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1 2 2	Surfactant TWEEN20 provides stabilisation effect on anthocyanins extracted from red grape pomace
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12	
13	Abstract
14	Red grape pomace, a wine-making by-product is rich in anthocyanins and has many
15	applications in food and pharmaceutical industry. However, anthocyanins are unstable
16	during processing and storage. This study aimed to investigate the stability of anthocyanins
17	obtained by hydroalcoholic extraction (with and without sorbic acid) and colloidal gas
18	aphrons (CGA) separation; a surfactant (TWEEN20) based separation. Anthocyanins in
19	CGA samples showed higher stability (half-life=55 d) than in the crude extract (half-life=
20	43 d) and their stability increased with the concentration of TWEEN20 in the CGA fraction
21	(6.07-8.58mM). The anthocyanins loss in the CGA sample (with the maximum content of
22	surfactant, 8.58 mM) was 34.90%, comparable to that in the crude ethanolic extract with
23	sorbic acid (EE-SA) (31.53%) and lower than in the crude extract (44%). Colour stabilisation
24	was also observed which correlated well with the stability of individual anthocyanins in the
25	EE and CGA samples. Malvidin-3-o-glucoside was the most stable anthocyanin over time.
26	

27 Keywords: Grape pomace, anthocyanins stability, colloidal gas aphrons, surfactant, storage

Abbreviations: ABTS, 2,2'-azino-bis(3-ethylbenzothiazoline-6-sulphonic acid); AOP, antioxidant power; CGA, colloidal has aphrons; EE; ethanolic extract, EE-SA, ethanolic extract with addition of sorbic acid; GAE, gallic acid equivalents; $t_{1/2}$, half-life; glc, 3-oglucoside; ME, malvidin glucoside equivalent; V4, CGA fraction separated at volumetric ratio 4; V8, CGA fraction separated at volumetric ratio 8; V16, CGA fraction separated at volumetric ratio 16.

34

35 **1. Introduction**

36 Grapes are one of the most important fruit crop cultivated across the world, whereby 80% of the grape productions are used in wine-making industry (Fontana, Antoniolli, & 37 Bottini, 2013). Wine production is considered one of the most important agricultural 38 39 activities, generating large amount of residues including grape skins, stems and seeds (Yu & 40 Ahmedna, 2013). At the end of the fermentation process, large amounts of residues are being 41 discharged containing high amount of phenolic compounds including anthocyanins, 42 catechins, flavonol glycosides, phenolic acids and stilbenes (Kammerer, Kammerer, Valet, & Carle, 2014). This is seen by the environmental management authorities as a serious threat 43 44 because they are low in pH and high in organic matter thus potentially causing a phytotoxic 45 effect if applied to crops or wetlands (Kammerer, Claus, Carle, & Schieber, 2004; Lavelli, 46 Harsha, Laureati, & Pagliarini, 2017). Therefore, converting and utilising this by-product to 47 another useful product would be a solution to this problem. For instance, the anthocyanins 48 from this pomace can be used as natural food colourant (Thakur & Arya, 1989). 49 Anthocyanins are sensitive to thermal degradation making the recovery rather difficult and 50 complex, but they are on demand due to their wide applications in food (already being used 51 as food colourants, E163, approved by EC) as well as in pharmaceuticals and cosmetics. 52 Thus, various extraction techniques have been studied and used, including acidified alcohol, 53 sub- and supercritical fluid and high pressure processing (Barba, Zhu, Koubaa, Sant'Ana, & 54 Orlien, 2016; Drosou, Kyriakopoulou, Bimpilas, Tsimogiannis, & Krokida, 2015; 55 Lozovskaya, Brenner Weiss, Franzreb, & Nusser, 2012).

56 Food processing generally involves thermal processing prior to consumption and this 57 process has a great influence on the anthocyanins content in the final product. Thermal 58 processing involves high temperatures ranging from 50°C to 150°C, depending on the pH 59 and the desired shelf life of the product. Anthocyanins are expected to degrade over time. 60 However, the storage temperature has been found to be an important factor that is affecting 61 anthocyanins' shelf life. Degradation of anthocyanins is greatly affected by the type of 62 anthocyanin, the origin of the samples and the storage temperature (Hellström, Mattila, & 63 Karjalainen, 2013). The thermal degradation of anthocyanins in extracts and model systems 64 are reported to follow first-order reaction kinetics (Presilski, Presilska, & Tomovska, 2016).

65 The stability of anthocyanins can be improved, by self-association of the anthocyanins, removal of oxygen and inactivation of enzymes (Hellström et al., 2013). In the food 66 67 industry, the sensitivity of bioactive compounds is addressed by incorporating edible 68 coatings as a structural matrix, used widely to create a barrier from oxygen, moisture and 69 solute movement (Falguera, Quintero, Jiménez, Muñoz, & Ibarz, 2011). Encapsulating methods such as spray drying/spray chilling or liposomes have been used. The former 70 71 requires liquid droplets or small particles being incorporated within a continuous edible 72 coating, thus it requires an emulsifier. Liposomes are microscopic spherical particles 73 consisting of one or more lipid bilayers that can encapsulate or bind a variety of molecules. 74 Therefore, particularly in food applications, food grade surfactants such as TWEEN20 have 75 been used as emulsifying agents to fit this purpose (Quirós-Sauceda, Ayala-Zavala, Olivas, 76 & González-Aguilar, 2014). Moreover, TWEEN20 has been seen as having a profound 77 protective effect on five different polyphenols, by slowing down the auto-oxidation process 78 at pH 4.5 (Lin, Wang, Qin, & Bergenståhl, 2007).

A surfactant-based separation technique, colloidal gas aphrons (CGA) has been previously studied in our group to recover various valuable bioactive compounds from different feedstock such as astaxanthin (Dermiki, Bourquin, & Jauregi, 2010; Dermiki, Gordon, & Jauregi, 2009), proteins (Fuda & Jauregi, 2006; Fuda, Bhatia, Pyle, & Jauregi, 2005) and polyphenols (MohdMaidin, Michael, Oruna-Concha, & Jauregi, 2017; Spigno, Dermiki, Pastori, Casanova, & Jauregi, 2010; Spigno, Amendola, Dahmoune, & Jauregi, 2015). The type of surfactant (i.e cationic, anionic and non-ionic) determines the outer charge of the CGA, where molecules with the opposite charge will attract to the CGA resulting in their effective separation into the CGA phase.

88 In our previous work it was shown that 70% of the anthocyanins could be recovered 89 from the ethanolic extract of grape pomace using CGA generated from TWEEN20. The 90 CGA fraction will be rich in surfactant therefore, it will be interesting to test what will be 91 the added value of extracting the anthocyanins in such a solution and whether this can offer 92 any advantage to their formulation for subsequent applications. Thus the present study aimed 93 at assessing the stability of anthocyanins in the CGA separated fraction over time in 94 comparison with their stability in the crude ethanolic extract (EE) (before the CGA 95 separation) as well as in the crude ethanolic extract with a commercial additive, sorbic acid 96 (EE-SA). It is therefore hypothesised that the anthocyanins in the CGA sample will show 97 higher stability than in the crude extract over time.

98

99 2. Materials and methods

100 2.1 Materials

Grape pomace (Barbera variety) was obtained from a winery in Northern Italy. All the
solvents (purity of 95% and above) used in this project were obtained from Sigma-Aldrich
Company Ltd., Dorset, UK. For the HPLC analysis, the solvents used were of HPLC grade
(purity of 98-99.9%) also from Sigma Aldrich.

105 2.2 Extract preparation

The grape pomace (Barbera variety) was kindly provided by a winery located in Nothern Italy. At the winery, the fermented pomace was recovered and oven dried at 60°C until the residual moisture content is <5%. The dried pomace powder was sieved with a 5mm sieve to separate the skins from the seeds and milled into fine powders with particles size < 2mm and stored in the freezer at -20°C until further use.

111 The extraction procedure was done in accordance to our previous study using ethanol-112 aqueous solvent (MohdMaidin et al., 2017). The extract was filtered and two different samples were produced: (1) approximately, 400mL of the ethanol extract labeled as EE and 113 114 (2) another 400mL ethanol extract with sorbic acid (>99%) (Sigma, UK) and labelled as EE-115 SA. Sorbic acid was chosen in this study for its wide application as food additive, thus 116 making it closer to the formulation of most low pH food products and neutral taste (Troller 117 & Olsen, 1967). Both EE and EE-SA were considered control samples. The remaining 118 filtrate of 800mL was kept aside for CGA separation.

119

120 2.3 CGA separation using 10mM TWEEN20

121 The separation of polyphenols from the crude ethanolic extract was carried out at 122 different volume ratios of CGA to feed (V_{CGA}/V_{feed}). The ratios selected were 4, 8 and 16. 123 The separations were individually carried out in a flotation glass column according to the method described in our previous work (MohdMaidin et al., 2017); each separation was 124 125 carried out in triplicate. It should be noted that as the volumetric ratio increased, so did the 126 concentration of TWEEN20 in the solution of the separated CGA fraction. The concentration 127 of TWEEN20 in each of these fractions was estimated from a knowledge of the separated 128 volume of CGA and corresponding liquid fraction which was determined from a 129 measurement of gas hold-up (gas volumetric ratio defined as the volume of air incorporated

- in a given volume of CGA dispersion) of the CGA generated with this solution of TWEEN20
 (61.3%). The estimated concentrations were: in V4, 6.07mM, in V8, 7.56mM and in V16,
 8.58mM. The summary of the extraction and separation process is briefly described in Figure
 1.
- 134



* All samples were stored at 20° C for 32 days

140 with CGA at CGA to feed volumetric ratios 8 and 16 respectively

Figure 1: Flow diagram of hydroalcoholic extraction and CGA separation processes applied to grape pomace, n = 3; EE is the ethanolic extract; EE-SA is the ethanolic extract with addition of sorbic acid; EE-CGA V4 is the ethanolic extract further processed with CGA at CGA to feed volumetric ratio of 4; V8 and V16 correspond to the extracts further processed

Briefly, the EE, EE-SA and CGA fractions were divided in equal volumes and kept in sterilised containers in the darkness. These were then stored at room temperature 20°C (SD 144 1°C) which was regularly monitored using a thermometer for 32 days. The total phenolic content, total anthocyanin and antioxidant activity were determined as described in section 2.5-2.7. The total anthocyanins, individual anthocyanins, antioxidant capacity and the colour degradation over time (32 days; every day for the first 7 days and subsequently 5 days intervals) were determined.

The kinetics of degradation of total anthocyanins and individual anthocyanins were assessed; the natural logarithms of these were plotted against time in order to test for firstorder kinetics as described by the equation below:

152

153
$$-ln\left(\frac{A_t}{A_0}\right) = k * t \qquad (Equation 1)$$

154

Where A_0 is the initial anthocyanin content, A is the anthocyanin content at time *t*, *t* is the storage time and *k* is the rate constant. The degradation rate constant (*k*) was determined from the slope of the straight line obtained when plotting *Ln* (At/A₀) vs *t*. From the equation above, the time taken for the anthocyanin content to halve, the half-life (t_{1/2}), can be derived as:

160

161
$$t\frac{1}{2} = \frac{Ln(2)}{k}$$
 (Equation 2)

163 2.5 Total phenolic content

164 Folin Ciocalteu (FC) colorimetry method (Singleton & Rossi, 1965) was employed to 165 determine the total phenolic content of the EE and EE-SA (control samples) and also in all 166 of the CGA processed samples. This method involves the oxidation of phenols using a 167 molybdotungstate reagent to yield a coloured product which can be measured at 760nm using 168 a spectrophotometer (Biotech Ultrospec 1100 pro UV spectrophotometer). Gallic acid 169 (Sigma-Aldrich, UK) standards with concentrations ranging from 0-1000mg/L were used to generate standard plots ($R^2 = 0.9881$) and an equation for the calculation of the total phenolic 170 171 concentration in each extract. The analysis was done in triplicate. The total phenolic content 172 in the CGA processed samples were compared to the controlled samples over time.

173

174 2.6 Evaluation of in vitro antioxidant activity

The antioxidant activity of the control samples (EE and EE-SA) along with the CGA 175 176 processed samples were evaluated according to Re et al., (1999) by the ABTS assay. This 177 method assesses the ability of the antioxidants to scavenge the radical (ABTS) which was 178 determined by measuring the decrease in its absorbance at 734nm using a spectrophotometer 179 (Biotech Ultrospec 1100 pro UV spectrophotometer). Different concentrations (0-2000µM) of Trolox standard were used to construct a calibration curve ($R^2 = 0.9991$). The analysis was 180 181 done in triplicate. The antioxidant activity of the CGA processed samples was compared 182 against that of the control samples, expressed as µM Trolox equivalent. The ratio of 183 percentage inhibition to the total phenolic content of all samples, termed as specific 184 antioxidant power (AOP), was calculated.

186 2.7 Total anthocyanins content

187 The total monomeric anthocyanins of control samples, EE and EE-SA along with the 188 CGA processed samples were determined over time using the pH differential method 189 approved by AOAC (Lee, Rennaker, & Wrolstad, 2008). This method is based on the 190 anthocyanins structural transformation that occurs with a change in pH. Briefly, the extract 191 was mixed individually with pH 1.0 and 4.5 buffer solutions in a ratio of 1:5 and left for 20 192 minutes. The absorbance of the test portions at both pHs were determined 193 spectrophotometrically (Biotech Ultrospec 1100 pro UV spectrophotometer) at a wavelength 194 of 520nm and 700nm. The results of the anthocyanin pigment were expressed as malvidin-195 3-glucoside equivalents (ME) according to equation 3.

196

197 Total Anthocyanins
$$\left(ME, \frac{mg}{L}\right) = \frac{A*MW*DF*10^3}{\varepsilon*1}$$
 (Equation 3)

198

199 Where A = $(A_{520nm}-A_{700nm})_{pH1.0} - (A_{520nm}-A_{700nm})_{pH4.5}$; MW (molecular weight of malvidin-200 3-glucoside = 493.43g/mol; DF = dilution factor; 1 = path length in cm; \mathcal{E} = 28000 molar 201 extinction coefficient and 10^3 = factor for conversion from g to mg and cm.

202

203 2.8 Identification and Quantification of Anthocyanins by HPLC

The separation of the polyphenols was performed using an Agilent HPLC 1100 series
equipped with a degasser, a quaternary pump and a photodiode array detector model
(Agilent, Waldbronn, Germany) with Chemstation software. The column used was a C18
HiChrom (150 mm x 4.6 mm i.d; 5µm particle size and 100 Å pore size; part no.EXL-1211546U) operated at 30°C. The separation method was the same as described in our previous
paper (MohdMaidin et al., 2017). The polyphenols were monitored at 280nm and the UV/Vis

spectra were recorded in the range of 200 to 760nm. The main anthocyanins were detected at 520nm and identified based on the retention times and by comparing the spectra with that of the external standards which were: delphinidin-3-o-glucoside (>99%) (RT= 4.8; calibration curve $R^2 = 0.8771$); cyanidin-3-o-glucoside (>98%) (RT= 7.8; calibration curve $R^2=0.98744$); petunidin-3-o-glucoside (>98%) (RT= 8.5; calibration curve $R^2=0.99702$) and malvidin-3-o-glucoside (>99%) (RT= 7.8; calibration curve $R^2=0.99702$) and Extrasynthese, Paris, France.

217

218 2.9 Determination of CIELab colour parameters and pH

The changes in colour of the EE, EE-SA and the CGA processed samples were measured using a CT-1100 ColourQuest HunterLab by taking the measurements in transmittance mode. Standard black plates were used for standardization. L*, a* and b* measurements were obtained and used to calculate chroma and hue angles based on equations 4 and 5 below. Delta E (Δ E) was calculated based on the changes of the values of L*, a* and b* at a given time, in comparison to these values at day 0 and applying equation 6.

226 Hue angle (°) =
$$\left[180 * \left(\frac{ATAN\left(\frac{b}{a}\right)}{\pi}\right)\right] + \left(\frac{b}{a}\right)$$
 (Equation 4)

227 *Chroma* = $\sqrt{a^2 + b^2}$ (Equation 5)

228
$$\Delta E = [(\Delta L)^2 + (\Delta a)^2 + (\Delta b)^2]^{\frac{1}{2}}$$
 (Equations 6)

- The hue angle and chroma may be used on a CIE 1979 L*a*b* colourimetric system diagram to identify colour and monitor changes. The changes of colour in all the CGA processed samples over time were compared to EE and EE-SA as the control samples.
- The pH of all samples was monitored regularly with a pH meter (Mettier-Toledo SevenEasy), which was calibrated by using pH 4.0 and 7.0 buffer solutions (Sigma, UK).

236 2.10 Statistical analysis

All the experiments were performed in triplicate. The data were subjected to the analysis of variance using IBM® SPSS® Statistics 21 software program where statistical differences were noted. Differences among the different treatments were determined by using the Tukey test. The significance level was defined at p<0.05. The results were reported as means \pm SD.

242

243 **3.** Results and Discussion

244 3.1. Changes of total phenolic content over storage time

Initial values for total phenolic content was measured in control samples (EE and EE-SA) and three of the CGA processed samples at day 0. The total phenolic content for all samples range was 285-2080 mg GAE/L. The TP content for EE-SA was higher (p = 0.0371) than EE, which can possibly be explained by the presence of sorbic acid. The total monomeric anthocyanin range was 99.1-422.9 mg ME/L. The antioxidant activity range was 2299-14469 μ M Trolox equivalent.

Over a storage period of 32 days, the losses in the TP content were minimal in all the samples (Fig. 2A). The maximum degradation observed in EE-SA and EE was not more than 10%. Among all the CGA processed samples, the lowest losses of the TP content was in V16

- 254 (4.91%), followed by V8 (5.44%) and finally V4 (6.42%), although they were not
- significantly different (p = 0.062).



Figure 2. Total phenolic content (A), antioxidant activity profile expressed as Trolox Equivalent (μM) (B), and specific antioxidant power (% inhibition/mg GAE-760nm L⁻¹), (C) of CGA processed and control samples over time. Error bars represent means \pm SD (n=3). V4, CGA fraction separated at volumetric ratio 4; V8, CGA fraction separated at volumetric ratio 8; V16, CGA fraction separated

at volumetric ratio 16; EE, crude ethanolic extract and EE-SA, ethanolic extract with sorbic acid. Different letter within each series indicates significant differences using Tukey's test (P < 0.05).

- 266
- 267

268 *3.2. Changes in antioxidant activity over storage time*

The antioxidant activity of the control samples and CGA processed samples stored over time was evaluated using ABTS assay. Figure 2 (B) shows a decrease in antioxidant activity in both, the control samples and the CGA processed samples over time. The reduction in antioxidant activity was clearly observed for all samples during the first 5 days. Further decrease was observed in V4 after 5 days, however in V8, V16 and control samples no further reductions or even slight increases in antioxidant activity was observed after this time.

276 Moreover, when the specific antioxidant power (calculated as percentage of inhibition per total phenol content) was calculated, a more distinct pattern was observed (Fig. 2C). In 277 278 general, the specific antioxidant power decreased over time at a higher rate than the total 279 phenols (Fig. 2A). Rapid loss of antioxidant power was observed particularly in V4 from 280 day 0 to day 16, and in V8, V16 and EE-SA only over the first 5 days. It was interesting to 281 note that there was no specific antioxidant loss in EE. This could be related to the total 282 phenolic content as depicted in Figure 2A where the losses in EE were not significantly 283 different ($p \le 0.05$) between the time points. This implied that the losses in TP and antioxidant 284 activity in EE were in the same proportion hence the antioxidant efficiency was almost 285 constant over time (Fig. 2B). However, this was not the case for the CGA samples where 286 minimal losses of total phenolic content were noted but important changes in antioxidant 287 activity were observed. Therefore, this suggests that in these samples the antioxidant activity 288 may not be solely derived from the total phenolic content and/or that the phenolics undergo 289 some chemical changes that affect their antioxidant activity. Over estimation of total phenolic content could possibly happen by the high sugar content or ascorbic acid in thecrude extracts and the CGA processed samples (Ainsworth & Gillespie, 2007).

292

293 3.3. Kinetics of total anthocyanins degradation over storage time

294 Degradation of anthocyanins has been previously studied in wine and its residues 295 (Bimpilas, Panagopoulou, Tsimogiannis, & Oreopoulou, 2016; Clemente & Galli, 2011, 296 2013; Lavelli et al., 2017). The patterns of degradation involving anthocyanins are complex, 297 but the degradation rate generally follows first-order kinetics (Amendola, De Faveri, & 298 Spigno, 2010; Buckow, Kastell, Terefe, & Versteeg, 2010). However, the information on 299 anthocyanin degradation in the presence of surfactant is lacking. In this study, the 300 degradation of anthocyanins in the control samples (EE and EE-SA) were compared with 301 the CGA processed samples stored at 20°C, which also followed first-order kinetics (Fig. 3).



Figure 3. Time course for the decrease of anthocyanins represented here as the natural logarithm of the ratio of anthocyanins concentration at a given time and at time zero (A_0) during storage at 20°C. Error bars represent means ± SD. V4, CGA fraction separated at volumetric ratio 4; V8, CGA fraction separated at volumetric ratio 8; V16, CGA fraction separated at volumetric ratio 16; EE, crude ethanolic extract and EE-SA, ethanolic extract with sorbic acid.

308 Degradation of anthocyanins in all samples followed first order kinetics as shown by 309 data in Figure 3. In Table 1A the first-order rate constant (k) and the linear regression 310 coefficient (R²) of all samples are shown. The first-order rate constant for anthocyanins degradation ranged between 0.0124 and 0.0217 d⁻¹. Although the R² values for V4 and EE 311 312 were lower than the others, first-order kinetics were assumed. This was also based on the 313 assumption that since the pH of these samples ranged 3.5-3.8 the degradation of the 314 anthocyanins and thus the ionization of flavillium ion followed first-order kinetics as found 315 by West & Mauer (2013). The first-order rate constant of EE was higher ($k = 0.0159 \text{ d}^{-1}$) 316 than the one of EE-SA; the first-order rate constant of EE-SA was the lowest among all 317 samples ($k = 0.0121 \text{ d}^{-1}$). This suggests that the addition of sorbic acid increased the stability 318 of anthocyanins during storage although sorbic acid has only been reported to prevent 319 microbial growth during storage (Troller & Olsen, 1967).

As shown in Table 1A the first-order rate constant decreased with the increase in volumetric ratio and thus with an increase in surfactant content in the CGA fractions (ranging from 6.07-8.58mM TWEEN20). The samples with the highest stability were the EE-SA and the CGA fraction with the highest surfactant concentration, V16, followed by V8 and EE which had very similar stability. The sample with the lowest concentration of surfactant V4, was found to degrade the fastest over time.

The extraction of grape pomace with water containing 3% of citric acid has also been proposed to recover phenolic-rich coloured extracts with 36-62% of total anthocyanins composition (Cardona, Lee And, & Talcott, 2009). However, the colour degradation of these water-based extracts at 30°C is fast, with first-order rate constants of 0.0364 and 0.038 for cold and hot pressed extractions, respectively. In the present study, the first-order rate constants were lower indicating more stable extracts. The most stable sample was the EE-SA ($k = 0.0121d^{-1}$) suggesting a stabilisation effect of sorbic acid. Comparable results were obtained for V16 CGA with $k = 0.0124d^{-1}$. However, interestingly the stabilisation effect in the CGA processed samples was only achieved above a certain concentration of surfactant as in V4 and V8 CGA samples the observed stabilisation effect when compared against the EE sample was minimal. It was estimated that the surfactant concentration in V16, V8 and V4 was 8.58mM, 7.56mM and 6.07mM respectively (see Methods). Therefore the concentration of surfactant in the samples should be at or above 8.58mM (about 1%) in order to have a stabilisation effect.

340

Sample	R ²	K (d ⁻¹)	t1/2 (d)	Loss (%)*
V4	0.8861	0.0217 ± 0.0019	31	53.35
V8	0.9585	0.0157 ± 0.0024	44	41.30
V16	0.9385	0.0124 ± 0.0015	55	34.90
EE	0.8131	0.0159 ± 0.0012	43	41.04
EE-SA	0.9583	0.0121 ± 0.0011	57	31.53

Table 1A. First-order empirical rate constants (k) and half-life for anthocyanins.

Rate constants are expressed as means \pm SD. V4, CGA fraction separated at volumetric ratio 4; V8, CGA fraction separated at volumetric ratio 8; V16, CGA fraction separated at volumetric ratio 16; EE, crude ethanolic extract and EE-SA, ethanolic extract with sorbic acid. *anthocyanins loss calculated after day 32

Table 1B. Half-lives ($t_{1/2}$, day) and degradation rate (k, d⁻¹) of different anthocyanins in control and CGA samples, stored at 20°C

Compound/Sample	V4	V8	V16	EE	EE-SA
	$T_{1/2}/K$	$T_{1/2}/K$	$T_{1/2}/K$	$T_{1/2}/K$	$T_{1/2}/K$
	(d/d^{-1})	(d/d^{-1})	(d/d^{-1})	(d/d^{-1})	(d/d^{-1})
Delphinidin 3-o-	35	36	29	41	41
glucoside	0.0195	0.0190	0.0233	0.0168	0.0168
Cyanidin 3-o-	42	55	52	33	42
glucoside	0.0163	0.0126	0.0132	0.0204	0.0162
Petunidin 3-o-	50	44	52	50	49
glucoside	0.0136	0.0155	0.0132	0.0136	0.0139
Malvidin 3-o-	55	57	71	59	65
glucoside	0.0126	0.0121	0.0097	0.0116	0.0116

A study conducted by Lavelli et al., (2017) in an ethanolic extract of grape pomace maltodextrin-encapsulated showed a low first-order rate constant, 0.0033-0.0014 d⁻¹. This might be due to lower water activity content and therefore these results are not comparable with the present results, as this study assessed the stability of anthocyanins in a liquid form. Moreover, the drying process will require higher overhead costs, and needs high energy and pressure input which would add up greatly to the overall cost.

348 The half-lives of anthocyanins of EE and EE-SA stored at 20°C were 43 and 57 d, 349 respectively (Table 1A). As discussed above, the degradation is faster in the CGA samples 350 with lowest surfactant concentration so V4 had the shortest half-life of 31 d, followed by V8 (44 d) and V16 (55 d). Moreover the half-life of V16 was almost similar to EE-SA's, but 351 352 longer than that of EE. These half-life values were higher than the ones reported for the 353 blueberry juice stored at 25° C (t_{1/2} = 4.4 d), possibly due to the different types of 354 anthocyanins present (Buckow et al., 2010). Similarly, when the percentage of anthocyanin 355 losses after 32 days of storage was determined, the EE-SA had the least loss (31.53%), 356 closely followed by V16 (34.90%).

In summary, from all the above data it can be concluded that the surfactant had a stabilisation effect on anthocyanins and this effect was comparable to that observed in extracts with sorbic acid. To the best of our knowledge, only one report by Thakur & Arya (1989) assessed the stability of anthocyanins in grape juice preserved with sorbic acid and their result agreed with the findings in this study. This further confirmed that the surfactant might play an important role in protecting the anthocyanins from oxidation, thus extending the half-life.

365 *3.4.* Anthocyanins Identification and Quantification

366 The HPLC-DAD analysis showed that all samples had 13 anthocyanins identified at 367 the beginning and at the end of storage study (Figure S1), which was in agreement with our 368 previous study (MohdMaidin et al., 2017). The identified anthocyanins were: delphinidin, 369 cyanidin, petunidin, peonidin and malvidin with different glycosyl acylation attached. In red 370 wines and their pomace made from V. vinifera grapes, the main anthocyanins detected were 371 of 3-o-monoglucosides of the free anthocyanidins including pelargonidin-3-o-glucoside, 372 cyanidin-3-o-glucoside, delphinidin-3-o-glucoside, peonidin-3-o-glucoside, petunidin-3-o-373 glucoside and malvidin-3-o-glucoside (Drosou et al., 2015; He et al., 2012; Kammerer et al., 374 2004). However, in this study, pelargonidin-3-o-glucoside was not detected and four 375 anthocyanins (malvidin 3-o-glucoside, cyanidin 3-o-glucoside, delphinidin-3-o-glucoside, 376 and petunidin-3-o-glucoside) were quantified as these are the most abundant anthocyanins 377 present.

In all the samples, the most abundant anthocyanin was malvidin-3-o-glucoside (0.68mg/g) which was in agreement with other studies (Bimpilas, Panagopoulou, Tsimogiannis, & Oreopoulou, 2016; Morais, Ramos, Forgács, Cserháti, & Oliviera, 2002) followed by delphinidin3-o-glucoside (0.58mg/g). Both pigments were typically responsible for the purple and purple-blue which could be seen in the colour of the ethanolic extract.

Different anthocyanins had different degradation kinetics in each sample (Table 1B). Among the four anthocyanins, delphinidin was the least stable anthocyanin in all the samples except in EE. This can be seen in their short half-lives (29-41d). Fleschhut, Kratzer, Rechkemmer, & Kulling (2006) reported that an increase in hydroxyl groups in the B ring of the anthocyanin nucleus could result in a decrease in the stability which could possibly account for the anthocyanins loss. However, this was not observed in EE where cyanidin degraded faster than delphinidin, but both of them seemed to be less stable than petunidin and malvidin indicating that methylation of hydroxyl-groups in B ring increased the stability
of anthocyanins. Our results were comparable to those reported by Helllstrom et al., (2013)
for delphinidin and cyanidin in the blackcurrant and chokeberry juices stored at 21°C with
half-lives between 16-44 days.

Malvidins are known to be the most stable as compared to other anthocyanins due to the absence of two hydroxyl groups in the B ring structure. This was clearly evident as they had the longest half-life as compared to other anthocyanins across all samples. Interestingly, malvidin in V16 sample had longer half-life (71d), with slowest degradation rate (k = 0.0097d⁻¹) than any of the control samples including EE-SA ($k = 0.0116d^{-1}$, t_{1/2} = 65d) which agrees with the above observation on the protecting effect of the surfactant.

400 According to Hellström et al., (2013), the effect of the sugar moiety was minor as 401 compared to the effect induced by the type of the core anthocyanidin. In these extracts, 402 malvidin- and delphinidin 3-glucosides were the two predominant anthocyanins. 403 Delphinidin glucosides exhibited greater temperature sensitivity due to their three hydroxyl 404 group in the B ring in comparison to malvidin derivative which had only one –OH group 405 attached to it (Buckow et al., 2010). This can be clearly seen in the half-life of malvidin-3-406 glucoside ($t_{1/2} = 55-71$ days) across all samples. Moreover, the stability of anthocyanins was 407 also reduced by the number of hydroxyl groups in the A ring with the absence of dihydroxyl 408 group in the B ring (Buckow et al., 2010). The matrix of samples also has been reported to 409 have a major impact on the stability of anthocyanins where anthocyanins in juices were more 410 prone to degradation as compared to those in smoothies, where the anthocyanins may be 411 protected by other phenolic compounds but the concrete reasons of this impact remained 412 unclear (Hellström et al., 2013). A study on anthocyanins stability from encapsulated grape 413 skin showed significant increase in the half-life of anthocyanins up to 452 days. The study 414 also proved that lowering the water activity of the encapsulated grape skin powder can 415 double the half-life up to 998 days (Lavelli et al., 2017). In fruit juices, several factors can 416 influence the stability of anthocyanins, such as pH, presence of ascorbic acid and 417 anthocyanin degrading enzymes (Buckow et al., 2010). Finally, the degree of glycosylation 418 also might possibly affect anthocyanins stability; the higher the degree of glycosylation, the 419 more stable they became.

420 Co-pigmentation of anthocyanins with other compounds is considered as an 421 important mechanism of colour stabilisation in plants. Anthocyanins can form co-pigments 422 with metal ions, other phenolic compounds or through self- association (Castañeda-Ovando, 423 Pacheco-Hernández, Páez-Hernández, Rodríguez, & Galán-Vidal, 2009). Co-pigmentation 424 through self-association is unlikely because in order for it to take part, the concentration of 425 the anthocyanin should be greater than 1mmol//L. Hydroxycinnamic acids and flavonols 426 were reported as the best cofactors in wine (Bimpilas et al., 2016). Co-pigmentation can be influenced by the anthocyanins and co-pigment structure, and also by the concentration of 427 428 anthocyanins to the co-pigment (Eiro & Heinonen, 2002). In the present study, the ratio of 429 anthocyanins and co-pigments might not be sufficient for the co-pigmentation to occur since 430 no additional phenolic acids were added to the samples. Thus, the stabilisation effect 431 observed in this study was solely due to the surfactant and the addition of sorbic acid.

432

433 *3.5. Colour stability and pH*

Grape pomace extract had high levels of anthocyanins. However, anthocyanins undergo degradation during processing and storage, thus affecting colour characteristics. In the present study, the colour stability of the control samples and the CGA processed samples was investigated and compared against EE and EE-SA. Colourimetric parameters chroma (*C*) and hue (*h*) and ΔE were determined to assess colour changes over time. The effects were comparable to those observed in anthocyanins, yet with some exceptions. Figure 4 (A and B) showed the changes of colour in chroma and hue angle for the control samples and the CGA processed samples over time. The results obtained showed that EE and EE-SA had a similar trend; ΔE values overlapped with each other. At day 0, both samples had dark red colour (c = 39.4, hue = 6.9). Over time, both chroma and hue values decreased rapidly by day 22, from dark red tending towards blue-black shade (c = 14.9, hue = -29.6).

446 The same trend was observed in all of the CGA processed samples, although the 447 chroma and hue angles decreased steadily as compared to EE and EE-SA. At day 0, all of 448 the CGA processed samples had almost similar colour of dark red shade (c = 49.2-51.5; hue 449 = 8.7-15.1). However, the chroma (c = 31.7-40.6) and hue angle (hue = -1.4-2.8) values 450 decreased in all of the CGA processed samples over time. In short, V4 turned from dark red 451 to light red, tending towards blackish; V8 turned from dark red to light red, tending towards 452 browning and finally, V16 turned from dark red to light red, tending towards pinkish. 453 Therefore, these results showed that minimum colour changes were observed in V16, which 454 correlated with the lower degradation rate of anthocyanins determined above and confirms 455 the stabilisation effect by the surfactant.





Figure 4. Chroma and hue values of samples during storage (A and B), total colour difference (ΔE) between samples (C). Error bars represent means \pm SD (n = 3). V4, CGA fraction separated at volumetric ratio 4; V8, CGA fraction separated at volumetric ratio 8; V16, CGA fraction separated at volumetric ratio 16; EE, crude ethanolic extract and EE-SA, ethanolic extract with sorbic acid.

Furthermore, the colour changes of samples can be further explained by ΔE (Fig. 4C). ΔE indicates the magnitude of the colour difference between fresh and stored grape extracts for different time points. Higher colour differences were measured for the control samples than for the CGA samples. In all the CGA processed samples, the changes were not significantly different (p>0.05) in the first 12 days of storage. However, higher magnitude of changes was observed in day 22, and minimal changes were observed in day 32.

Anthocyanins differ from each other by the number and position of the hydroxyl, and methoxyl substituent groups in the B ring of the molecule. The hydroxylation pattern of the anthocyanins in the B ring can directly affect the hue and colour stability due to the effect on the delocalized electron path length in the molecule (He et al., 2012). Anthocyanins with more hydroxyl groups in the B ring can contribute more to blueness, meanwhile the degree of methylation in the B ring can increase redness. The rapid decrease in red colour of EE and EE-SA might be explained by the degradation of a particular anthocyanin. In both 474 control samples, cyanidin-3-glucoside and petunidin-3-glucoside had the shortest half-lives 475 between 16-21 days (Table 1B). Both anthocyanins were responsible for the red and dark 476 red colour respectively, which could explain the losses of dark red colour in both controlled 477 samples after 21 days. Both anthocyanins had two hydroxyl groups attached to the B ring, 478 which increased the blueness of the colour, as found in these samples. In the case of the CGA 479 processed samples, V4 appeared to have the same result as EE and EE-SA, which is 480 supported by the short half-life of cyanidin-3-glucoside determined in this sample. However, 481 in the case of V8 and V16, delpinidin-3-glucoside had the shortest half-life, 31 and 36 days 482 respectively. This could have contributed to the colour changes observed, from dark red to 483 light red, tending towards brownish and pinkish. Delphinidin-3-glucoside is responsible for 484 the blueness as it has three hydroxyl groups attached to the B ring.

485 Although most studies showed that delphinidin-3-glucoside exhibited a greater 486 thermal sensitivity due to their three hydroxyl substitution group, this was not clearly 487 observed in this study; thus the correlation between anthocyanin stability and chemical 488 structure is still unclear (Rice-Evans, Miller, & Paganga, 1996). Moreover, the colour 489 changes in EE-SA could not be explained by the slowest anthocyanins loss in this sample. 490 This suggests that the mechanism of colour stabilisation in this sample needs further study 491 as colour change does not correlate with anthocyanins degradation. The mechanisms of 492 stabilisation of anthocyanins by TWEEN20 are yet to be determined, but we propose that 493 the micelles might play a role in encapsulating the anthocyanins protecting them against 494 oxidation during storage.



Figure 5. pH values of all samples on selected days. Error bars represent means \pm SD, n = 3. V4, CGA fraction separated at volumetric ratio 4; V8, CGA fraction separated at volumetric ratio 8; V16, CGA fraction separated at volumetric ratio 16; EE, crude ethanolic extract and EE-SA, ethanolic extract with sorbic acid.

495

501 Overall, the pH of all samples dropped and then increased slightly (Fig. 5). Although 502 it is known that pH plays an important role in determining the state of the flavylium ion, the 503 trend was unclear in the present study. This could possibly be due to the presence of 504 TWEEN20 which could have a stabilisation effect as shown by the reduction of pH after 505 CGA separation. The increased in pH values later throughout the end of storage may be due 506 to the formation of phenolic acids like gallic acid; this can be supported by the fluctuations 507 in total phenolic content over storage which may be also an indication of the formation of 508 these intermediate compounds (Pérez-Jiménez, Neveu, Vos, & Scalbert, 2010).

509

510 **4.** Conclusions

511 The stability of the ethanolic raw extract from grape marc was compared with that of 512 the further processed sample after applying the CGA separation. The main effect was found 513 on the stability of anthocyanins. Anthocyanins stability in CGA fraction V16 was higher

514 than in the raw extract based on the comparison of the first order kinetics of anthocyanins 515 degradation followed by all the samples. The stability in CGA samples increased with an 516 increase in surfactant concentration, V16 sample having the highest half-life (55 d) and 517 similar to the raw extract's with sorbic acid (57 d). Thus these results show that the surfactant 518 has a stabilization effect on the anthocyanins and the sorbic acid seems to have a similar 519 effect. Moreover a good correlation between the colour changes and degradation rate of 520 individual anthocyanins was observed whereby malvidin-3-o-glucoside was found to be the 521 most stable anthocyanin at all the studied conditions with the highest half-life found in V16. 522 Overall, this study shows that the surfactant has a stabilisation effect on the anthocyanins 523 and half-lives determined here were higher than others reported for wet formulations of 524 anthocyanins. The mechanism of stabilisation of anthocyanins by TWEEN20 may be related 525 to the solubilisation of the anthocyanins within the micelles. Furthermore, the main findings 526 in this study have shown the advantages of CGA as a separation method that can also 527 integrate a pre-formulation step.

528

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533

534 **Conflict of interest**

535 The authors declare no conflict of interest.

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