

# Inactivation of Listeria monocytogenes in raw and hot smoked trout fillets by high hydrostatic pressure processing combined with liquid smoke and freezing

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Accepted Version

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Ekonomou, S. I., Bulut, S., Karatzas, K. A. G. and Boziaris, I. S. (2020) Inactivation of Listeria monocytogenes in raw and hot smoked trout fillets by high hydrostatic pressure processing combined with liquid smoke and freezing. Innovative Food Science & Emerging Technologies, 64. 102427. ISSN 1466-8564 doi: 10.1016/j.ifset.2020.102427 Available at https://centaur.reading.ac.uk/92140/

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Publisher: Elsevier

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3	Ekonomou S.I. <sup>1,2</sup> , Bulut S. <sup>1,3</sup> , Karatzas K.A.G. <sup>1</sup> *, Boziaris I.S. <sup>2</sup>					
4						
5	<sup>1</sup> Department of Food and Nutritional Sciences, The University of Reading, PO Box					
6	226, Whiteknights, Reading RG6 6AP, UK.					
7 0						
ð	<sup>2</sup> Lab Marketing and Technology of Aquatic Products and Foods Department of					
9 10	Lab. Marketing and Technology of Aquatic Frontees and Foods, Department of Ichthyology and Aquatic Environment. School of Agricultural Sciences. University of					
11	Thessaly Fitokou street 38446 N. Jonia Volos Greece					
12	,,,,					
13						
14	<sup>3</sup> Engineering Faculty, Food Engineering Department, Trakya University, Edirne,					
15	Turkey					
16						
17	* Corresponding author					
18	Email address: k.karatzas@reading.ac.uk					
19	Corresponding author address:					
20	School of Chemistry, Food and Pharmacy					
21	Department of Food & Nutritional Sciences,					
22	University of Reading,					
23	Reading					
24	RG6 6AD					
25	UK					
26 27						
27	1e1. +44 118 3/8 66/8					
28 20	Fax. +44 118 951 0080					
29 30	Eman. <u>K.KaratZaS@reaung.ac.uk</u>					
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#### 33 Abstract

34 High hydrostatic pressure (HHP; 200 MPa for 15 min), in combination with liquid 35 smoke and freezing was used to eliminate *Listeria monocytogenes* in BHI broth, raw 36 and smoked trout. The bactericidal effect of liquid smoke (L9 and G6) solutions, HHP 37 and their combinations were evaluated against L. monocytogenes LO28, EGD-e and 38 10403S and further continued with the most resistant strain (10403S) to the combined 39 treatment. For first time, a synergistic effect of liquid smoke and HHP was observed, 40 further enhanced by freezing at -80 °C prior to HHP. The effect of HHP and liquid 41 smoke on L. monocytogenes 10403S, prior to freezing was highest in BHI compared to 42 raw and smoked trout. However, major synergistic effect of HHP, liquid smoke and freezing was observed, reaching a 5.48 log CFU/g reduction when smoked trout was 43 44 used. High levels of injury also occurred, among the treatments on L. monocytogenes 45 10403S.

46

#### 47 Industrial relevance

48 HHP is a novel, non-thermal technique that emerged in food protection within the last 49 three decades and further knowledge needs to be generated. This paper illustrates for 50 first time, the possibility of using a very low pressure in combination with liquid smoke 51 and freezing to eliminate L. monocytogenes. It was demonstrated that treatment of trout 52 samples with liquid smoke followed by freezing prior to pressurization at 200 MPa for 53 15 min reduced the number of L. monocytogenes by more than 5 log CFU/g. Such a 54 remarkable bacterial inactivation at a very low pressure (compared to common 55 industrial practices) is a significant achievement that could allow production of safer 56 and novel products by HHP at an affordable price, as the cost of equipment manufacture

as well as the maintenance and running costs could be reduced substantially at loweroperation pressures.

59

Keywords: High Hydrostatic Pressure, *Listeria monocytogenes*, freezing, liquid
smoke, sub-lethal injury, rainbow trout

62

#### 63 **1. Introduction**

Fish and seafood are much appreciated because of their high nutritional value but are perishable and represent a high microbiological risk for the consumer (Novotny et al., 2004). According to the Food and Agriculture Organization (FAO, 2018), live, fresh or chilled seafood represent 45 % of the world's human consumption, while cured (dried, salted, in brine, fermented smoked) seafood represent 12 %.

69 To extend the shelf life and maintain the quality of smoked fish, vacuum packaging is 70 normally used, but to ensure food safety and to guarantee high product quality, strict 71 temperature control of refrigeration storage is required. Listeria monocytogenes is a 72 serious concern for consumer safety in ready-to-eat (RTE) products (Beaufort, 2011), 73 because of the capability to survive under various conditions and even grow under 74 refrigeration temperatures. The direct contamination of food processing equipment and 75 subsequently foods with L. monocytogenes is easy as it is ubiquitous in nature and can 76 result in outbreaks of foodborne disease called listeriosis, a rare but severe illness with 77 a high mortality rate (>30%; EFSA, 2015).

Although a broad range of preservation techniques are used to preserve seafood and control the growth of foodborne pathogens (Neil, 2012; Boziaris, 2014), microbial spoilage and food contamination remains a problem that needs to be controlled effectively (Khan et al., 2017). Furthermore, novel food processing methods, such as

High Hydrostatic Pressure (HHP) offer solutions that can implement food safety and
prolong the shelf life of fish (Erkan et al., 2010a) and RTE seafood products (Georget
et al., 2015; Syed et al., 2016; Possas et al., 2017).

85 Nowadays, consumers desire minimally processed food products with less additives, 86 but with improved safety and shelf-life (Spence, 2006; Sun-Waterhouse et al., 2014; 87 Moses et al., 2014). HHP can provide food products with high retention of nutritional 88 quality and minimal effects on the organoleptic characteristics (Rastogi & Knorr, 2013). 89 During the last decades the use of this technique has been extended to various types of 90 foodstuff, including fish and seafood (Elamin et al., 2015). Furthermore, several 91 products processed with HHP are commercially available in regions of North America, 92 Europe, Oceania and Asia. In seafood products, HHP is being used as a non-thermal 93 technology for inactivation of bacterial pathogens and for reducing the spoilage 94 microorganisms (Koutchma, 2014). One of the major disadvantages of HHP is the high 95 cost of the initial investment which combined with the limited product output as a batch 96 process, which results in limited application in the food industry. Therefore, the 97 majority of the scientific work in HHP aims at the reduction of the applied pressure 98 which could translate into lower wear of the equipment or shorter processing times 99 resulting in higher product output and lower prices. This is normally achieved by 100 following the principles of the "Hurdle Technology", as defined by Leistner (1992). 101 Freezing is an excellent preservation method to delay or prevent microbial growth and 102 preserve the organoleptic characteristics of fresh products (Olivera & Salvadori, 2009;

formation of large ice crystals, which can cause mechanical damage and downgrade the
product's appearance (Zatirsky, 2011). HHP application has the potential to improve

Leygonie et al., 2012). Rapid freezing methods are generally preferred to avoid the

103

106 the kinetics of freezing and the characteristics of ice crystals formed in the product

107 (Sanz & Otero, 2014). Phase transitions of ice crystals during the pressurization of 108 frozen food have been previously suggested to take place during the HHP treatment 109 that results in cellular damage and increased microbial inactivation (Luscher et al., 110 2004; Shen et al., 2005; Su et al., 2014a). Several studies have proposed that the 111 application of HHP on frozen products at low or subzero temperatures and atmospheric 112 conditions can enhance the microbial inactivation and thus allow the usage of lower 113 pressure treatments (Knorr et al., 1998; Fernández et al., 2007; Vaudagna et al., 2012; 114 Bulut, 2014a; Bulut, 2014b; Albertos, 2016; Parlapani et al., 2019). The effectiveness 115 of the combined HHP and freezing treatment depends on the characteristics of the 116 product (pH, a<sub>w</sub>, composition, etc.), on the type of the tested microorganism and on the 117 process conditions (pressure level, holding time and temperature; Sanz & Otero, 2014; 118 Choi, 2008; Park et al., 2008).

119 The application of liquid smoke condensates is lately used on meat, fish and poultry as 120 an alternative modern technique for smoking of foods, which requires less time than 121 traditional smoking, produces less wastes and polycyclic aromatic hydrocarbons 122 (PAHs) to the environment or the smoked products (Hattula et al. 2001; EFSA, 2007; 123 Lingbeck et., 2014). Smoked food products contain PAHs, but many researchers have 124 demonstrated that using smoke flavorings instead of traditional smoking procedure led 125 to no detectable carcinogenic PAHs or to high reduction of their concentration in the 126 final product (Gomaa et al., 1993; Muratore et al., 2007; Dimitriadou et al., 2008; 127 McDonald, 2015). Liquid smoke condensates are produced by the wood smoke 128 generated from sawdust or untreated wood, by the controlled process of minimal 129 oxygen pyrolysis (IOFI, 2012). The main compounds in liquid smoke are phenols, acids 130 and carbonyls. In particular, phenolic compounds are responsible for the characteristic

131 aroma and flavor of a smoked product and the carbonyls can also give a sweet aroma 132 and color by browning reaction (Theobald et al., 2012; Fasano et al., 2016). 133 It is known that phenols can damage the bacterial membrane while carbonyl compounds 134 can penetrate the cell wall and inactivate enzymes of the cytoplasm and the 135 cytoplasmatic membrane (Lingbeck et., 2014). There are numerous studies indicating 136 that liquid smoke showed inhibitory effects against foodborne pathogens such as L. 137 monocytogenes, Aeromonas hydrophila, Yersinia enterocolitica, Escherichia coli etc. 138 in RTE products (Montazeri et al., 2013; Suñen et al., 2001; Van Loo et al., 2012). 139 Yousef and Courtney (2002), proposed that cell membrane damage, leads to their 140 microbial death after HHP treatment. This can affect the cell membrane permeability, 141 disrupt the protein structure and function, make the pathogen more vulnerable under 142 the presence of antimicrobial agents, such as carbonyls or phenols, contained into liquid 143 smoke condensates.

144 Smoked fish are normally RTE foods and HHP treatment could increase the product 145 quality and further reduce the microbial load. Furthermore, it is possible to introduce a 146 freezing stage prior to HHP treatment and reduce the microbial load even further, 147 possibly reduce the pressurization times and still maintain a high-quality product 148 (Vaudagna et al., 2012; Bulut, 2014a). To the best of the authors' knowledge, this is the 149 first time that the application of HHP was investigated on a frozen product treated with 150 liquid smoke against L. monocytogenes, a pathogen that has been previously associated 151 with smoked fish.

152

#### 153 **2. Materials & methods**

154 2.1. Bacterial cultures

155 Three different commonly used reference strains of L. monocytogenes (LO28, EGD-e 156 and 10403S) were used in this study. LO28 is a serotype 1/2c, while EGD-e and 10403S 157 both belong to serotype 1/2a. All bacterial strains were kept in cryovials supplemented 158 with 7.0 % (vol/vol) dimethyl sulfoxide (DMSO; Sigma-Aldrich, Dorset, UK) at -80 159 °C. Before experiments, strains were streaked onto Brain Heart Infusion (BHI) agar 160 (LABM, Lancashire UK) and incubated overnight at 37 °C. A single colony from each 161 plate was transferred with a sterile loop in 3 mL of BHI (LAB M, Lancashire UK) and 162 incubated overnight at 37 °C without shaking. To prepare the final working cultures, 20 163 mL sterile BHI were inoculated with the overnight culture and left for incubation at 37 °C for 24 h without shaking. Cultures from stationary phase were harvested by 164 165 centrifugation (Heraeus<sup>TM</sup> Multifuge<sup>TM</sup> X 3 Centrifuge, Thermo Scientific, UK) at 9000 166 ×g for 5 min (room temperature), washed twice using sterile Phosphate-buffered saline 167 (PBS pH 7.1; Oxoid, Basingstoke, UK) and re-suspended in the same medium. Further 168 serial decimal dilutions were prepared for direct plating on BHI agar. The plates were 169 incubated for 24 h at 37°C and viable cell number was expressed as log CFU/mL.

170

#### 171 2.2. Liquid smoke extracts preparation

172 All liquid smoke fractions were provided by "Ruitenberg Ingredients B.V. (Twello, the 173 Netherlands). The liquid smoke condensates coded as L9 and G6 were chosen as the 174 most effective following preliminary experiments. L9 is a coloring product mainly used 175 upon heating, containing about 350 g/l carbonyls and 1 g/l phenols, while G6 is a true 176 smoke condensate fraction with high carbonyl content (160 g/l) and also lower phenol 177 compounds (0.0 – 2.0 g/l). According to specifications, both extracts may contain a 178 maximum content of 10 ppb (0.01 mg/kg) benzo[a]pyrene and 20 ppb (0.02 mg/kg) 179 benzo[a]anthracene (BaP), are derived from non-genetically modified organisms (non-180 GMO) and Generally Regarded as Safe (GRAS) by FDA and are also USDA approved. 181 The working stock solutions of liquid smoke condensates were prepared with filtration 182 through a 0.22  $\mu$ m pore size membrane filter (Durapore, Millipore) directly to sterilize 183 and finally to store at 2 °C.

184

185 2.3. Resistance of L. monocytogenes strains to liquid smoke fractions

186 Harvested cells were suspended into sterile Universal Polystyrene Containers (Sterilin, 187 UK) with 10 mL liquid smoke solutions in BHI broth of final concentrations ranging from 0.25 % to 1.00 % (v/v) in 0.25 increments. The initial population was fixed at  $10^9$ 188  $-10^{10}$  CFU/mL for each strain individually. Subsequently, the samples were left for 189 190 incubation at 37 °C. Samples of 1 mL were taken after 0, 30, 60 and 180 min. Decimal 191 dilution of samples were prepared in Maximum Recovery Diluent (MRD), (Oxoid, 192 Basingstoke, UK), into sterile Eppendorf tubes, and 25 µL from each dilution and also 193 directly from the BHI broth (zero dilution) were plated onto BHI agar using the spot plate method adapted from Laubacher and Ades (2008) and incubated for 24 h at 37 °C. 194 195 The limit of detection was 1.60 log CFU/mL.

196

197 2.4. Sample preparation for HHP

198 2.4.1. Preparation of BHI broth samples

199 After 24 h incubation at 37 °C, 10 mL volumes of BHI containing about  $10^9 - 10^{10}$ 200 CFU/mL cell population, were placed into sterile Stomacher bags (Worthing, UK). 201 Also, sterile BHI broth containing 3.80 % (w/v) NaCl was prepared. Subsequently, all 202 samples were heat-sealed after removing all air as described by Bulut (2014b) and 203 finally placed individually into a second plastic bag made of polyamide/polyethylene and vacuum packed for 30 s using a Fresco 300 Packaging Machine(SousVidetools.com).

- 206
- 207 2.4.2. Preparation of trout samples

208 Raw and hot smoked trout (Oncorhynchus mykiss) fillets obtained from a local store 209 (Reading, UK). Samples were cut uniformly in chunks of 5 g (approx.  $35 \text{ mm} \times 45 \text{ mm}$ 210  $\times$  10 mm), sprayed on with 70 % (v/v) alcohol and placed on a rack with no contact 211 between the samples to evaporate the excess alcohol. A 3.80 % (w/v) NaCl sterile 212 solution was prepared and 100 µL was added on raw and hot smoked trout chunks. The 213 samples were then inoculated with 100 µL of the L. monocytogenes 10403S bacterial 214 suspension which gave a final concentration of about  $10^7$  CFU/g. Subsequently,  $100 \mu$ L 215 of 0.50 % L9 or G6 liquid smoke extract was added on the chunks. As a control, 100 216 µL sterile water was added on the fish samples. All inoculations (salt, sterile water, 217 liquid smoke and L. monocytogenes inoculum) were done to the upper surface of the 218 chunks. A sterile spatula vas used to spread the inoculums on the surface of the chunks. 219 The samples were then heat sealed and vacuum packed. Finally, the samples were 220 separated into two groups and half were pressure-treated while the other half, were left 221 overnight at -80 °C inside a high efficiency upright ultra-low temperature freezer 222 (Eppendorf HEF U570, New Brunswick, Germany) before being pressure-treated. 223 All samples were microbiologically analyzed in triplicate while, non-treated samples,

224 without pressure treatment or freezing, were also analyzed.

225

226 2.5. *HHP treatment set up and operation mode* 

All samples were pressure-treated at 200 MPa for 15 min, as one of the lowest in the

228 food industry. A laboratory-scale high-pressure system (Stansted Fluid Power Products

229 Ltd., Harlow, UK) with 40 mm internal diameter vessel and 250 ml working volume 230 was used. The pressure transmitting medium (PTM) used was 30% (v/v) aqueous 231 solution of mono propylene glycol (Sigma-Aldrich, Dorset, UK). A cooling circulator 232 (Grant LTD6G, UK) was used to circulate the water containing mono propylene glycol 233 as antifreeze, in the jacket surrounding the pressure vessel to control and maintain the 234 processing temperature measured through the PTM inside the pressure chamber. 235 Packed samples treated in room temperature were immediately placed into the pressure 236 chamber. Frozen samples at -80 °C were removed from the freezer and immediately 237 placed in the working vessel which was kept at 0-1 °C. The time needed to remove the 238 samples from the freezer and place them in the HHP vessel was less than 20 s suggesting 239 that the temperature was still close to -80 °C. The pressure come-up time was about 240 100 MPa/10 s, while decompression time was less than 5 s. The chamber temperature 241 was monitored and recorded by a K-type thermocouple mounted to the center of the top 242 closure of the pressure chamber.

Untreated inoculated BHI broth (without liquid smoke), raw trout and smoked trout,
vacuum packaged samples were used as control samples, and non-treated (without HHP
treatment or without freezing) were used as blank samples.

246

#### 247 2.6. Bacterial enumeration and evaluation of injury

To determine the microbiological count in broth samples, 100  $\mu$ L were removed and serial decimal dilutions were prepared in 900  $\mu$ L MRD (Oxoid, Basingstoke, UK), into sterile Eppendorf tubes. For fish samples, 5 g were removed aseptically using a sterile scalpel and placed into a sterile Stomacher bag (Worthing, UK) containing 45 mL MRD. Bags were stomached for 90 s and 25  $\mu$ L were removed from the appropriate serial decimal dilution and were placed onto BHI agar using the spot plate method and incubated for 24 h – 72 h at 37 °C. The limit of detection for all fish samples was 2.60 log CFU/g. To verify the amount of sublethal injury, samples were also placed in parallel onto the selective medium Brilliance<sup>TM</sup> Listeria Agar (OXOID, Wesel, Germany) and plates were incubated at 37 °C for 24 h – 72 h. To calculate the percentage of sub lethally injured cells after freezing, HHP treatment

and liquid smoke extracts (L9 or G6), the following equation (Dykes, 1999; Wang et al., 2017) was used based on the viable counts' differences on non-selective ( $N_{non-}$ 

- 261 selective) and selective media (N<sub>selective</sub>):
- 262

%Sublethal Injury = 
$$\frac{N_{\text{non-selective}} - N_{\text{selective}}}{N_{\text{non-selective}}} \times 100$$
 (1)

263

#### 264 2.7. Experimental design

265 All samples were taken in triplicate (biological replicates) while each biological 266 replicate was analyzed with two technical replicates. Data plotting and statistical 267 analysis by calculating mean values was performed using Excel Microsoft® Office 365 268 (ver. 16.18). To assess the differences between the tested treatments one-way analysis 269 (ANOVA) was performed and Tukey post hoc test was used to compare sample data with the use of the IBM<sup>®</sup> SPSS<sup>®</sup> statistics 19 software, for Windows (SPSS Inc.,U.S.). 270 271 For data that showed a normal distribution, the Student's t-test was used to determine 272 significance. Level of significance was defined as 5.00 %, and thus values with P < 0.05273 were considered significant.

274

#### 275 **3. Results**

276 3.1. Effect of liquid smoke extracts on L. monocytogenes strains

277 The behavior of the different strains in BHI broth, against the two liquid smoke extracts 278 (L9 and G6) was assessed (Fig. 1). The population of L. monocytogenes 10403S WT, 279 LO28 WT, and EGD-e WT strains after 180 min in BHI broth without added liquid 280 smoke (control), was 9.42, 9.22 and 8.89 log CFU/mL, respectively (Fig. 1). Following 281 exposure for 180 min, in BHI broth supplemented with 1.00 % (v/v) L9 or G6, L. 282 monocytogenes 10403S WT resulted in a significant drop in bacterial numbers that 283 reached below the detection limit of 1.60 log CFU/mL corresponding to a higher than 284 7.70 log reduction of CFU/mL (Fig. 1A). Furthermore, bacterial numbers of LO28 WT 285 and EGD-e WT dropped below the detection limit, after 180 min, in BHI broth 286 supplemented with 0.75 % and 1.00 % L9 corresponding to 7.50 and 7.12 log reduction 287 of CFU/mL, respectively. In contrast, to L9 the effect of G6 1.00 % was significantly 288 (p < 0.05) lower showing a reduction of 3.13 and 3.15 log CFU/mL, for LO28 and 289 EGD-e, respectively (Fig. 1B & C). After 1 h the results varied among the different L. 290 monocytogenes strains while again L9 0.75 % and 1.00 % was significantly more 291 effective than G6 for the same concentrations against LO28 WT and EGD-e WT. 292 Logarithmic reduction of LO28 WT and EGD-e WT after 60 min with 0.50 % and 0.75 293 % G6 was less than 0.50 log CFU/mL, while after exposure to 0.75 % L9, a reduction 294 of 1.57 and 1.53 log CFU/mL was reached, for LO28 WT and EGD-e WT, respectively 295 (Fig. 1B & C). The population of 10403S WT after 1 h of exposure to L9 0.50 %, 0.75 296 % and 1.00 % showed a reduction of 0.86, 1.69 and 2.49 log CFU/mL, respectively. 297 Against the highest concentration of 1.00 % G6 after 1 h, the counts of 10403S WT 298 reached a reduction of 0.83 log CFU/mL (Fig. 1A). 299 Our results showed that following a 30 min exposure, the antimicrobial activity was

300 similar for all the subjected strains with no significant population reduction that was

301 not higher than 0.50 log CFU/mL (Fig. 1A, B & C).

#### 303 3.2. Effect of HHP and liquid smoke extracts on L. monocytogenes strains

304 As our aim was to use liquid smoke and freezing as additional hurdles to reduce the 305 intensity of an HHP treatment, further experiments were carried out with shorter 306 exposure times of 15 min (HHP treatment time) at 0.50 % (v/v) concertation (unless 307 otherwise stated) of liquid smokes L9 and G6. The samples that were exposed to liquid 308 smoke (L9 or G6) for 15 min without HHP treatment resulted in < 0.20 log reductions 309 of CFU/mL, regardless of containing NaCl or not (Fig. 2; p > 0.05). Pressure treatment 310 of BHI broth samples without liquid smoke (control) at 200 MPa for 15 min resulted in 311 minor reductions of 0.15 and 0.65 log CFU/mL for the samples with NaCl and without 312 NaCl, respectively (Fig. 2; p > 0.05).

313 The HHP treatment in combination with L9 or G6 caused a significant population 314 reduction of all L. monocytogenes strains tested. As expected, the results among the 315 different strains varied with the highest log reduction of 4.75 log CFU/mL and 3.85 log 316 CFU/mL achieved for L. monocytogenes LO28 supplemented with 0.50 % (v/v) G6 317 without and with NaCl, respectively (Fig. 2; p < 0.05). HHP treatment combined with 318 the most effective extract G6 resulted in 2.64 and 2.97 log CFU/mL reduction in 319 number of L. monocytogenes EGD-e for the samples without salt and with salt, 320 respectively (Fig. 2; p > 0.05). Pressure treatment for *L. monocytogenes* 10403S in BHI 321 supplemented with G6 resulted in log reductions of 2.56 and 1.80 CFU/mL for the 322 samples with and without salt, respectively (Fig. 2; p < 0.05).

323 HHP treatment of BHI broth samples with L9 (no NaCl) reduced the number of *L*.

324 monocytogenes LO28, EGD-e and 10403S by 2.10, 1.40 and 1.12 log CFU/mL,

325 respectively (Fig. 2; p < 0.05). When BHI broth samples supplemented with L9 and

326 NaCl were pressure treated under the same conditions, 2.55, 1.42 and 1.44 log CFU/mL

reductions were obtained in number of *L. monocytogenes* LO28, EGD-e and 10403S,
respectively (Fig. 2).

Under the conditions tested, *L. monocytogenes* 10403S was the most resistant to the
combined treatment compared to the other two strains. Therefore, further experiments
were carried out by using *L. monocytogenes* strain 10403S as test microorganism.

332

333 3.3. Application of HHP and freezing at -80 °C in broth, raw trout and hot smoked
334 trout samples.

335 Following the investigation of the combined effect of HHP and liquid smoke, we 336 investigated the possibility of applying these technologies in frozen broth, raw and hot 337 smoked trout at -80 °C as an additional hurdle to further increase the inactivation of L. 338 monocytogenes 10403S. As seen in Fig. 3, the samples containing liquid smoke L9 or 339 G6 with or without salt showed no significant differences in the absence of pressure 340 treatment and the log reduction remained below 0.50, regardless of the samples being 341 frozen or not. The effect of HHP without addition of liquid smoke, on L. monocytogenes 342 10403S was statistically significant (p < 0.05) but minimal (0.73 log CFU/mL). On the 343 other hand, HHP combined with freezing at -80 °C, without liquid smoke, resulted in 344 2.35 log CFU/mL reduction (Fig. 3). Similar results were obtained for the samples, 345 supplemented with NaCl where 3.00 log reduction increased from 0.51 log CFU/mL to 346 3.17 CFU/mL as a result of freezing the samples before the pressure treatment (Fig. 3; 347 p > 0.05).

For the samples that were at room temperature before the pressure treatment, addition of salt to liquid smoke increased the log reduction from 1.85 to 3.07 CFU/mL for L9

- and from 2.53 to 3.07 CFU/mL for G6 (Fig. 3; p < 0.05). However, when the pressure-
- 351 treated samples with or without NaCl, before freezing supplemented with 0.50 % (v/v)

352 G6, a reduction of 3.07 and 2.53 log CFU/mL, was obtained (Fig. 3; p > 0.05). Addition 353 of salt to the samples containing liquid smoke which were then frozen at -80 °C before 354 pressure treatment caused a slight decrease in log reductions for L9 (from 3.23 to 2.94 355 log CFU/mL) and made no significant difference for G6 (from 2.94 to 2.90 log 356 CFU/mL).

357 The application of HHP treatment in combination with smoke on raw rainbow trout 358 chunks resulted in a limited reduction in number of L. monocytogenes 10403S in both 359 the presence and absence of salt. As seen in Fig. 4, maximum log reduction remained 360 below 0.42 log CFU/g at all conditions tested for the samples that were at room 361 temperature before the pressure treatment. HHP treatment of raw rainbow trout chunks 362 frozen at -80 °C before the pressure treatment resulted in significant reduction in 363 number of L. monocytogenes 10403S for all the treatments (Fig. 4). HHP treatment of 364 frozen raw rainbow trout chunks without liquid smoke, containing or not salt, reduced 365 the population of *L. monocytogenes* 10403S by 1.60 and 1.37 log CFU/g, respectively 366 (Fig. 4; p > 0.05). In the absence of salt, treatment of samples with L9 and G6 and then 367 freezing before the pressure treatment increased the bacterial death to 1.93 and 1.80 log 368 (CFU/g), respectively (Fig. 4). In the presence of salt, pressure treatment of frozen 369 samples with L9 and G6 resulted in 1.54 and 1.68 log (CFU/g) reductions, respectively 370 (Fig. 4; p > 0.05).

Subsequently, we assessed the effect of HHP treatment in combination with liquid smoke on *L. monocytogenes* 10403S inoculated on hot smoked trout. In the absence of freezing, pressure treatment of inoculated hot smoked trout samples resulted in only 0.25 log reduction of CFU/g (Fig. 5). Furthermore, the addition of liquid smoke on the surface of the fish without freezing, after HHP, also resulted in a minimal effect of 0.29 and 0.26 log CFU/g for L9 and G6, respectively (Fig. 5; p > 0.05). In addition, also 377 freezing at -80 °C by itself resulted in no reduction of CFU/g (data not shown). HHP 378 treatment of inoculated hot smoked trout chunks (with no liquid smoke) after they were 379 frozen at -80 °C did not cause a significant reduction (0.46 log CFU/g) in the numbers 380 of *L. monocytogenes* 10403S. However, the same samples, upon supplementation with 381 0.50 % (v/v) L9 or G6, resulted in log reduction of CFU/g that was beyond 5.48 logs 382 (n=6, Fig. 5; p < 0.05).

383

#### 384 *3.4. Sublethal injury of L. monocytogenes* 10403S WT strain

385 The percentage of sub lethally injured cells in BHI broth and on raw and smoked trout 386 chunks, without freezing, was quite high for the samples containing L9 or G6 without 387 added NaCl. More specifically, when G6 combined with HHP, prior freezing, caused 388 the highest level of injury on bacterial cells, while freezing did not cause any significant 389 changes. The percentage of injury after HHP and without freezing at -80 °C for BHI 390 broth and raw trout chunks was 51.49  $\% \pm 19.82$  % and 32.79 %  $\pm 10.11$  %, respectively 391 showing no significant differences among the treatments, prior freezing (p > 0.05; Table 392 1).

393 It is noteworthy to highlight that freezing at -80 °C in combination with HHP, caused 394 high injury levels. The maximum level of bacterial injury effect observed for pressure-395 treated cells in BHI broth. The injury for BHI broth samples without and with salt, after 396 freezing, without liquid smoke additives was significantly different in comparison with 397 the samples without freezing (20 °C) and equal with 55.98 %  $\pm$  8.64 % and 55.23 %  $\pm$ 398 3.93 % (Table 1; p < 0.05). Pressure-treated BHI broth samples with freezing and L9 399 or G6 without NaCl content, compared with the same samples prior freezing, showed 400 no significant differences (Table 1; p > 0.05). Though the percentage of injury for BHI 401 broth, with NaCl and L9, before freezing was  $15.12 \% \pm 4.81 \%$ , while after freezing

402 was increased significantly and was equal with 55.86 %  $\pm$  1.24 % (Table 1; p < 0.05). 403 Table 1 also illustrates that G6 addition in BHI broth caused significant changes to the 404 percentage of sub lethal injury of *L. monocytogenes* for the samples with or without 405 salt.

406 The L. monocytogenes cells inoculated on the surface of raw trout chunks, also revealed 407 high injury for all treated samples as shown in Table 1. For raw trout chunks prior 408 freezing, without NaCl, significant differences observed only among the samples with 409 G6 (32.79 %  $\pm$  10.11 %) and without liquid smoke (10.87 %  $\pm$  3.56 %). Concurrent 410 application of freezing with HHP treatment on raw trout, caused sublethal injury of L. 411 monocytogenes cells, equal with 36.11 %  $\pm$  5.58 % and 26.92 %  $\pm$  5.61 % for the 412 samples supplemented with L9, containing or not NaCl, respectively (Table 1; p < 0.05). However, pressure-treated raw trout samples after freezing, containing or not 413 414 salt, showed no significant differences (Table 1).

415 As seen in Table 1, the differences of sub lethal injury of L. monocytogenes cells found 416 in smoked trout chunks without liquid smoke, submitted in freezing at -80 °C, prior to 417 HP treatment (38.59 %  $\pm$  3.15 %) were significant comparing with the same samples 418 stayed at 20 °C (14.31 %  $\pm$  1.23 %) (Table 1; p < 0.05). When the smoked trout 419 supplemented with L9 or G6 without NaCl, prior freezing and followed by HHP 420 treatment, no significant differences observed, while after freezing no injury on 421 bacterial cells detected (Table 1). During the investigation of the treatments on hot 422 smoked trout fillets, no extra NaCl added to an already salted product to better evaluate 423 the real conditions.

424

425 **4. Discussion** 

426 The current study investigates the behavior of L. monocytogenes strains in a liquid 427 medium and hot smoked or raw trout upon the application of different treatments, such 428 as HHP, freezing and smoking. In the current work, only one type of HHP treatment 429 (200 MPa for 15 min), was used, which is one of the lowest, if not the lowest in the 430 food industry (Koutchma, 2014; Khan et al., 2017). The first hurdle introduced in 431 combination with HHP was liquid smoke. Two water-soluble liquid smoke condensates 432 (L9 and G6) were used, as common preservatives for protein-based foods, such as 433 seafood. The smoke extracts against all three strains was effective in a dose and 434 exposure time-related pattern. Nowadays traditional smoking is primarily used to 435 endow the typical characteristics of aroma, flavor and color to the smoked products 436 (Theobald et al., 2012; Fasano et al., 2016) but the controlled use of liquid smoke 437 extracts can inhibit the growth of foodborne pathogens (Lingbeck et al., 2014). There 438 are several studies, presenting the *in vitro* antimicrobial effect of liquid smokes against 439 foodborne pathogens, such as Aeromonas hydrophila (Sofos et al., 1988; Suñen et al., 440 2003), Yersinia enterocolitica (Suñen et al., 2001), pathogenic Escherichia coli 441 (Schmid-Hempel & Frank, 2007; Van Loo et al., 2012) and L. monocytogenes (Martin 442 et al., 2010; Pittman et al., 2012; Morey, et al., 2012). In previous work Vitt et al. 443 (2001), tested 5 commercial liquid smoke extracts at varying concentrations to estimate 444 the inhibitory effect on L. innocua and L. monocytogenes and found that 0.50 % liquid 445 smoke inhibited L. innocua in BHI broth. This is in agreement with our work where 446 0.50 % liquid smoke resulted in minor but measurable reductions in the L. 447 monocytogenes numbers suggesting that such a concentration would be inhibitory in 448 our experimental setup. It is well established that great differences may occur in stress 449 resistance between individual strains and therefore the most tolerant strains should be 450 considered to better assess, the food safety risks posed by tolerant strains and develop

methods to control the growth and survival of the pathogen in the final product (Lunden
et al., 2008; Carpentier & Cerf, 2011; Ferreira et al., 2014; Heir et al., 2018). The liquid
smokes used contain high carbonyls and low phenolic compounds.

454 In the present work, the application of HHP at 200 MPa for 15 min on BHI broth 455 samples (without liquid smoke) resulted in a minor log reduction of CFU/mL with no 456 significant differences among L. monocytogenes strains. The presence or absence of 457 salt in BHI broth did not have any effect, while both liquid smoke extracts enhanced 458 the lethal effect of HHP. The liquid smoke and HHP showed a synergistic effect while 459 the addition of salt had no major effect for most of the samples, with only exception the 460 samples of L. monocytogenes LO28 and EGD-e with or without salt and G6, where the 461 differences observed, were significantly different (p < 0.05; Fig. 2). This demonstrates that it is possible to enhance the antimicrobial effects of HHP with the use of smoke or 462 463 vice-versa. Exposure of L. monocytogenes to liquid smoke (L9 or G6) in BHI broth for 464 30 min resulted in a minor reduction, less than 0.50 log CFU/mL (Fig. 1A, B & C). 465 From all three strains, LO28 represents a normal strain of L. monocytogenes, while 466 EGD-e is a lab strain with extreme resistance to oxidative stress and 10403S an 467 extremely acid resistant strain which might be linked to its increased resistance to the 468 combined HHP and liquid smoke treatment. However, the combined treatment of 469 extremely low HHP and low levels of liquid smoke is able to bring about more than 470 4.00 log reduction of CFU/ml for a normal L. monocytogenes strain, such as LO28 and 471 this is promising.

Subsequently, we introduced freezing prior to HHP treatment. Freezing combined with
HHP showed to exert antimicrobial effects as shown previously (Bulut, 2014a; 2014b;
Su et al., 2014b). The liquid smoke enhanced the antimicrobial effects of HHP and
freezing, but this additional effect was not major. In contrast the impact of liquid smoke

476 under HHP without freezing is major. This could be possibly due to the state of liquid 477 smoke under freezing conditions, which went through phase changes while it has freezing point lower than water (Ledford, 1981) but further work is required to 478 479 investigate this. When freezing is performed properly, without multiple freezing steps, 480 food quality is minimally affected (Oosterhuis, 1981; Evans, 2009). Redmond et al. 481 (2003), used a liquid nitrogen cryogenic environmental chamber to freeze mashed 482 potatoes, were the pots of potato placed at -90 °C reached an internal temperature of -483 25 °C within 24 min compared to 78 min for samples frozen at -30 °C with similar 484 results for fresh mashed potato.

485 Regarding the microbial safety, it is well established that freezing can induce high rates 486 of injury to the bacterial population. Jiang et al. (2011), revealed that, frozen storage at 487 -18 °C as a pretreatment, followed by chill storage at 4 °C in combination with surface 488 application of antimicrobials on roasted turkey, reduced significantly the initial 489 population of L. monocytogenes. Golden et al. (1988), mentioned that, after 2 weeks at 490 -18 °C, the injury level of L. monocytogenes strains, reached up to 82 %. Our results 491 for L. monocytogenes after freezing, followed by HHP treatment, revealed high injury 492 levels, for BHI broth samples (Fig. 3).

493 Moreover, when L. monocytogenes 10403S was inoculated on the surface of sterile raw 494 trout chunks and subjected to HHP a limited lethal effect (< 0.40 log reduction of 495 CFU/g) was observed without freezing which was significantly lower than that 496 observed in BHI cultures. This is possibly due to constituents on the trout that might 497 protect the cells from the combined effect of HHP. The type, composition and the 498 matrix of the tested food seems to have an impact on the resistance of bacteria at HHP 499 (Bucur et al., 2018). Freezing also resulted to higher injury levels for L. monocytogenes 500 cells on raw trout chunks compared to those without freezing. As seen in BHI 501 experiments, also on these raw trout experiments we observed that liquid smoke elicited 502 hardly any antimicrobial effect under freezing temperature for the samples without 503 HHP (Fig. 4). However, when we added this low concentration of liquid smokes (0.50 504 %) on already smoked trout chunks we observed an impressive 5.48 log reduction of 505 CFU/g following freezing at -80°C and HHP (Fig. 5). In this case the increased 506 concentration of smoke contributed the above major synergistic effect while in its 507 absence, the observed reduction was less than 0.50 log (CFU/g) (Fig. 5). We also 508 demonstrate that this major synergistic effect could be used to significantly decrease 509 the HHP intensity which could translate to major reduction in economic costs.

510 Working with cold-smoked salmon, Vitt et al. (2001), observed that a much higher 511 concentration than 0.50 % of liquid smoke was required to inhibit L. innocua or L. 512 monocytogenes, possibly due to the salmon proteins affecting the activity of the 513 inhibitory phenolic compounds. Also, Painter et al., (1998), proposed three mechanisms 514 for the inhibitory action of the carbonyls, were Type A involving the isolation of amino 515 acids or ammonia by condensation with the carbonyl compounds, Type B is effective 516 against putrefactive bacteria or molds and Type C, were through chemical changes the 517 substrate becomes less approachable and open to the microbial enzymes. Nevertheless, 518 the exact mechanism of inactivation remains unknown and both phenols and carbonyls 519 seem to inhibit bacteria.

520 Our results showed that HHP treatment (200 MPa, 15 min) or treatment with 0.50 % 521 liquid smoke on their own could not inactivate *L. monocytogenes* in already smoked 522 trout fillets (< 0.30 log CFU/g reduction). However, when HHP treatment was carried 523 out after freezing, the samples that were treated with liquid smoke showed a synergistic 524 effect indicated by an impressive 5.48 log CFU/g reduction (Fig. 5). This was more 525 than 5.00 log reduction of CFU/g of the most tolerant *L. monocytogenes* strain, in 526 compliance with USFDA (2000) requirements for novel technologies. It should be 527 stated that levels of smoke in this experiment could be close to the highest limits as we added this low concentration of 0.50 % (manufacturer's maximal dosage is 2.91 % for 528 529 processed fish) to an already smoked product. We decided to add a small amount of 530 liquid smoke to an already smoked product, to further enhance antimicrobial effects 531 without affecting the organoleptic characteristics. Hot smoked products are frequently 532 contaminated with L. monocytogenes and due to the long period of storage and the lack 533 of antagonistic microflora (Lianou & Sofos, 2007), the pathogen can grow and multiply 534 during storage at refrigeration temperatures, creating an increased risk of infection for 535 the consumers (Jemmi & Keusch, 1992). In a recent study, Hokkanen et al. (2018), 536 analyzed 80 smoked fish products using an accredited gas chromatography-tandem MS 537 to determine benzo[a]pyrene and PAH4 levels and found that the mean concentrations 538 were below the maximum levels. This confirms that the levels of smoke in our 539 experiment could be even lower than the maximum, or if higher not significantly higher 540 than the maximum. Visciano et al. (2008), showed that after smoking treatment of trout 541 fillets, with traditional flue gas smoking and use of liquid smokes, the PAH 542 concentrations did not increase.

543 Our experiments indicate a major synergistic effect of all three hurdles used in this work 544 and this is highly important as it could be exploited in further work which could set the 545 actual parameters, resulting in a process that could be used by the food industry. It 546 should be stated here that L. monocytogenes is of particular concern to ready-to-eat 547 smoked fish products (Acciari et al., 2017; Rodrigues et al., 2017). HHP lethality 548 depends on both food composition and technological parameters and these factors can 549 act synergistically (Bucur et al., 2018). Interestingly, by the combination of freezing 550 and liquid smoke we managed to reduce the levels of pressure to one of the lowest used in the industry which can translate into reduced costs for HHP which, however, still
remains expensive in comparison with other conventional methods (Elamin et al.,
2015).

It is well known that bacterial cells can be injured by stresses such as freezing (El-Kest and Marth, 1991). In our experiments, after freezing followed by HHP treatment, the sub lethally injured *L. monocytogenes* cells (without liquid smoke) in smoked trout fillets, were doubled comparing with the samples without freezing, something that could presumably explain the synergistic effect of freezing, in combination with HHP (Table 1).

560 Regarding the overall safety of the product after the addition of the liquid smoke 561 extracts it is important to mention that some of the compounds maybe contained into 562 the liquid smoke flavorings such as benzo[a]pyrene (BaP), benzo[a]anthracene or other 563 PAHs are considered as potentially genotoxic and carcinogenic (Alomirah et al., 2011; 564 McDonald, 2015). Therefore, the maximum allowable concentrations need to be 565 considered for the final product. The maximum acceptable level for benzo[a] pyrene 566 (BaP) is 2 µg/kg wet weight for smoked meats, poultry and seafood established by 567 European Commission, (E.C., 2011), while for benzoates in general is 200 mg/kg for smoked fish as established by the Codex Alimentarius Commission and adopted in 568 569 2018 (Alimentarius, C., 2015) and for PAHs is 5 µg/kg (Varlet et al., 2007). The WHO 570 in 1994, stated that phenol intake must not exceed the 100  $\mu$ g/kg body weight per day, 571 while there is no available data for maximum levels of carbonyls. According to 572 specifications, both liquid smoke extracts used in this study comply with the 573 Regulations. There are numerous studies showing that during smoking with liquid 574 smoke extracts instead of traditional smoking, the PAHs are no detectable or at much 575 lower concentrations than the maximum acceptable concentration in the final product 576 (Gomaa et al., 1993; Muratore et al., 2007; Varlet et al., 2007; Dimitriadou et al., 2008;
577 McDonald, 2015).

578 As a general observation, freezing process as a pretreatment before high pressure did 579 not affect the color of our final product (raw and smoked trout). Other studies looked 580 at the differences on the color of aquacultured King salmon (Oncorhynchus 581 tshawytscha) fillets treated with combined liquid smoke and HHP treatment at 200 -582 600 MPa (Kong et al., 2015), frozen shrimps processed at 250 MPa up to 10 min 583 (Parlapani et al., 2019) and the effect of HHP on rainbow trout (Erkan et al., 2010b) or 584 even smoked fish (Erkan et al., 2011). They reported that HHP did not change 585 significantly the color of the product. This might be important since sensory appearance 586 plays an important role for the purchase decisions by the consumers (Garber et al., 587 2003).

588

#### 589 **5. Conclusion**

590 Combination of HHP treatment with natural preservatives such as liquid smoke extracts 591 and freezing was able to reduce considerably L. monocytogenes population on different 592 matrices, thus reinforcing food safety. High pressure treatment at 200 MPa for 15 min 593 on its own caused a maximum reduction of 0.73 log CFU/mL in number of L. 594 monocytogenes in BHI broth and 0.06 and 0.25 log CFU/g on raw and hot smoked trout, 595 respectively. Freezing prior to HHP treatment enhanced the lethal effect in the presence 596 of liquid smoke extracts. When hot smoked trout fillets were treated with liquid smoke 597 condensates (L9 and G6) and freezing, followed by HHP, a remarkable 5.48 log CFU/g 598 reduction was obtained, which shows a major synergistic effect with levels of liquid 599 smoke that comply with USFDA requirements for novel technologies.

600 There are no references in the literature reporting such a high level of *L. monocytogenes* 601 inactivation after a treatment at as low as 200 MPa. This high level of inactivation 602 occurred by the addition of 0.50 % liquid smoke to trout fillets and freezing before the 603 HHP treatment. Even though freezing at very low temperatures, requires an additional 604 investment, products need to be kept there for just a few hours. In addition, lower costs could be achieved by the low intensity of high pressures used. Also, deep freezing 605 606 processes are appropriate for small scale production and development of products 607 because of the capital cost for the nitrogen freezer is very low compared to mechanical 608 refrigeration. Furthermore, we clearly demonstrate that with this approach we can 609 produce new and safe RTE products at significantly reduced pressures, which could 610 reduce remarkably the operational costs. Future studies should focus on better 611 understanding of HHP/subzero temperature on food components and microbial 612 kinetics, before its validation and acceptance from the food industry.

613

#### 614 Acknowledgements

This research work was supported by the Onassis Foundation – Sotirios Ekonomou Scholarship ID: G ZN 043-1/2017-2018. Also, the authors would like to thank Ruitenberg Ingredients B.V. (Twello, the Netherlands) for providing all liquid smoke fractions.

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#### 906 Legends to figures

907

Figure 1. Population reduction of *L. monocytogenes* strains: (A) 10403S WT, (B) LO28
WT, (C) EGD-e WT, grown in BHI broth and exposed to liquid smoke fractions L9 or
G6, ranging from 0.50 % to 1.00 % (v/v) in increments of 0.25 for 0 min, 30 min, 60
min and 180 min. Control samples were grown in BHI broth without liquid smoke.
Values represent the mean values of three replicates analyzed twice (two technical
replicates); error bars represent the standard error (n=6). The dashed horizontal line
represents the detection limit of 1.60 logs CFU/mL.

915

916Figure 2. Effect of HHP on *L. monocytogenes* 10403S WT, LO28 WT and EGD-e WT917in BHI broth supplemented with 0.50 % (v/v) G6 or L9 with or without NaCl. Columns918represent the mean values of three replicates analyzed twice (two technical replicates);919error bars represent the standard error (n=6). Values followed by the same lowercase920letter within treatment are not significantly different (p > 0.05). Different uppercase921letters represent significant differences among strains (p < 0.05).</td>

923 Figure 3. Effect of HHP on L. monocytogenes 10403S WT in BHI broth supplemented 924 with 0.50 % (v/v) G6 or L9 with or without NaCl, being at room temperature (20 °C) 925 and after freezing at -80 °C. Columns represent mean values three replicates analyzed 926 twice (two technical replicates); error bars represent the standard error (n=6). Values 927 followed by the same lowercase letter within treatment are not significantly different (p 928 > 0.05). Different uppercase letters represent significant differences among treatments 929 with or without freezing (p < 0.05). HHP processing temperature measured through 930 PTM was set at 0 °C at the start of pressurization.

932 Figure 4. Effect of HHP on L. monocytogenes 10403S WT, in raw trout fillets, 933 supplemented with 0.50 % (v/v) G6 or L9 with or without NaCl, with or without NaCl, 934 at room temperature (20 °C) and after freezing at -80 °C. Columns represent the mean 935 values of three replicates analyzed twice (two technical replicates); error bars represent 936 the standard error (n=6). Values followed by the same lowercase letter within treatment 937 are not significantly different (p > 0.05). Different uppercase letters represent 938 significant differences among treatments with or without freezing (p < 0.05). HHP 939 processing temperature measured through PTM was set at 0 °C at the start of 940 pressurization.

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943 Figure 5. Effect of HHP on L. monocytogenes 10403S WT, in smoked trout fillets, 944 supplemented with 0.50 % (v/v) G6 or L9, being at room temperature (20 °C) and after 945 freezing at -80 °C. Columns represent the mean values of three replicates analyzed 946 twice (two technical replicates); error bars represent the standard error (n=6). Values 947 followed by the same lowercase letter within treatment are not significantly different (p 948 > 0.05). Different uppercase letters represent significant differences among treatments 949 with or without freezing (p < 0.05). HHP processing temperature measured through 950 PTM was set at 0 °C at the start of pressurization.

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952

**Table 1.** Percentage (%) of injury of *L. monocytogenes* 10403S WT, in BHI broth, raw and smoked trout chunks, pressurized at 200 MPa for 15 min with liquid smoke extracts G6 or L9 0.50 % (v/v) in combination with or without freezing at -80 °C.

	Without freezing (20 °C)			With freezing at -80 °C		
Inoculum	BHI Broth	Raw trout	Smoked trout	BHI broth	Raw trout	Smoked trout
- NaCl						
Lm	$^{B}3.26 \pm 4.23^{a}$	$^{B}10.87 \pm 3.56^{b}$	^A14.31 $\pm 1.23^{b}$	$^{A}55.98 \pm \!\! 8.64^{d}$	A38.58 ±8.37 <sup>cd</sup>	<sup>B</sup> 38.59 ±3.15 <sup>c</sup>
Lm + L9	$^{AB}26.58 \pm 12.81 ^{abc}$	$^{AB}14.41 \pm 5.25^{a}$	A19.47 ±9.47ab	$^{A}43.79 \pm 17.56^{cd}$	$^{A}26.92 \pm 5.61^{bcd}$	$^{A}0.00\pm\!0.00^{d}$
Lm + G6	$^{A}51.49 \pm 19.82^{ab}$	$^{A}32.79 \pm 10.11^{a}$	$^{A}24.16 \pm 7.31^{a}$	$^{A}37.08 \pm \! 18.88^{ab}$	$^{A}36.64 \pm 15.24^{ab}$	$^{A}0.00\pm\!0.00^{d}$
+ NaCl						
Lm	$^{B}3.00 \pm 3.27^{a}$	$^{AB}29.13 \pm 13.93^{b}$	-	A55.23 ±3.93°	^A38.95 $\pm 10.75^{bc}$	-
Lm + L9	$^{AB}15.12 \pm 4.81^{a}$	$^{B}10.94 \pm 0.89^{a}$	-	$^{A}55.86 \pm 1.24^{c}$	$^{A}36.11 \pm 5.58^{b}$	-
Lm + G6	$^{A}25.24 \pm 22.14^{ab}$	$^{B}8.98 \pm 2.06^{a}$	-	$^{A}49.42 \pm 10.92^{b}$	$^{A}35.13 \pm 10.14^{b}$	-

956 Lm: Listeria monocytogenes10403S WT

957 Values (mean ± standard deviation. n=6) followed by different uppercase letter in the same column are

958 significantly different (P < 0.05).

959 Values (mean ± standard deviation. n=6) followed by different lowercase letter in each row are

960 significantly different (P < 0.05).

961











**FIG 4** 



## **FIG 5**



## 1024 Supplementary materials



**Raw trout samples before HHP at 200 MPa for 15 min.** 





1030 Raw trout samples after HHP at 200 MPa for 15 min.

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1034 Smoked trout samples before HHP at 200 MPa for 15 min.



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1036 Smoked trout samples after HHP at 200 MPa for 15 min.