$$

If $\text{Bo} < 2|\cos \theta_c|$, eqn. (28) is always satisfied for any $0 \leq z' \leq 1$. If, on the other hand, $\text{Bo} \geq 2|\cos \theta_c|$, the discriminant in eqn. (28) must fulfil

$$\left(\cos \theta_c + \frac{\text{Bo}}{2} \right)^2 - 2\text{Bo}(1 + \cos \theta_c) \leq 0 \quad (29)$$

which is equivalent to

$$\text{Bo}^2 - (4 \cos \theta_c + 8)\text{Bo} + 4 \cos^2 \theta_c \leq 0 \quad (30)$$

The solutions of the corresponding equality are:

$$\text{Bo} = 2(2 + \cos \theta_c) \pm 4\sqrt{1 + \cos \theta_c} \quad (31)$$

but the lower limit is irrelevant, because $\text{Bo} \geq 2|\cos \theta_c|$ already exceeds it, so the allowed domain of parameter space where the Young-Laplace equation has a solution is:

$$\text{Bo} \leq 2(2 + \cos \theta_c) + 4\sqrt{1 + \cos \theta_c} \quad (32)$$

This equation is equivalent to eqn. (25) if the sign of $\cos \theta_c$ is reversed.

The physical interpretation of eqn. (32) is as follows: since the z' -axis is directed downwards from $z' = 0$ (top substrate), because of hydrostatic equilibrium the curvature of the Plateau border surfaces must become less convex, or more concave, as z' decreases. Therefore the only way that these surfaces can become horizontal at an inflection point before reaching the substrate (which defines a threshold for the existence of solutions of the Young-Laplace equation) is by having convex curvature at the bottom ($z' = 1$). This requires that the film surfaces cross (unphysically) immediately at the apex where the Plateau border meets the planar film underneath. The condition to be fulfilled for the existence of a solution for the Plateau border surfaces is then $\cos \theta = -1$. This corresponds to the lower bound in eqn. (27), which implies the condition expressed by eqn. (32).

Note that, as with the bottom Plateau border, in the domain of parameter space where eqn. (32) is satisfied there are many (θ_c, Bo) pairs for which the Young-Laplace equation has a solution, but $x'(z' = 0) < 0$ (or $A' < 0$), which is obviously unphysical on topological

grounds. However, neither of these criteria may now be used to delimit the allowed domains of parameter space, as there are solutions with $x'(z' = 0) > 0$ or $A' > 0$ for which the two Plateau border surfaces still cross. Since, from hydrostatic equilibrium, the most convex curvature of the Plateau border surfaces must exist near their lowest point; this is where they are most likely to cross. The only way to avoid this topological violation is by requiring that the curvature should not be convex at the point where the Plateau border surfaces meet the planar film below. Hence, the threshold condition for the realisability of the Plateau border is, in this case, having zero curvature at the lower end of the surfaces bounding the Plateau border, i.e., $d^2x/dz^2(z = h) = 0$, thereby avoiding convex curvature altogether. This condition, again, corresponds to $\Delta p = 0$. Given the definition of Δp for the top Plateau border, namely

$$\Delta p = p_{b0} - p_a + \rho g z \quad (33)$$

and the modified form of eqn. (6) that results,

$$\frac{p_a - p_{b0}}{\gamma} = \frac{1}{h} \cos \theta_c + \frac{\rho g h}{2\gamma} \quad (34)$$

eqn. (33) can be inserted into eqn. (34) for $z = h$ and $\Delta p = 0$ to yield

$$\text{Bo} = 2 \cos \theta_c \quad (35)$$

Interestingly, this is exactly the same as the threshold for a bottom Plateau border to have an inflection point, eqn. (26). The difference here is that, since (by the above arguments) a top Plateau border cannot have any inflection points, eqn. (35) now assumes the much more important role of defining an upper bound for Bo beyond which no top Plateau border can exist.

The above findings are summarised in Fig. 9(b). As in Fig. 9(a), the white domain comprises (θ_c, Bo) pairs for which the Plateau border half-width at the (in this case top) substrate is positive; as explained above, this is a necessary (but not sufficient) condition for the Plateau border to be physically realisable. In the shaded domain, by contrast, $x'(z' = 0) < 0$.

Although, as for the bottom Plateau border, eqn. (12) can still be solved in the shaded domain of Fig. 9(b), the resulting Plateau borders are unphysical. In the cross-hatched domain, which is a mirror image of that found for the bottom Plateau border, the Young-Laplace equation has no solution. However, in contrast to Fig. 9(a), the white region in Fig.

9(b) does not now coincide with the domain where the Plateau border is realisable: this is only so in the much smaller domain below the dashed line, which is given by eqn. (35). In other words, at the top substrate only Plateau borders with no inflection points can exist – their surfaces are always concave. Examples of unphysical top Plateau border shapes are provided in Fig. 10 (bottom row). Note also that both $x'(z' = 0)$ (shown in Fig. 9(b)) and A' (not shown) decrease as Bo is increased at constant θ_c , which again is expected given the direction of gravity. **This implies that, for given (θ_c, Bo) , the top Plateau border is always narrower and has a smaller area than the bottom one.**

As might be intuitively expected, Plateau borders can only exist at the top substrate if the liquid contact angle $\theta_c \leq \pi/2$, otherwise the liquid will just detach from the substrate. Values of $x'(z' = 0)$ in the white domain below the dashed line in Fig. 9(b) are all below 1, which illustrates how gravity acts to stretch the top Plateau border vertically (and consequently compress it horizontally), especially for the largest allowed values of Bo , as can be seen in Fig. 13 (calculated using eqns. (11) and (12) for the bottom and top Plateau borders, respectively).

A relevant question that may be asked is: how large, in physical dimensions, can the Plateau borders be? Given our comments above, about x' and A' being unbounded as Bo approaches its upper limit, the bottom Plateau border can probably be indefinitely large, expanding laterally as more fluid is added to it. **Its height, however, is bounded: from the definition of capillary length $\lambda_c = (\gamma/\rho g)^{1/2}$ and Fig. 9(a), one can conclude that the maximum height of bottom Plateau border varies between $\sqrt{2}\lambda_c$ (for $\theta_c = 0$) and $\sqrt{6 + 4\sqrt{2}}\lambda_c$ (for $\theta_c = 180^\circ$).** This is similar to the spreading of a drop of liquid on a horizontal surface: its horizontal size can be made as large as one wishes by adding more liquid, but its height always remains of order λ_c [27].

On the other hand, the answer for the top Plateau border is entirely different. First, as noted above, no top Plateau border can exist on a hydrophobic substrate ($\theta_c > 90^\circ$), since it would detach due to gravity. When the substrate is hydrophilic ($\theta_c < 90^\circ$), however, there is an upper bound to the size of the top Plateau border, which depends on the contact angle, and naturally approaches zero as $\theta_c \rightarrow 90^\circ$. **From Fig. 9(b) it follows that the maximum vertical extent of the top Plateau border is $\sqrt{2}\lambda_c$ (for $\theta_c = 0$).** The area of the top Plateau border given by eqn. (16) is normalised by h^2 , so it does not give us information about the physical size of the Plateau border. A more useful quantity is obtained by multiplying A'

by Bo , which gives $\rho g A / \gamma \equiv A / \lambda_c^2$, i.e., the Plateau border area normalised by the square of the capillary length. Whereas for Bo in the range $(0, 2 \cos \theta_c)$ A' attains maximum values for $\text{Bo} = 0$ (and an absolute maximum for $\theta_c = 0$), $\rho g A / \gamma$ attains its maximum values for $\text{Bo} = 2 \cos \theta_c$. Fig. 14 shows how the maximum of A / λ_c^2 (calculated using eqn. (16) for $\text{Bo} = 2 \cos \theta_c$) varies as a function of θ_c . It can be seen that A / λ_c^2 attains an absolute maximum of 0.396 for $\theta_c = 0$. Not surprisingly, this indicates that this maximum of A is of the order of the capillary length squared. Using the experimental values $g = 9.81 \text{ m s}^{-2}$ and $\gamma = 28 \text{ mJ m}^{-2}$ yields an absolute maximum for A of 1.138 mm^2 .

VI. CONCLUSIONS

We have studied the shapes of the Plateau borders at which a vertical planar liquid film meets horizontal substrates of various wettabilities, by analytical theory, numerical simulation, and experiment. The overall picture that emerges is that the Plateau borders, and consequently the film to which they are attached, spanning the gap between the two substrates, can only be realised in certain ranges of Plateau border sizes, which are in turn functions of the liquid contact angle. Because surface Plateau borders must exist whenever a foam is in contact with a solid surface, our results imply that a foam-surface system can be either ‘foam-phobic’ or ‘foam-philic’. The Plateau border at the top substrate has quite a small domain of existence and a necessary condition is that the liquid contact angle is less than 90° . Its maximum area decreases as the contact angle increases, and attains an absolute maximum of 0.396 times the square of the capillary length, for $\theta_c = 0$. The Plateau border at the bottom substrate has a larger domain of existence, larger contact angles being required at higher Bond numbers and vice versa. The practical importance of this is that both surface and liquid (foam) properties need to be taken into account in applications where wetting of surfaces by foams plays a role. It suggests, e.g., that self-cleaning surfaces for foams could be designed and built, or that solid substrates could be used to sort bubbles of different liquid content. One other field of possible relevance might be discrete microfluidics, where the friction force of the channel walls on the Plateau borders, and hence foam flow, will likely depend critically on the liquid-solid contact area [28].

We are currently working on generalising our results to a bubble on a solid substrate. We expect qualitatively the same results, although the detailed shapes of the ‘allowed’ and

‘forbidden’ domains in (θ_c, Bo) parameter space will likely be different.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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TABLE I: List of surfaces prepared and used in this study and their measured wetting contact angle with the commercial bubble solution

	Material	Contact angle to bubble solution (deg)
Surface 1	Silicon oxide	18.2 ± 2.8
Surface 2	Teflonised polished silicon	51.7 ± 0.3
Surface 3	PDMS elastomer	61.0 ± 2.1
Surface 4	Teflonised rough silicon	64.0 ± 0.4
Surface 5	Teflonised black silicon	109.3 ± 0.3

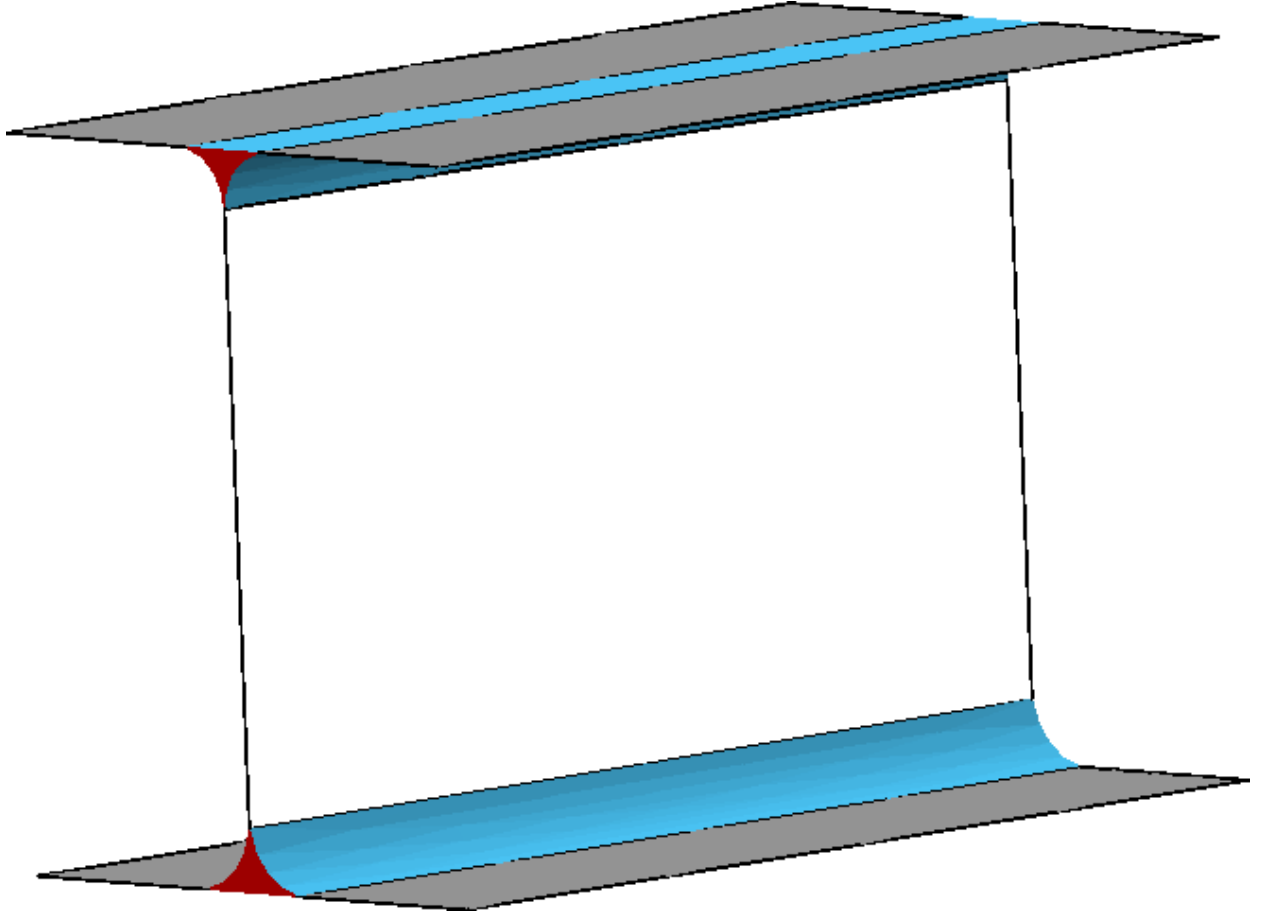


FIG. 1: Surface-Evolver-generated oblique view of a soap film spanning the gap between two parallel walls, for zero contact angle and zero gravity. The film (transparent) meets the walls (grey) at surface Plateau borders (blue). Each surface Plateau border is bounded by the solid wall and by two curved liquid-vapour interfaces. If the film is planar then the Plateau borders have uniform cross-section (red) along a direction parallel to both the film and the walls, and is thus effectively 2D.

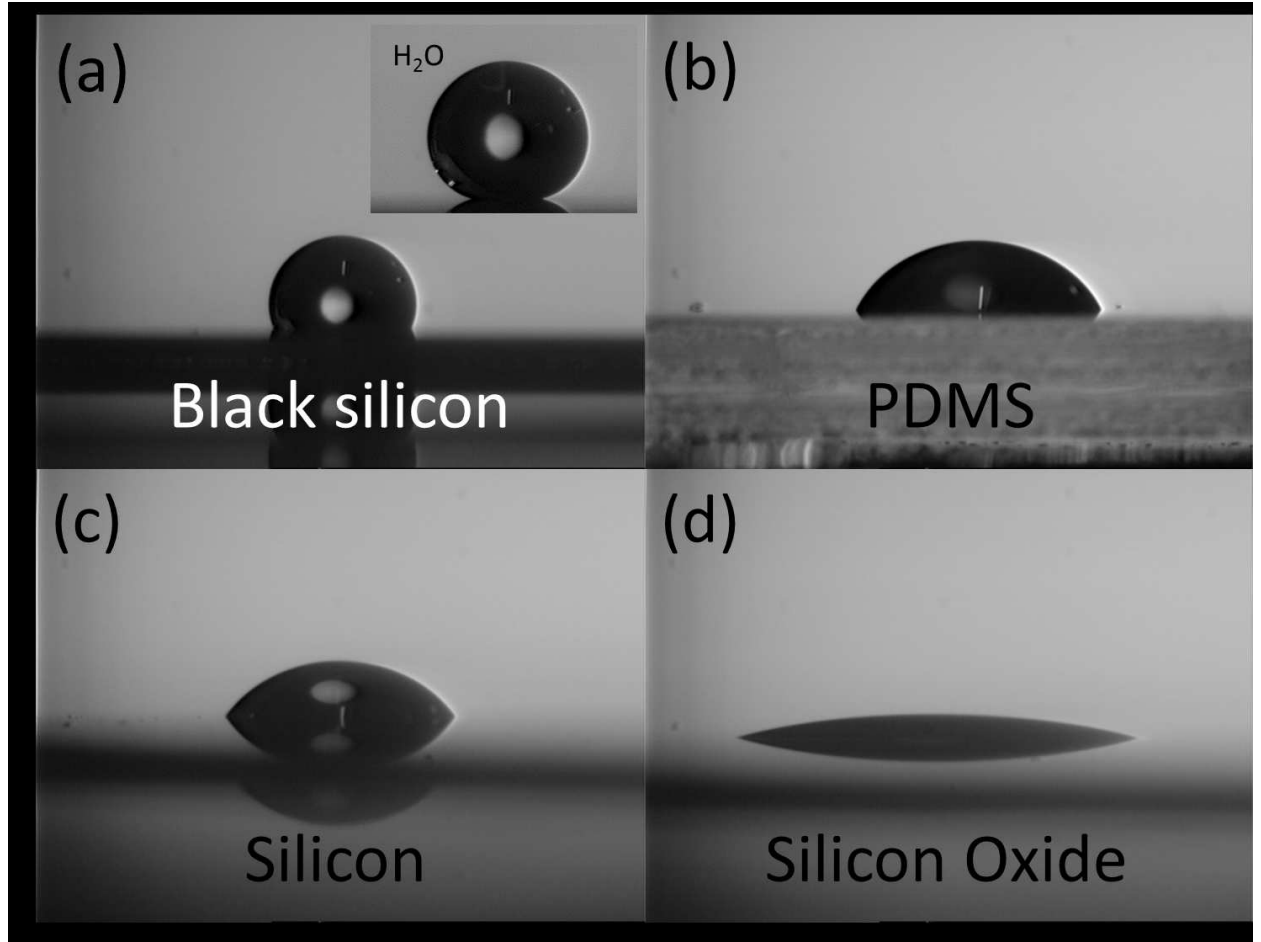


FIG. 2: Droplets of the bubble solution on four of the five different surfaces used in the experimental part of the study: (a) teflonised black silicon; (b) PDMS elastomer; (c) teflonised polished silicon; and (d) silicon oxide. The inset to panel (a) shows a water droplet resting on a teflonised black silicon surface. The droplet base diameters in (a) to (d) are 1.9 mm, 3.4 mm, 3.2 mm and 5.6 mm. The diameter of the droplet in the inset to (a) is 2.6 mm. The liquid contact angles on each surface are given in Table I.

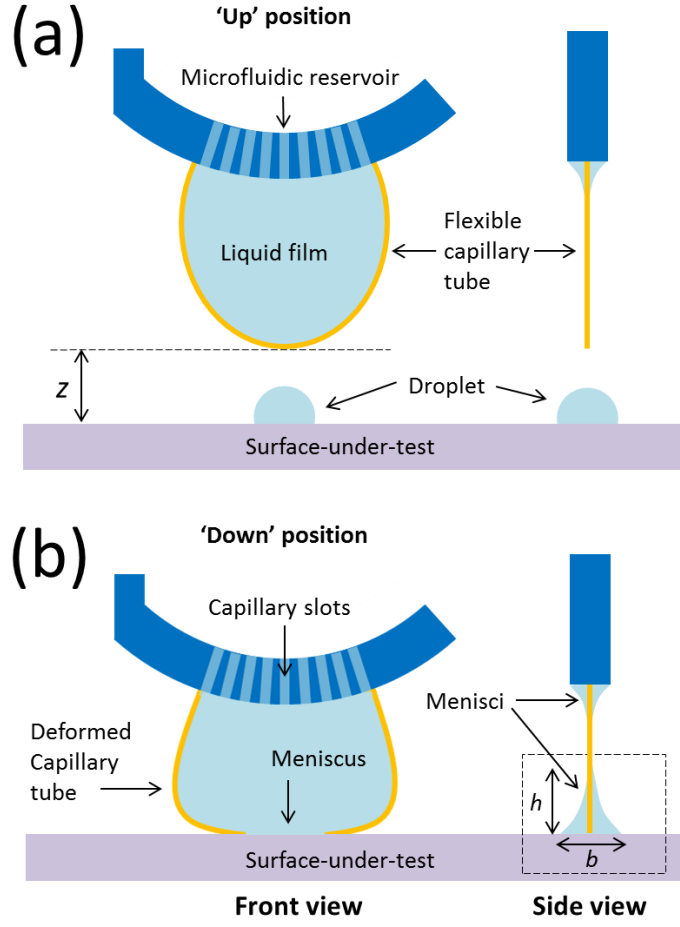


FIG. 3: Schematic diagram showing the experimental setup – front view and side view. The in-house microfluidic tool is in (a) the ‘up position’, and (b) the ‘down position’. The tool consists of a microfluidic reservoir (dark blue) and a deformable loop (gold) holding the liquid film (light blue). The tool is placed inside the contact angle meter. The dashed box indicates the photograph shown in Fig. 11.

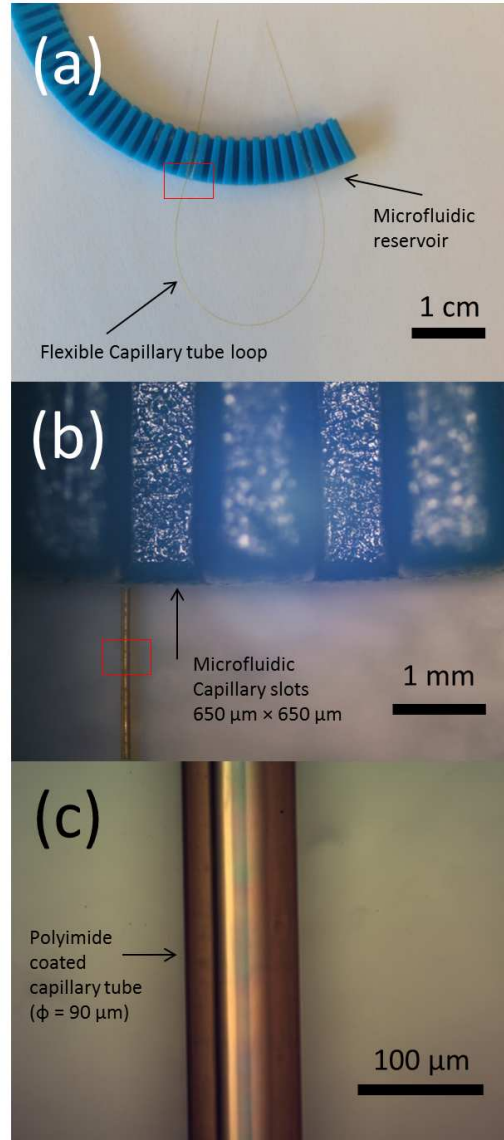


FIG. 4: Photographs of the parts of the microfluidic tool. (a) The microfluidic reservoir (blue) containing the capillary slots and the capillary tube which forms a deformable loop; (b) Zoom of the microfluidic capillary slots made of plastic (ABS); and (c) zoom of the flexible polyimide-coated, fused silica capillary tube (outside diameter $90\ \mu\text{m}$). The red boxes indicate the zoom regions.

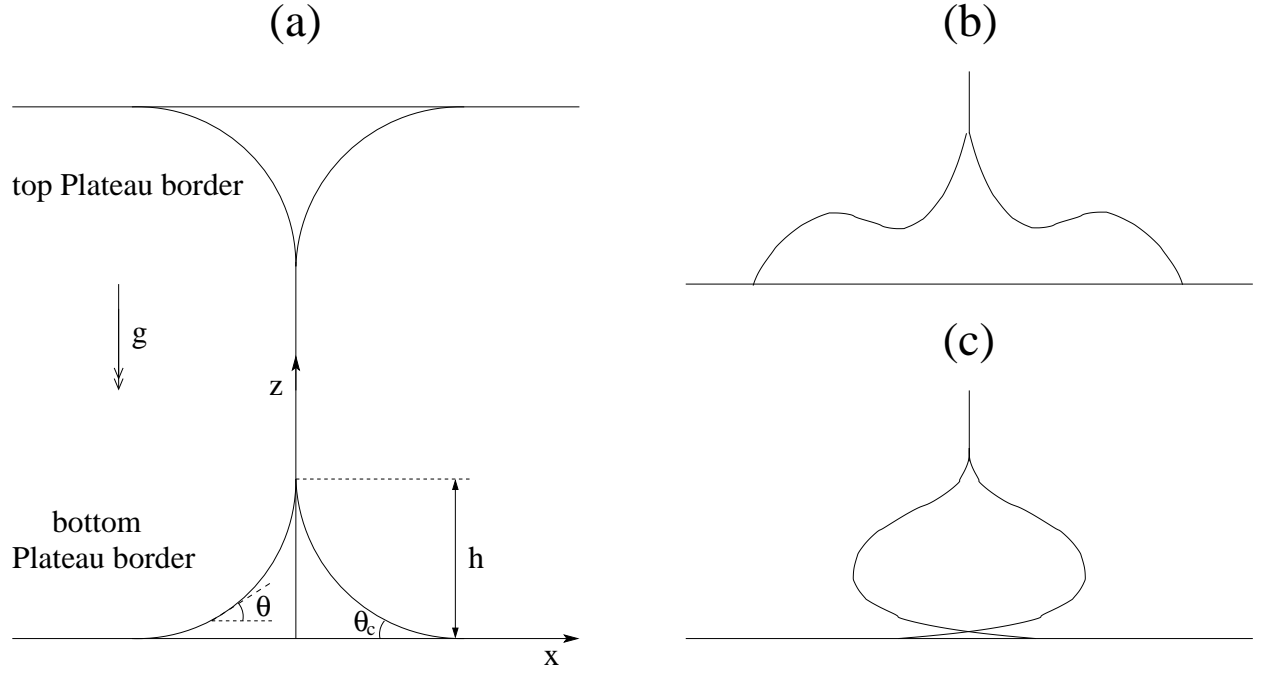


FIG. 5: (a) Sketch of a slab-symmetric soap film spanning the gap between two flat horizontal substrates and the associated surface Plateau borders: z is the height, x is the distance from the film (the z -axis) to the Plateau border surface, h is the Plateau border height, θ is the Plateau border inclination, and θ_c is the liquid contact angle at the substrate, located at $z = 0$. The gravitational acceleration is g . (b) Sketch of an unphysical surface Plateau border in the upper forbidden domain of Fig. 9(a): here eqn. (11) has no solution. (c) Sketch of an unphysical surface Plateau border in the lower forbidden domain of Fig. 9(a): here eqn. (11) can be solved but its solutions are unrealisable, see Fig. 10 for results of actual calculations.

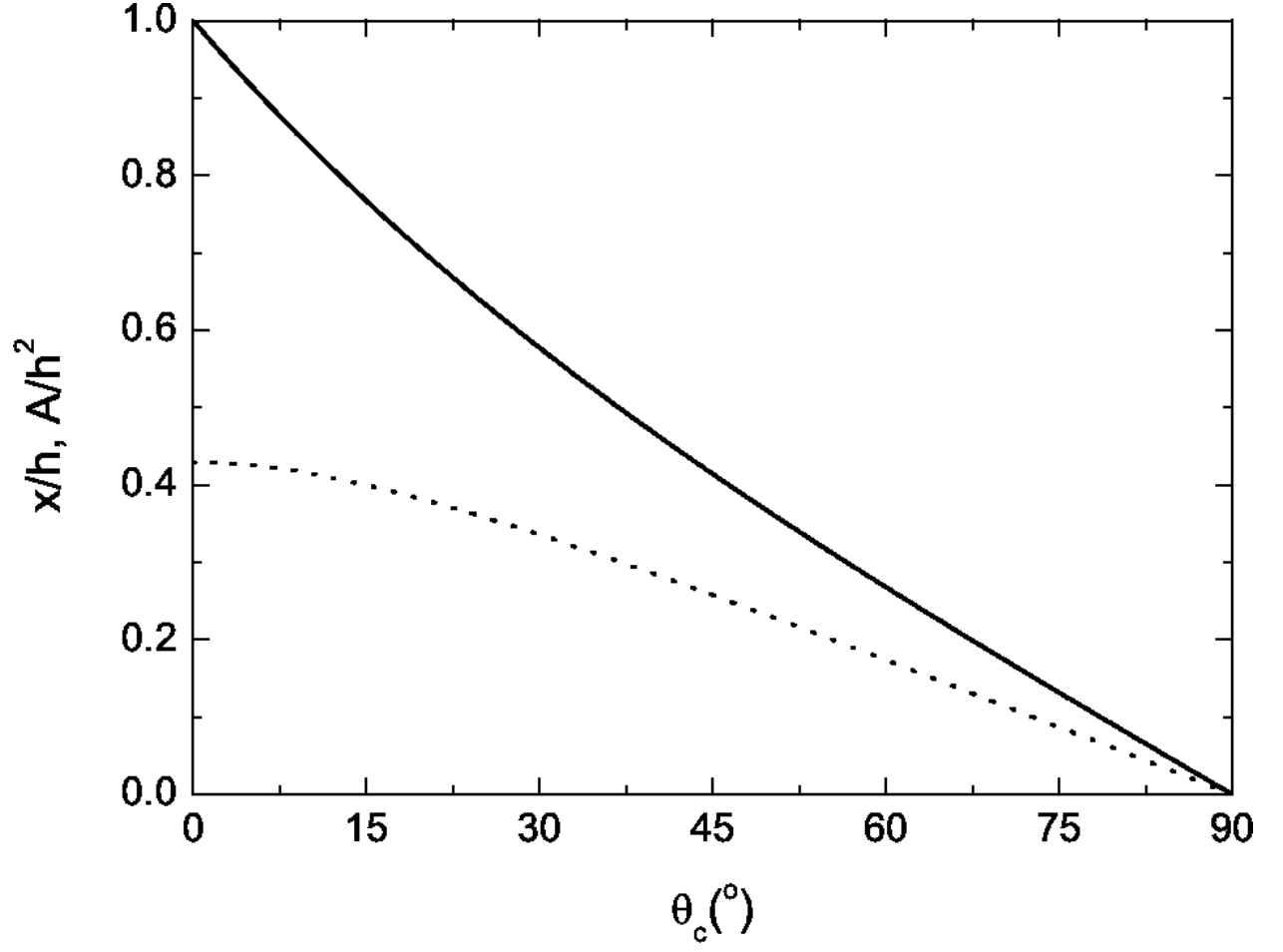


FIG. 6: Dimensionless Plateau border half-width at the substrate $x'(z' = 0)$ (solid line) and dimensionless Plateau border area A' (dotted line) *vs* contact angle θ_c for $Bo = 0$ (corresponding to zero gravity). Recall that in this case the top and bottom Plateau borders are identical.

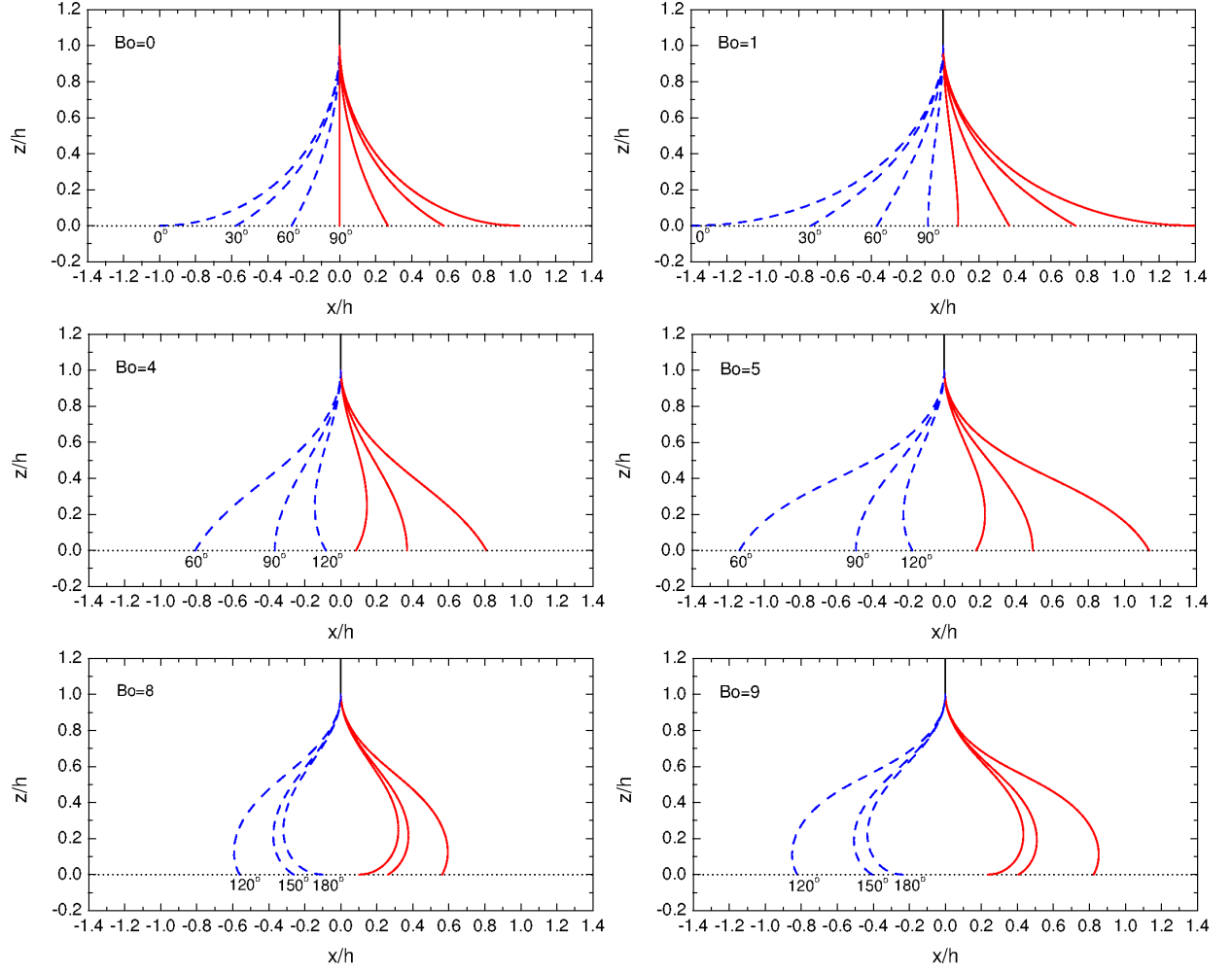


FIG. 7: Analytically-calculated Plateau border shapes at the bottom substrate, for Bo and θ_c as given. The left-hand air-liquid interfaces are shown as dashed blue lines, the right-hand ones as solid red lines.

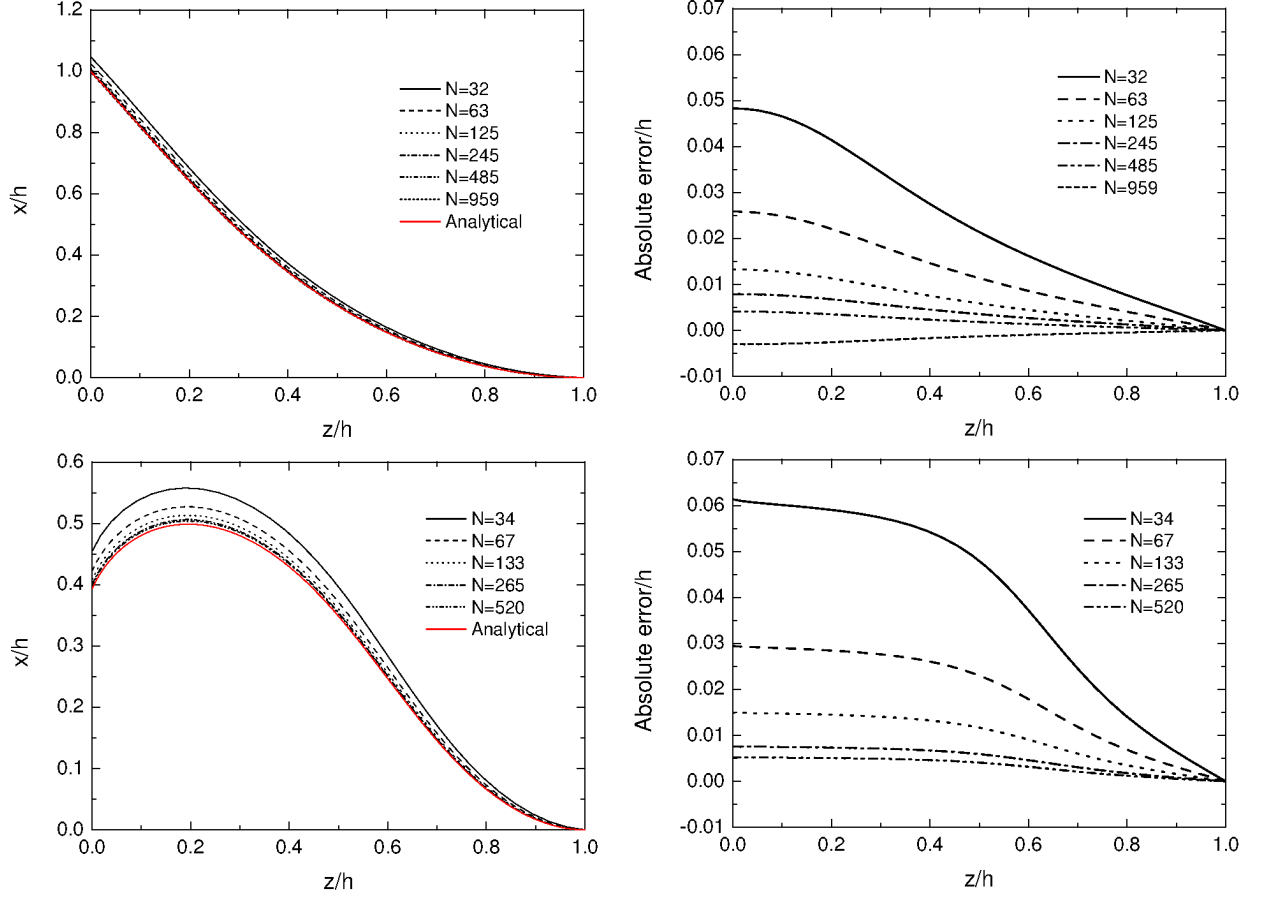


FIG. 8: Left column: Plateau border shapes from analytical theory (red lines) and from Surface Evolver with various levels of refinement, as given by the number of line segments N used to discretise the interface (black lines). Right column: absolute errors at each height z , defined as the difference between each of the Surface Evolver curves and the analytical theory curve in the left panel of the same row. Top row: $Bo = 2.138457$, $\theta_c = 30^\circ$. Bottom row: $Bo = 8.975624$, $\theta_c = 151^\circ$.

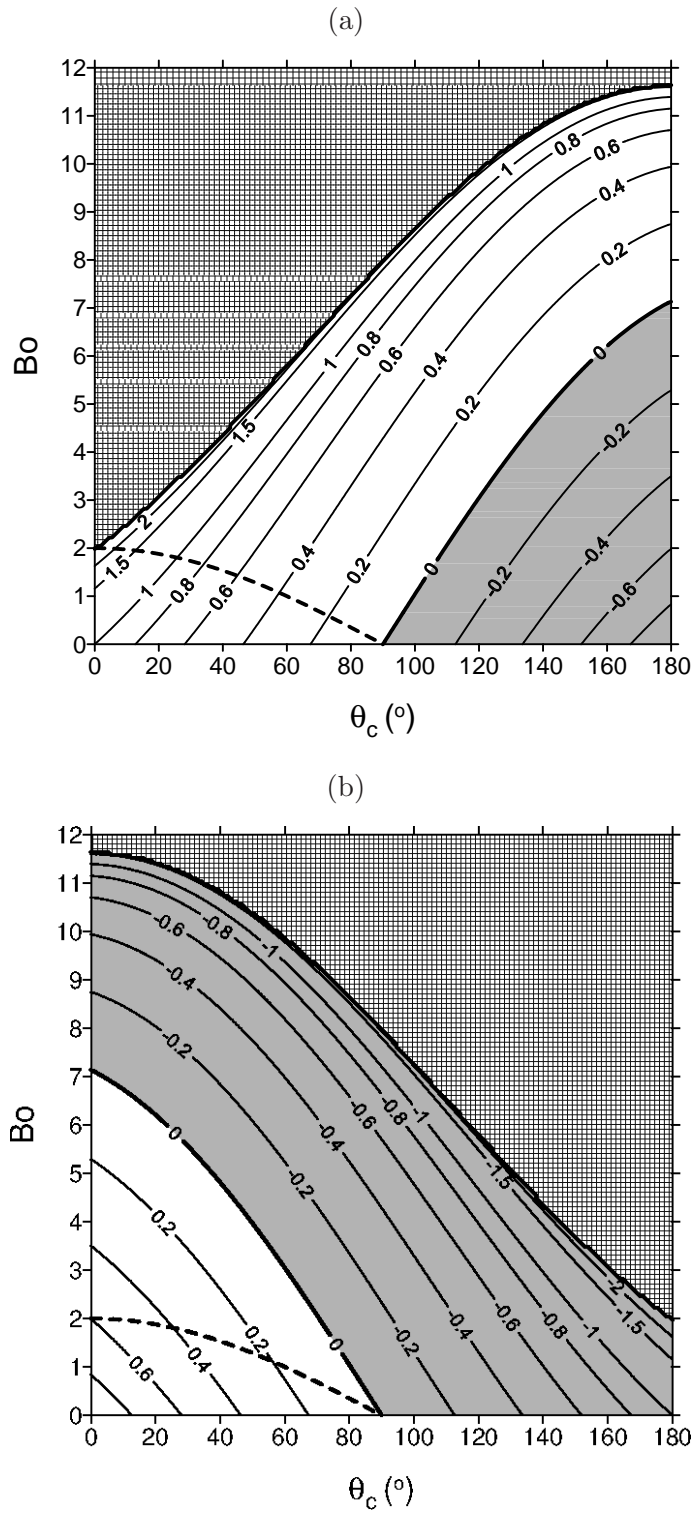


FIG. 9: Domains of allowed and forbidden Plateau borders at (a) the bottom substrate, and (b) the top substrate, in the space of liquid contact angle θ_c and Bond number Bo. The curves are lines of constant $x'(z' = 0)$ as labelled. See the text for details.

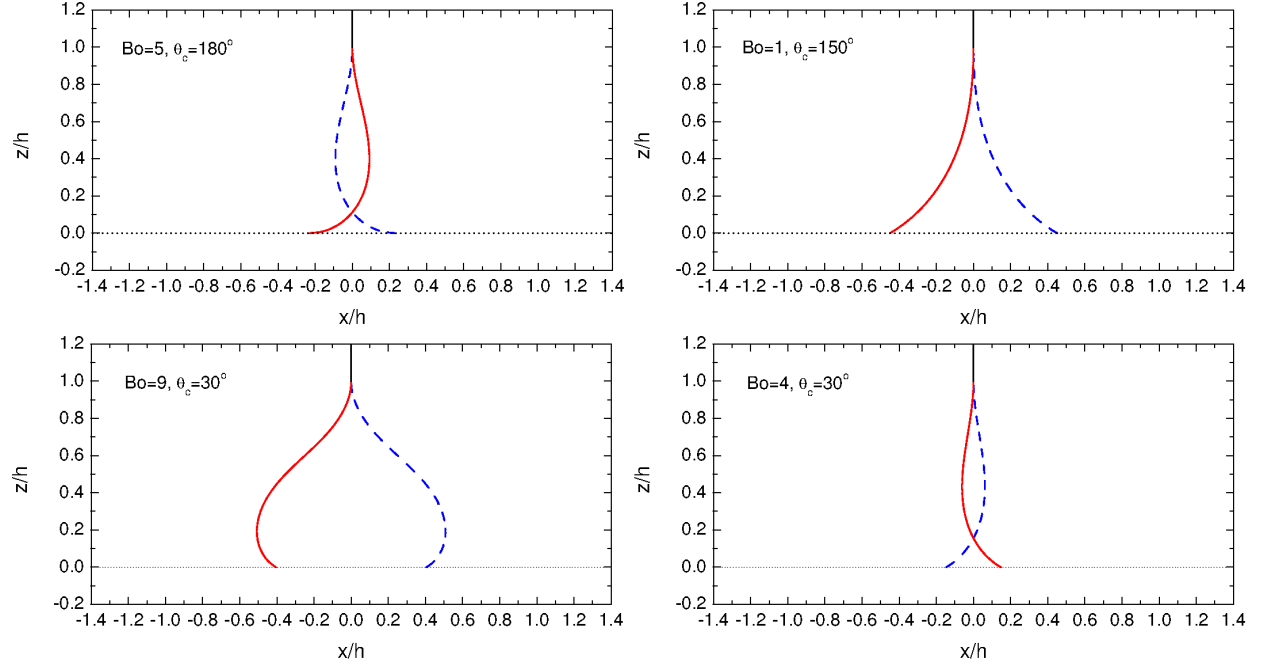


FIG. 10: Examples of unphysical Plateau borders in the shaded domain of Fig. 9(a) (top row); the shaded domain of Fig. 9(b) (bottom left); and the white domain of Fig. 9(b), above the dashed line (bottom right). As in Fig. 7, the left-hand air-liquid interfaces are shown as dashed blue lines, the right-hand ones as solid red lines. In the top right and bottom left panels, the left-hand and right-hand surfaces have switched places, see the text for details.

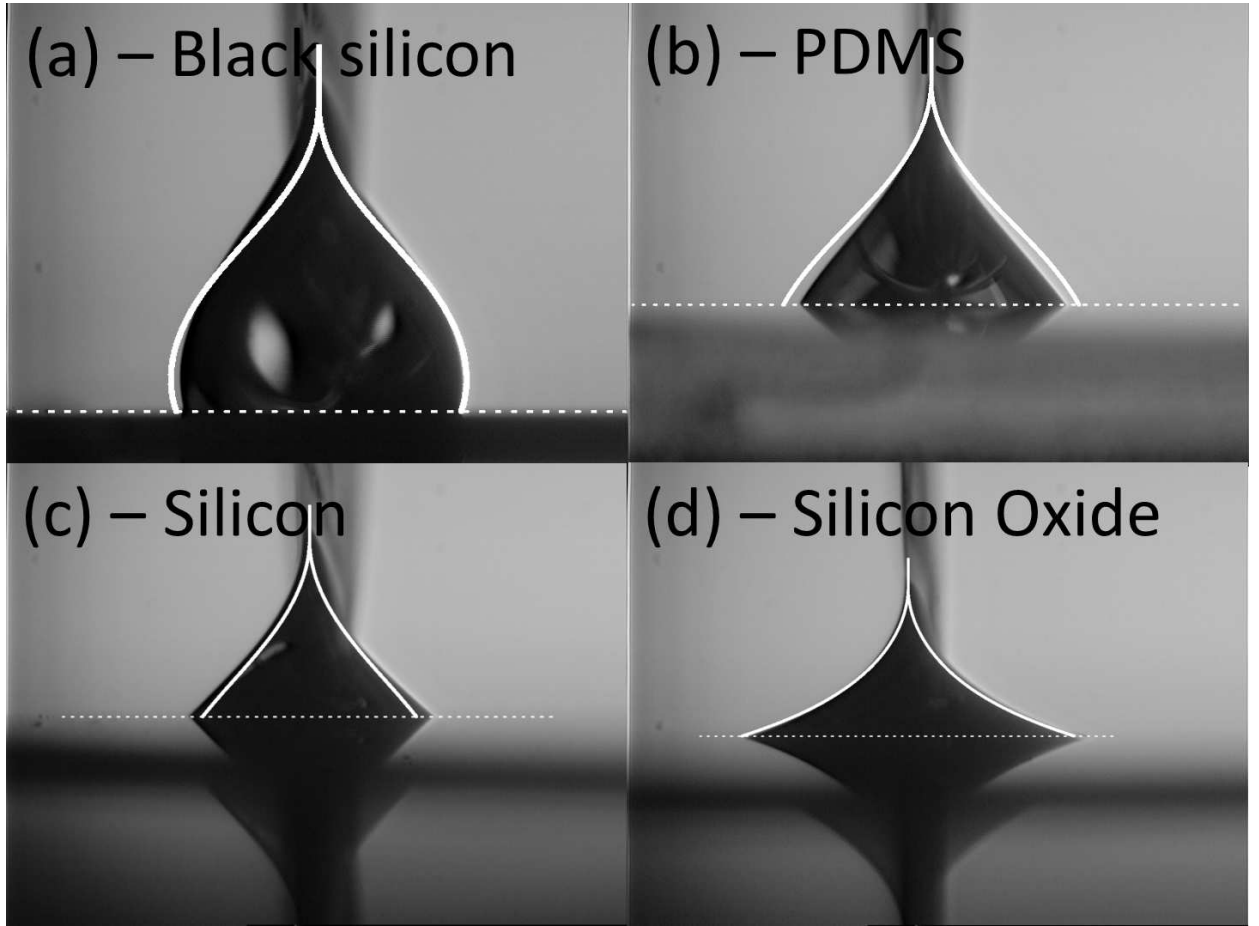


FIG. 11: Plateau borders at the liquid film-surface interface for four of the five substrates used in the experiments. (a) Teflonised black silicon; (b) PDMS elastomer; (c) teflonised polished silicon; and (d) silicon oxide. The Bond numbers and Plateau border base widths are: (a) $Bo = 6.65$ and 3.8 mm; (b) $Bo = 3.36$ and 3.7 mm; (c) $Bo = 2.13$ and 3.4 mm; and (d) $Bo = 1.59$ and 4.7 mm. The solid white lines are the analytically-calculated Plateau border shapes for the same Bond number and contact angle.

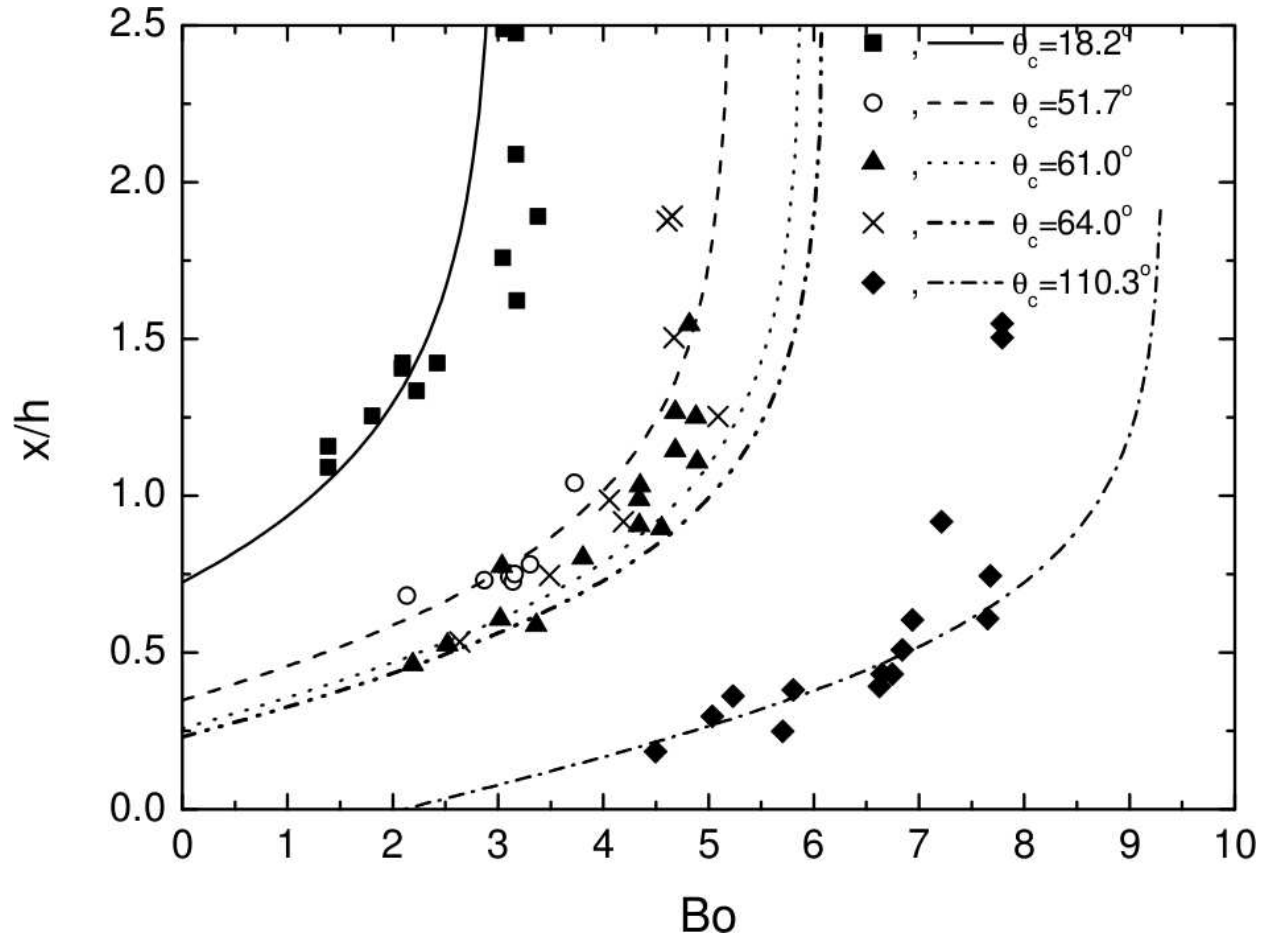


FIG. 12: Scaled Plateau border half-width x/h vs Bond number, for all five substrates investigated. The curves are theoretical predictions, symbols are experimental data points.

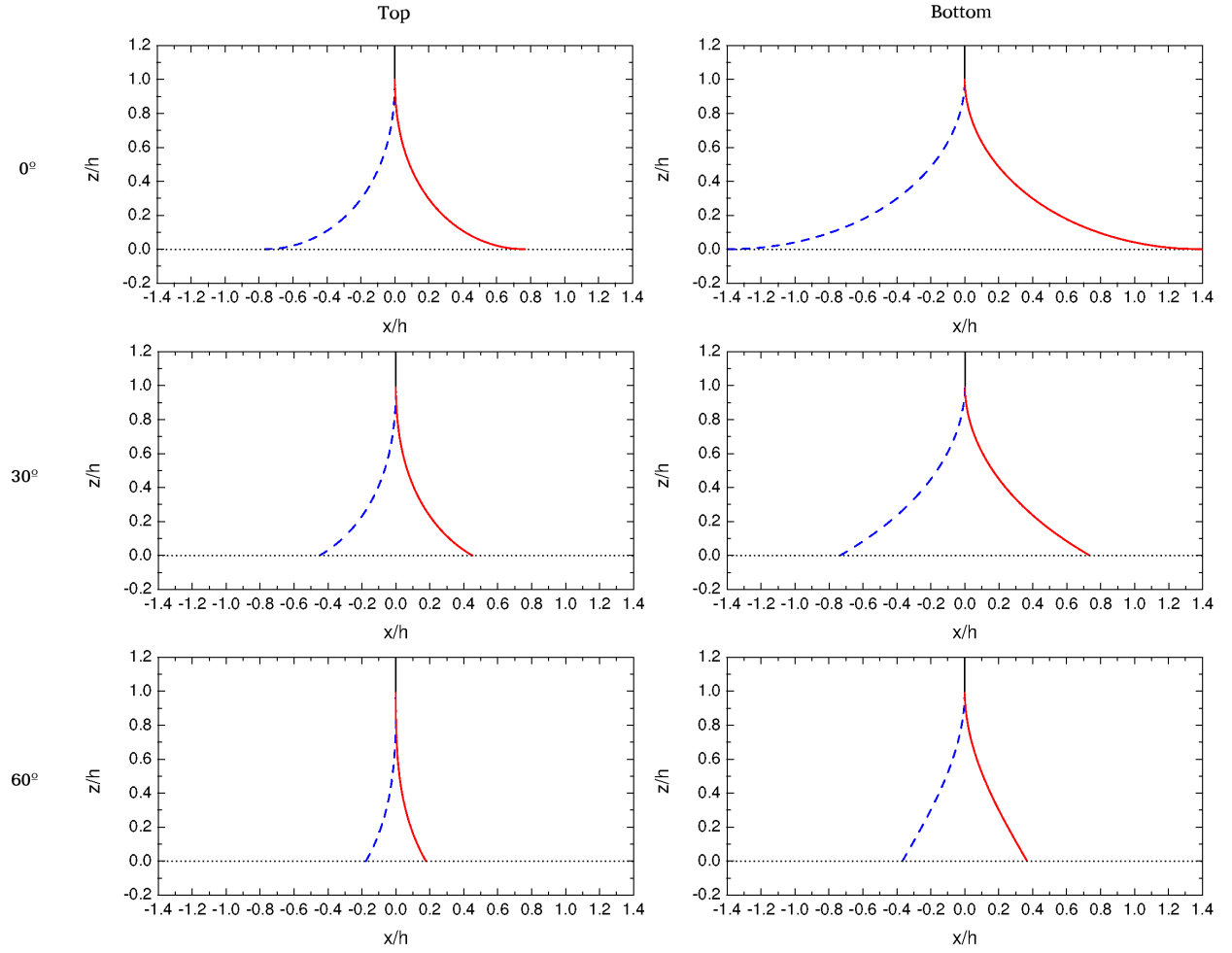


FIG. 13: Analytically-calculated Plateau border shapes at the top (left column) and bottom (right column) substrates, for $Bo = 1$ and $\theta_c = 0^\circ$ (top row), 30° (centre row) and 60° (bottom row). The left-hand air-liquid interfaces are shown as dashed blue lines, the right-hand ones as solid red lines. The Plateau borders at the top substrate are shown inverted for ease of comparison.

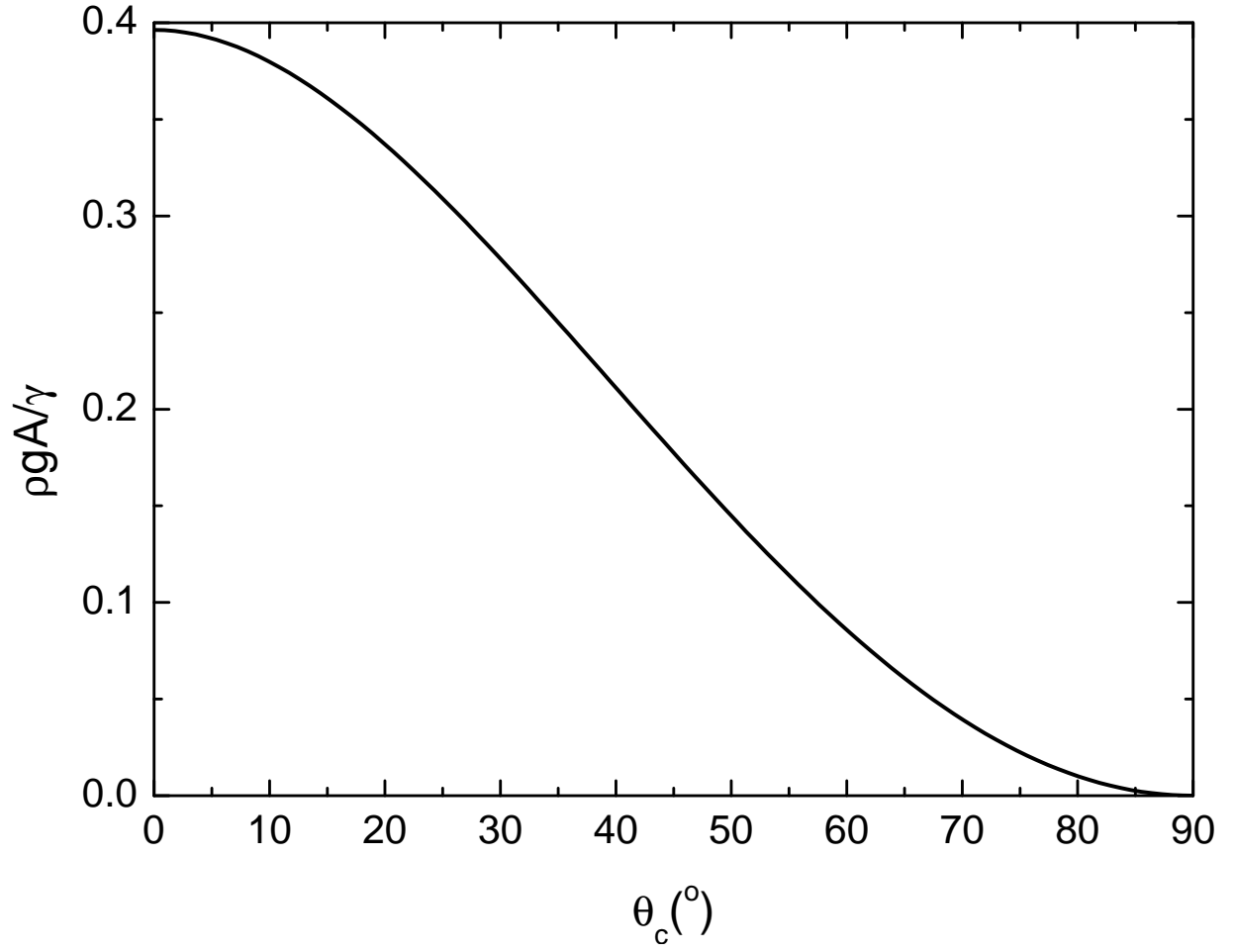


FIG. 14: Maximum top Plateau border area, normalised by square of capillary length, *vs* contact angle θ_c .