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Evidence of improvement in thermoelectric parameters of *n*-type Bi₂Te₃/graphite nanocomposite

P. Singha¹, Subarna Das¹, V. A. Kulbachinskii^{2,3}, V. G. Kytin², A. S. Apreleva², D. J. Voneshen^{4,5}, T.

Guidi⁴, Anthony V. Powell⁶, S. Chatterjee⁷, A. K. Deb⁸, S. Bandyopadhyay^{1,9}, and Aritra Banerjee^{1,9,a}

¹Department of Physics, University of Calcutta, 92 A P C Road, Kolkata, West Bengal 700 009, India

²Department of Low temperature Physics and Superconductivity, Physics faculty, M V Lomonosov Moscow State University, 119991 GSP-1, Moscow, Russia

³Moscow Institute of Physics and Technology, 141700 Dolgoprudny, Moscow Region, Russia

⁴ISIS Pulsed Neutron and Muon Source, Rutherford Appleton Laboratory, Didcot, OX11 0QX, United Kingdom

⁵Department of Physics, Royal Holloway University of London, Egham, TW20 0EX, United Kingdom

⁶Department of Chemistry, University of Reading, RG6 6AD Reading, United Kingdom

⁷UGC-DAE Consortium for Scientific Research, Kolkata Centre, Sector III, LB-8, Salt Lake, Kolkata 700 106, India

⁸Department of Physics, Raiganj University, Uttar Dinajpur, West Bengal 733 134, India

⁹Center for Research in Nanoscience and Nanotechnology, University of Calcutta, JD-2, Sector-III, Salt Lake, Kolkata, West Bengal 700 106, India

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^{a)}Author to whom correspondence should be addressed. Electronic mail: arbphy@caluniv.ac.in

ABSTRACT

Improvement of thermoelectric parameters is reported with graphite incorporation in n-type Bi₂Te₃/graphite nanocomposite system. In-depth thermoelectric properties of nanostructured Bi₂Te₃/graphite composites are probed both microscopically and macroscopically using X-ray diffraction, Raman spectroscopy, inelastic neutron scattering and measurement of the temperature dependence of thermal conductivity κ ; Seebeck coefficient *S*, resistivity ρ , and carrier concentration *n*_H. Raman spectroscopic analysis confirms that graphite introduces defects and disorder in the system. Graphite addition induces a large (17%) decrease of κ , originating from a strong phonon scattering effect. A low lattice thermal conductivities κ_2 , value of 0.77 Wm⁻¹K⁻¹, approaching the κ_{min} value, estimated using the Cahill-Pohl model, is reported for Bi₂Te₃+1 wt% graphite sample. Graphite dispersion alters the low energy inelastic neutron scattering spectrum providing evidence for modification of the Bi₂Te₃ Phonon Density of States (PDOS). Improvement of the other thermoelectric parameters, *viz.*, Seebeck Coefficient and resistivity, is also reported. Theoretical modeling of electrical and thermal transport parameters is carried out and a plausible explanation of the underlying transport mechanism is provided assuming a simple model of ballistic electron transport in 1D contact channels with two different energies.

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INTRODUCTION

Thermoelectric (TE) devices enable direct conversion between thermal and electrical energy and are considered as an alternative source for power generation and refrigeration.^{1,2} The attractive features such as an environmentally-friendly technology, zero-emission advantage, no moving parts, high reliability, and low maintenance cost have renewed research activity in the field of TE materials worldwide.³ Recent TE research has focused on nanoscale modifications of potential TE materials⁴, and the application of a variety of approaches to improving the performance of existing materials.⁵⁻⁷ The performance of a TE material is quantified by the dimensionless parameter, TE figure of merit, $ZT = \frac{S^2}{\rho\kappa}T$, where *S*, ρ , κ are the Seebeck coefficient (thermopower), electrical resistivity, and

thermal conductivity of the material respectively and T is the absolute temperature. It should be acknowledged that phonons, charge carriers, magnetons, excitons, and photons can all, in principle, contribute to the transport of heat, but the principal contributions to κ in thermoelectrics are from phonons (κ_L) and charge carriers (κ_e), *i.e.*, $\kappa = \kappa_L + \kappa_e$. A high TE *ZT* is obtained with large *S* but low ρ and κ . This is almost impossible to achieve simultaneously since the material parameters are interrelated and depend on carrier concentration, electronic structure, and microstructure of the TE material. Thus, to enhance *ZT*, it is necessary to try to decouple these parameters, which are inherent to a material.^{1-3,8,9}

The concept of quantum confinement for decoupling these three parameters was proposed by Hicks *et al.*¹⁰ Introduction of a low-dimensional nanoscale phase into the TE matrix generates additional interfaces, which scatter phonons more effectively than electrons.² In recent years, significant effort has been directed to decoupling these parameters in order to enhance the power factor (PF = S^2/ρ) and decrease κ , and hence improve ZT.⁶⁻¹² The increased phonon scattering at the newly formed interfaces between the matrix and dispersoids, results in a lowering of κ_L .^{5,7,12-16} Furthermore, the additional interfaces in nanocomposites act as an energy barrier. By suppressing the

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transport of mid and long-wavelength phonons, which carry a considerable fraction of the heat, nanometer-sized grain boundaries can reduce the phonon contribution (κ_L) to thermal conduction, leading to a substantial increase in ZT.¹⁷ The incorporation of carbon allotropes, such as Carbon Nanotubes (CNT)¹² or C₆₀¹³ has been beneficial to increase ZT in Bi₂Te₃ based materials.

Bi₂Te₃, a narrow band gap (E_g ~ 0.20 eV) semiconductor, is the state-of-the-art TE material close to room temperature.^{1,2,8,14,18} It adopts a layered structure described in the space group $R\overline{3}m - D_{3d}^5$.^{1,2,6,18} It is also a well-known topological insulator¹⁹ and extensively used in areas such as medical appliances and microelectronic devices.²⁰ Interestingly Bi₂Te₃ can be synthesized in both *n*-type and *p*-type forms and hence plays an important role in the design of TE devices.^{1,3,18} Improving the performance of Bi₂Te₃ based materials has been a major thrust of TE research over the past decades.^{2,12,14}

Graphite also adopts a layered structure, consisting of a succession of covalently-bonded layers of carbon atoms stacked in a direction perpendicular to the basal plane. There are weak interactions of the van der Waals' type between individual carbon layers, giving the structure a high degree of anisotropy, which manifests itself in the physical properties.^{21,22} For example, phonons propagate quickly along the tightly-bound planes, but are slower to travel from one plane to another, resulting in the in-plane thermal conductivity being significantly higher than that in the out of plane direction. As a functional and ecofriendly material, graphite has high electrical in-plane conductivity and excellent mechanical properties and low cost.²² These factors encourage us to choose graphite as a possible dispersed phase in the Bi₂Te₃ matrix.

In the present study, we have synthesized n-type Bi₂Te₃ + x wt% graphite (x = 0, 0.5, and 1.0) composites. The detailed structural and microstructural analysis, Raman spectroscopic measurements along with temperature dependent TE parameters *viz.*, thermopower, *S*(T); electrical resistivity, ρ (T); Hall concentration, *n_H*(T); thermal conductivity, κ (T); and lattice thermal conductivity, κ_{L} of the synthesized nanostructured Bi₂Te₃/graphite composites are reported. A large

reduction in κ_L is observed with the addition of graphite. The influence of graphite on the low energy phonon density of states (PDOS) has been experimentally verified with inelastic neutron scattering (INS). Our experimental results reveal a simultaneous improvement of electrical conductivity, σ and Seebeck coefficient, *S* together with a decrease in κ . Here, it should be emphasized that the measurements have been conducted on materials for which there had been no attempt to optimize the charge carrier concentration (*n*_H) as the focus of the work was to explore the impact of the introduction of graphite on the thermal transport properties. Consequently, the figure of merit remains below that of state of the art materials. The incorporation of graphite allows tailoring of TE properties of Bi₂Te₃ nanocomposites. Furthermore, the experimental data are theoretically simulated and reasonable quantitative agreement with experimental data is obtained considering the nanostructured composites as a network of resistors representing 1D contact channels, with ballistic electron transport within two groups of 1D channels having different energies. The underlying physics with an insight towards modification of the desired property for obtaining better TE materials are discussed.

EXPERIMENTAL METHODS

Bi₂Te₃ + x wt% graphite (x = 0, 0.5, and 1.0) nanocomposites were synthesized by mixing different weight percentages of graphite with Bi₂Te₃ ingots. Polycrystalline Bi₂Te₃ ingots were synthesized by a solid-state reaction method. Stoichiometric amounts of bismuth and tellurium (each of purity 99.999%; Alfa Aesar, UK) were vacuum-sealed in evacuated (~ 10^{-3} mbar) quartz tubes to avoid oxidation. Vacuum sealed quartz ampoules were annealed at 1083 K for 24 h and then cooled to 863 K at a rate of 5 K/hour. To homogenize the mixture, it was sintered at 863 K for 96 hours, followed by quenching in liquid nitrogen. The Bi₂Te₃ ingots thus obtained were first ground, subsequently mixed with the desired weight percentage of graphite and then ball milled for 10 h, in an argon atmosphere to avoid oxidation, using a planetary ball mill [Model: Pulverisette (Fritsch,

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Germany)]. High purity natural graphite powder (purity 99.9995%; -325 mesh; Alfa Aesar, UK) was used. For ball milling, an agate container and balls were employed. The ball to sample mass ratio was ~10:1, and the speed of the main disk was maintained at 200 rpm. For measurement of TE parameters, the nanocomposite powders were then hot-pressed in vacuum into pellets of diameter 10 mm and thickness about 2 mm. The hot pressing was done at 698 K for 1 hour under a pressure of 70 MPa in a graphite die. The density of all the hot-pressed samples is of the same order ($\sim 82\%$ of the theoretical density). It should be pointed out that such procedure of synthesis gives n-type Bi_2Te_3 /graphite nanocomposite samples. The structural analysis of the synthesized samples was carried out using powder X-ray diffraction (Model: X'Pert Powder, PANalytical, The Netherlands) with Cu-K_{α 1} radiation of wavelength 0.154056 nm. All X-ray diffraction (XRD) measurements were performed at room temperature on powdered samples in the angular range $5 \le 2\theta^{\circ} \le 120$ in θ -2 θ geometry. Data were analysed by the Rietveld refinement technique, utilizing the Materials Analysis Using Diffraction (MAUD) program.²³ A silicon standard was used to determine the instrumental profile.²⁴ Room temperature Raman spectroscopic studies (Model: inVia, Renishaw, UK) were performed in the range 50 - 3000 cm⁻¹ with a 514.5 nm Ar⁺ laser. Submicron focusing diameter (objective of 50X magnification with numerical aperture 0.8) was used. For monochromatization, 1800 gr/mm grating was used with a Peltier-cooled charged-coupled-device (CCD) detector in the back-scattering configuration. Microstructural analysis of the nanocomoposite samples was carried out using a Transmission Electron Microscope (TEM; JEM 2100 HR, JEOL) operating at 200 KV. Temperature dependent resistivity, $\rho(T)$ measurements were carried out in the temperature range of $10 \le T/K \le 300$ using a standard four-probe technique using silver paste, cured at room temperature for the electrical contacts. The temperature dependence of thermopower, S(T) in the temperature range $20 \le T/K \le 300$ was measured using a standard differential technique.^{25,26} The $\rho(T)$ and S(T)measurements were carried out on parallelepiped shaped samples of dimensions around 6 x 4 x 0.8 mm³ using indigenously built set up; experimental details of which are provided elsewhere.²⁵ The

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temperature dependent Hall concentration, nn(T) measurements were performed by the van der Pauw method in the $10 \le T/K \le 300$ range on similar bar-shaped samples in a closed cycle refrigerator (CCR) based 12 T magnet supplied by Cryogenic Ltd., UK.²⁶ The thermal conductivity, $\kappa(T)$ of the sample was measured in the temperature range $80 \le T/K \le 300$, measurement details have been reported earlier.²⁷ $\kappa(T)$ was measured in comparison with a reference sample of known κ connected in series with the experimented sample. Both the sample and reference were kept inside the thermal screen.²⁷ Inelastic neutron scattering (INS) measurements were made using the MARI chopper spectrometer at the ISIS Pulsed Neutron and Muon Source. The obtained data have been divided through Vanadium measured with a white beam to correct for finite detector efficiencies. No multiphonon corrections have been applied. Powdered samples of pristine Bi₂Te₃, graphite, and the Bi₂Te₃ + 1.0 wt% nanocomposite were loaded into aluminium-foil sachets. These were mounted in a thinwalled aluminium can, located inside a closed-cycle refrigerator containing He-exchange gas. Measurements of the powdered samples were conducted at 5 K using incident energies of E_i = 14, 40 and 140 meV. Data manipulation and reduction, including subtraction of the background determined by measuring the empty container, was performed using Mantid.²⁸

RESULTS AND DISCUSSION

Structural properties

Powder X-ray diffraction patterns of the $Bi_2Te_3 + x$ wt% graphite (x = 0, 0.5, and 1.0) samples, presented in the Supplementary Material, can be indexed on the basis of pure Bi_2Te_3 (JCPDS card no 15-0863). There is no evidence of impurity peaks or additional peaks due to graphite in the Bi_2Te_3 /graphite nanocomposite samples. The amount of graphite is quite small and is probably beyond the detection limit of XRD. Furthermore, the XRD pattern confirms the insolubility of graphite in Bi_2Te_3 , as no peak shift is observed in the XRD pattern on addition of graphite. The XRD

Journal

60

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patterns after Rietveld refinement are included in the supplementary material. The refinement was carried out using the atomic positions of the pristine Bi_2Te_3 samples. The space group $R\bar{3}m$ was

used for refinement. The extracted unit cell parameters, the corresponding goodness of fit (GoF) or χ^2 values and refinement parameters including site occupancy, atomic positions, reliability parameters (R_w, R_b, R_{exp}) along with other important parameters are provided in the supplementary material. No significant change in lattice parameters with graphite addition is observed. According to the formalism of Popa,²⁹ the microstructural refinement using MAUD software is capable of modeling both isotropic and anisotropic size and strain broadening. The Williamson-Hall (W-H) analysis indicates that the microstructure of Bi₂Te₃/graphite nanocomposites is anisotropic. Hence, in the present study, Popa's model is incorporated in the Rietveld refinement code



FIG. 1. (a) Grain size and (b) strain of $Bi_2Te_3 + x$ wt% graphite (x = 0, 0.5, and 1.0) composites for three typical lattice planes after Rietveld refinement at room temperature. Estimated errors in the grain size and lattice strain are included. Errors in lattice strain (~ 1%) are within the size of data points.

MAUD using an anisotropic distribution of grain size and strain in all synthesized samples. Fig. 1(a) and Fig. 1(b) depicts the variation of grain size and strain of $Bi_2Te_3 + x$ wt% graphite (x = 0, 0.5, and 1.0) composites for three typical lattice planes. It should be mentioned here that the corresponding XRD measurements are performed on the as prepared samples. The grain sizes of all the nanocomposite samples, as obtained after refinement, decrease, whereas lattice strain increases with incorporation of graphite in Bi_2Te_3 . The incorporation of graphite in the Bi_2Te_3 matrix inhibits grain

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growth and increases lattice strain.³⁰ This further suggests that graphite particles are embedded in the matrix and present as separate phases in the reported composite samples. However, the presence of graphite is directly probed from Raman spectroscopic measurement and electron microscopic (TEM) analysis.

The Raman spectra of the Bi₂Te₃/graphite nanocomposite samples confirm the presence of graphite (Fig. 2). In the low-frequency region (60 - 150 cm⁻¹), the peaks observed at around 92 cm⁻¹ and 134 cm⁻¹ are attributed to Raman active E_g^2 and A_{1g}^2 vibrational modes of Bi₂Te₃, respectively.³¹ But in addition to these Raman active vibrational modes, another distinct peak is observed at around

112 cm⁻¹, which probably arises from the infrared (IR) active A_{1u} mode of Bi₂Te₃.^{31,32} Generally, IR active phonon modes of oddparity are not observed in the Raman spectra of centrosymmetric crystals. The observation of the infrared active A_{1u} phonon mode (Fig. 2) may be due to strong confinement effects and the loss of local inversion symmetry, as has previously been observed in nanostructured samples.³² The presence of a similar IR active phonon mode in Raman spectra has been reported earlier by Shahil *et al.* in mechanically exfoliated few-quintuple layers of Bi₂Te₃.³² In



FIG. 2. Room temperature Raman spectra of $Bi_2Te_3 + x$ wt% graphite (x = 0, 0.5, and 1.0) nanocomposites. The peak marked with asterisk (*) is attributed to the overtone modes of nanostructured Bi_2Te_3 .

addition, a sharp peak around 755 cm⁻¹ is also observed in Fig. 2, which is not a regular Ramanactive mode of Bi_2Te_3 . In nanostructured composites, different types of defects are induced in the system. The peak around 755 cm⁻¹ can be attributed to the overtone modes arising due to defectinduced crystal symmetry breaking.³³

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In addition to the Raman-active peaks observed in pristine Bi₂Te₃, the Raman spectra of asprepared Bi₂Te₃/graphite composite samples exhibit several Raman-active bands due to graphite. The peak at 1580 cm⁻¹ is one of the most critical features in the Raman spectra of graphitic materials and is ascribed to the G band (1580cm⁻¹) arising from the vibration of sp²-hybridized carbon.³⁴ Furthermore, peaks due to the D band (1350 cm⁻¹), D' band (1616 cm⁻¹), and G' band (2697 cm⁻¹) of graphite are also observed in the Raman spectra of nanostructured Bi₂Te₃/graphite composite samples.³⁵ Generally, for highly crystalline graphite, D and D' bands are absent. The Raman active peak at about 2948 cm⁻¹ in Fig. 2 is associated with a D + G combination mode and is also induced by disorder in the system due to nanostructured graphite. Prominent peaks ~ 2710 cm⁻¹ and 2941 cm⁻¹ are also observed, corresponding to the double resonant scattering process from the zone-edge phonons of graphite.^{34,35} Nanostructured graphite possesses different kind of defects. Ball milling of low-dimensional graphite may be responsible for the introduction of defects and disorder into the nanocomposite system. Raman spectra, which confirm the absence of reaction between graphite and Bi₂Te₃, complement the XRD data and substantiate that graphite is present as a second phase in the matrix of Bi₂Te₃.

Direct structural evidence for the presence of graphite in Bi₂Te₃ matrix and the nature of its distribution are further confirmed through micro-structural analysis. A high resolution TEM image of Bi₂Te₃ + 1 wt% graphite nanocomposite sample is illustrated in the supplementary material [Fig. SM2]. Micrograph of a typical Bi₂Te₃/graphite composite sample with highest graphite concentration (x=1.0) is presented. Several lattice stripes with definite widths of 0.322 nm, 0.268 nm and 0.237 nm clearly represent respectively the (015), (018), and (1010) planes of Bi₂Te₃. Some less dark regions (marked by dotted circles) identified as graphite, indicate that graphite is randomly dispersed in the Bi₂Te₃ matrix.

Thermoelectric properties characterization

The total thermal conductivity κ , of all the samples is shown in Fig. 3(a). A large, around 17%, decrease in κ is obtained with graphite addition. A typical room temperature value of $\kappa \sim 0.97$ Wm⁻¹K⁻¹ is observed for pristine Bi₂Te₃, which gradually decreases to ~ 0.81 Wm⁻¹K⁻¹ with an

is known to play an important role to reduction in the κ of materials. Thus porosity correction of $\kappa(T)$ is provided in the Supplementary Material. It is observed that the $\kappa(T)$ value, as obtained after the porosity correction, follows similar trend with a temperature and graphite variation. The main factor influencing κ of the nanocomposite samples is the lattice scattering of phonons.^{5,18,19} Hence, an attempt has been made to extract κ_L for the synthesized samples [Fig. 3(b)]. κ_L is obtained by subtracting κ_e [Fig. 3(c)] from κ . κ_e (= $L\sigma T$, where L is the Lorentz number) is estimated on the

addition of 1.0 wt% graphite. Porosity



FIG. 3. Temperature dependence of (a) thermal conductivity (κ) and (b) lattice part of thermal conductivity (κ_{l}) (c) electronic part of thermal conductivity (κ_{e}) for different weight percentage (x) of graphite in Bi₂Te₃/graphite nanocomposites. The typical errors in κ_{e} value are within the size of the data points.

basis of the *L* value obtained by fitting the Seebeck coefficient data to the reduced chemical potential using a single parabolic band model with acoustic phonon scattering.³⁶ In general a simple semiclassical model is not applicable to our samples (see later modeling), but is used here for the purposes of estimation. Fig. 3(b) shows the variation of κ_L as a function of temperature for Bi₂Te₃ +

x wt% graphite nanocomposites. Comparing Fig. 3(a) and 3(b) suggest that κ is dependent primarily on κ_2 and shows similar temperature and graphite content dependencies. Pristine Bi₂Te₃ has the highest κ_2 among all the synthesized samples over the entire temperature range and with addition of graphite κ_2 is effectively reduced in the synthesized nanocomposite samples. A rather low κ_2 of ~ 0.77 Wm⁻¹K⁻¹ at room temperature is obtained for the x = 1.0 sample. Newly formed Bi₂Te₃/graphite heterointerfaces act as effective phonon-scattering centers and lead to the observed decrease of κ_2 in the synthesized nanocomposite samples. It is noteworthy to mention that the κ_2 of all samples shows non-monotonic temperature dependence, *viz.*, decreasing trend with increase of temperature up to ~ 170 K and then κ_2 increases with further increase in temperature. This may be due to the dominance of phonon scattering in the low temperature regime and above ~170 K, the onset of the bipolar conduction in the material results in the observed temperature dependent behaviour of κ_2 .³⁷

Similarly low values of κ_L have been reported in some related TE material, *viz.*, melt spun Bi₂Te₃ based compounds,^{38,39} Bi_{0.5}Sb_{1.5}Te₃/C₆₀ nanocomposite¹³ and doped PbTe.⁴⁰ Furthermore, the κ_L value obtained for the present Bi₂Te₃/graphite nanocomposite sample (x = 1.0) approaches the theoretical minimum κ , κ_{min} of 0.28 Wm⁻¹K⁻¹ for Bi₂Te₃ based materials estimated using the Cahill-Pohl model in the high temperature limit.^{41,42}

$$\kappa_{\min} = \frac{1}{2.48} n^{2/3} k_B (v_L + 2v_T), \qquad (1)$$

Where, *n* is the number density of the atoms, k_B is Boltzmann constant, v_L and v_T represent longitudinal and transverse sound velocities, respectively. However, it may be necessary to consider higher temperature to confirm the minimum κ_L . Indeed, the phonon-phonon scattering could possibly decrease κ_L at higher temperature, but in the high temperature limit of Cahill-Pohl model the κ_{min} is already defined by minimal value of the phonon mean free path. For the Sn_{1-x}Sb_xTe system, Banik *et al.* observed the presence of endotaxial nanoscale precipitates of a size similar to that of the mean free path of the heat-carrying phonon in SnTe that effectively scatter phonons and reduce κ_L .⁴³ It

may, therefore, be assumed that heterointerfaces formed by randomly distributed graphite in Bi₂Te₃ nanocomposites effectively scatter heat-carrying phonons of long and mid wavelength, which contributes to the large decrease of κ_L in Bi₂Te₃ + x wt% graphite nanocomposites (x = 0.5 and 1.0) compared to pristine Bi₂Te₃ (x=0).

In bulk materials, κ_L is determined by

$$\kappa_L = \frac{1}{3} C_V v_g^2 \tau \quad , \tag{2}$$

Where C_v is the specific heat, v_g is the group velocity, and τ is the phonon relaxation time. In order to achieve a low κ_L , it is desirable to design a TE material with low C_v , short τ and slow v_g . However, the Dulong-Petit limit of high temperature specific heat does not leave much scope for manipulating C_{v} in materials.⁴⁴ Manipulating τ has been the focus of recent TE materials research.⁵ One common strategy to minimize κ_L has been to minimize τ by intensifying the scattering rate of phonons,^{5,45} which has been successfully implemented in the Bi₂Te₃/graphite nanocomposite samples reported here. The parameter τ is frequency-dependent and the scattering probability depends on the concentration of the scattering centers.⁵ 1D dislocations are effective phonon-scattering sources for mid-wavelength phonons. For PbTe thermoelectrics, it has been shown that precipitation of secondary phases of PbS promotes the formation of dislocations near the boundary due to lattice mismatch between the precipitates and matrix.⁴⁵ Dislocation density (N_D) , as estimated from the XRD data, increases with increasing graphite content in the present Bi₂Te₃ nanocomposites. The details of the calculation of N_D are provided in the supplementary material. The graphite dispersed in the matrix of Bi₂Te₃, forms dislocations near the grain boundary and effectively reduces κ_L due to the scattering of mid wavelength phonons by these boundary dislocations. Furthermore, the increased density of hetero-interfaces formed by graphite randomly distributed in the synthesized Bi₂Te₃ composite system also strongly scatter phonons with long-wavelength to reduce τ .^{5,40,46} In addition, v_g also plays an important role in tuning κ_L . Some novel thermoelectrics with intrinsically low κ_L

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possesses low v_g , which can be attributed to weak chemical bonds and/or heavy constituent elements.⁴⁷ In the present Bi₂Te₃ nanocomposites, in addition to low v_g arising due to global soft bonds, local soft bonds are simultaneously introduced due to the dispersed second phase of graphite. This local soft bond induces low-frequency optical modes that strongly interact with the highfrequency acoustic modes and leads to further reduction of v_g , and hence κ_L . Tian *et al.* recently reported that local modes caused by antisite defects suppress κ in Bi₂Te₂Se.⁴⁸

It may be possible to observe such a local mode in the low energy excitation spectrum. Fig. 4 shows low energy spectra obtained at 5 K with INS. The phonon spectrum was studied at 5 K to

isolate changes from the graphite. The peak at 4 meV (32 cm⁻¹) in the PDOS spectrum of pristine Bi₂Te₃ corresponds to both acoustic and optical modes⁴⁹ and this region is modified by the introduction of graphite. There is no corresponding peak in the graphite density of states, demonstrating that the changes are not simply modes due to graphite. To emplasize this point, a Debye Plot *i.e.*, variation of g(E)/E² against Energy (E) is presented for the low energy region [Fig. 4 (inset)], which confirms that the introduction of graphite into the matrix



FIG. 4. Phonon density of states (PDOS) for pristine Bi_2Te_3 , $Bi_2Te_3 + 1.0$ wt% graphite and pure graphite. The low energy spectra have been integrated from 3 to 5 Å⁻¹. The pure graphite has been scaled by 0.005 based on the relative intensity of the graphite Bragg peaks present in the composite sample. (Inset) Debye level calculated from the specific PDOS measurement.

is indeed modifying the underlying Bi₂Te₃ PDOS. However, to say if this is truly due to local modes would require significant additional modeling, which is beyond the scope of the present paper.

The temperature dependent Seebeck Coefficient, S, for the Bi₂Te₃/graphite nanocomposite samples is shown in Fig. 5. Negative values of S imply that the samples are *n*-type in nature *i.e.*,

14

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electrons are the majority carriers. For pristine Bi₂Te₃ the magnitude of *S* increases gradually with increasing temperature, reaches a maximum at around 230 K, and then slightly decreases with a

further increase of temperature, which could be attributed to thermal excitation of minority carriers at high temperature.⁵⁰ Similar *S*(T) data for single crystalline and thin films of Bi₂Te₃ have also been reported by other groups.⁵¹ Fig. 5 also reveals that |S| of the composites increases with increasing graphite content, attaining the maximum value (~ -105 μ V/K) for Bi₂Te₃ + 1.0 wt% graphite (x=1.0) sample at around room temperature.



FIG. 5. Thermal variation of Seebeck Coefficient (*S*) for different weight percentage (x) of graphite in Bi₂Te₃/graphite nanocomposites.

Incorporation of graphite nanoparticles changes the microstructure and the number of 1D channels in the composite samples. In addition, the Fermi level of the composite samples also changes with graphite addition. For pristine Bi₂Te₃ sample, it is possible to have some compensation of holes and electrons at room temperature. When Fermi level moves with adding graphite in composite we have only electrons, which is manifested in the linear behavior of the S(T) data in the composite samples. Pristine Bi₂Te₃ contains inherent defects like antisite defects and V_{Bi}, V_{Te} type point defects, which act as scattering centers. The Te_{Bi} type antisite defect arising from excess Te occupying Bi sites and V_{Bi} type point defects, are both *n*-type in nature, giving rise to the *n*-type behavior of the samples. The graphite in Bi₂Te₃/graphite composites creates a higher defect density, which acts as additional scattering centers and affects the thermal transport of carriers. In addition, the increased density of hetero-interfaces and dislocations formed by randomly distributed graphite, inferred from the κ (T) data of Bi₂Te₃ composites, also strongly scatter long and medium wavelength phonons. However, in

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order to confirm the impact of graphite on carrier and phonon scattering, the *S*(T) data in the low temperature regime (below Debye temperature, θ_D) have been fitted with the equation.⁵²

$$S = S_0 + A_1 T + A_2 T^3 , (3)$$

Where $A_1 = \frac{\pi^2 k_B^2}{3|e|F}$ and $A_2 = \frac{4\pi^4 k_B}{5|e|\theta_D}$. Here, *e* is the charge of electron, and *F* is the Fermi energy. As

noted above, a simple semi-classical model may not be applicable to our samples (see later modeling), but may be used to the estimation of values. The A₁T term arises due to diffusion thermopower, where electron-electron (*e-e*) mostly contributes. The parameter A₂ is the coefficient of electron-phonon (*e-ph*) scattering. The reported θ_D for Bi₂Te₃ is around 155 K.⁴² The best fit values of A₁ and A₂, as extracted by fitting Eq. (3) with *S*(T) data for Bi₂Te₃/graphite composites [see Fig. SM4 in the supplementary material], are provided in Table I. Both the scattering coefficients A₁ and A₂ increase with graphite content. It is thus evidenced that the addition of

graphite plays a decisive role through *e-e* and *e-ph* phonon scattering, which in turn increases *S* in the present Bi₂Te₃ based nanocomposite system. The importance of *e-e* and *e-ph* scattering in defect-induced Sb₂Te₃ system has been demonstrated earlier by our group.²⁵ It has been shown for metal di-silicides, alloys, and doped CoSb₃ based skutterudite compounds; the lower lattice thermal conductivity or better thermoelectric



FIG. 6. Temperature dependent Resistivity (ρ) for different weight percentage (x) of graphite in Bi₂Te₃/graphite nanocomposites.

performance is likely due to point defect scattering and e-ph scattering.⁵³ Enhanced e-ph scattering was also experimentally verified in SiGe based TE materials.⁵⁴

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The $\rho(T)$ data of the Bi₂Te₃ + x wt% graphite (x = 0, 0.5, and 1.0) nanocomposite samples are presented in Fig. 6. Pristine Bi₂Te₃ shows semiconducting behavior *i.e.*, ρ decreases monotonically with increasing temperature. With graphite incorporation, $\rho(T)$ data of Bi₂Te₃/graphite nanocomposites shows non-monotonic temperature dependence. For the synthesized nanocomposite samples, in the low temperature regime (up to ~ 200 K), ρ increases with an increase of temperature, which is typical for a heavily doped semiconductor and could be explained by phonon scattering of charge carriers.¹³ At higher temperature, ρ decreases as a function of temperature. The temperature dependence of $\rho(T)$ data could plausibly be

explained by temperature dependence of carrier mobility (μ) , which is because of the change in the scattering mechanism. Carrier mobility (μ), as estimated using $\rho(T)$ and $n_H(T)$ data. changes non-monotonically with temperature [see Fig. SM5 in the supplementary material]. Fig. SM5 depicts that μ overall decreases with graphite dispersion. The graphite dispersed in the Bi₂Te₃ matrix acts as a scattering center and impedes the mobility of the carrier. This leads to the



FIG. 7. Temperature dependent Carrier concentration (n_H) for different weight percentage (x) of graphite in Bi₂Te₃/graphite nanocomposites. The typical errors in n_H value are within the size of the data points.

observed decrease of μ in the composite samples (x = 0.5 and 1.0) as compared to its pristine (x = 0) counterpart. Most interestingly Fig. SM5 demonstrates that μ (T) shows similar temperature dependence for both the nanocomposite samples (x = 0.5 and 1.0), probably due to owes to the microstructural changes arising from graphite dispersion in composite samples in contrast to the pristine Bi₂Te₃.

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Graphite creates additional defects in the grain boundary region of the synthesized nanocomposites, which could trap part of the charge carriers. With an increase of temperature, these carriers acquire sufficient thermal energy and get delocalized. However, with an increase of graphite content, the number of defects at the grain boundaries increases, trapping a higher number of charge carriers. This corroborates with the n_H data, where n_H decreases with increase of graphite content from x= 0.5 to x= 1.0 [Fig. 7]. Besides, Fig. 6 demonstrates that ρ decreases systematically with increasing graphite content. The electrical conductivity of graphite is quite high, as compared to Bi₂Te₃. The decrease of ρ with increasing graphite content in Bi₂Te₃/graphite nanocomposites could possibly be explained by the high electrical conductivity of graphite.²² The n_H data also indicate that graphite substantially increases the electron concentration [Fig. 7]. Furthermore, as demonstrated by Banik *et al.*⁴³ for Sb doped SnTe, it could be assumed that in the reported nanostructured Bi₂Te₃/graphite composites, graphite particles are coherently distributed in the matrix. Such coherent interfaces contribute towards long- and medium-wavelength phonon scattering, while maintaining good carrier transport, without excessive scattering leading to the observed decrease of ρ with graphite incorporation.⁵⁵

To highlight the underlying transport mechanism in the synthesized Bi₂Te₃/graphite nanocomposite samples, thermoelectric parameters, *viz.*, $\rho(T)$, *S*(T) and $\kappa_e(T)$ are theoretically simulated. The electron parameters, as obtained using experimentally measured $n_H(T)$ and $\sigma(T)$ data for 0.1m₀ effective mass, are provided in Table-II. Table-II divulges that Ioffe-Regel criterion, *i.e.*, the mean electron (hole) wavelength should be smaller than electron (hole) mean free path, is not fulfilled. Unrealistically small estimate of mean free path (*l*) results, mainly due to an anomaly in small electrical conductivity, σ . The small value of σ can be due to limitation of electron transport between Bi₂Te₃ nanocrystals. We suggest that the contacts between nanocrystals behave as one dimensional (1D) transport channels. The length of such channel should be less than electron mean free path. Therefore electron transport within the channel should be ballistic. In the simplest model, a manuscript. However, the online version of record will be different from this version once it has been copyedited and typeset. PLEASE CITE THIS ARTICLE AS DOI: 10.1063/5.0030745

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composite can be considered as a network of resistors representing 1D channel. The conductivity, g of 1D channel can be calculated as:⁵⁶

$$g = \frac{e^2}{\pi\hbar} \frac{1}{\exp\left(\frac{E_1 - F}{k_B T}\right) + 1},$$
(4)

where, *e* is elementary charge, \hbar is the Plank constant, *E*₁ is the minimum electron energy in 1D channel, *F* is Fermi energy, *k*_B is Boltzmann constant, *T* is the temperature.

The σ of the network (composite) can be estimated as:

$$\sigma = g/l \,, \tag{5}$$

Where, *l* is the typical size and g is the conductance of single 1D transport channel network.

The Seebeck coefficient for ballistic transport in 1D transport channel can be calculated in similar way assuming that heat transport is also limited by contacts. For single 1D channel, the following expression for the Seebeck coefficient was obtained:⁵⁶⁻⁵⁸

$$S = -\frac{k_B}{e} \left(\frac{E_1 - F}{k_B T} + \left(\exp\left(\frac{E_1 - F}{k_B T}\right) + 1 \right) \ln\left(1 + \frac{F - E_1}{k_B T}\right) \right), \tag{6}$$

Assuming that all 1D channels in the network are the same, we get a Seebeck coefficient for the network (composite) equal to the Seebeck coefficient for single channel.



FIG. 8. Dependence of (a) Seebeck coefficient, *S*; and (b) resistivity, ρ on the position of Fermi level with respect to E₀ at 300 K for single band 1D and 3D electron transport.

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For electronic contributions to the heat conductance, K_e of a single 1D channel, the following expression can be derived for ballistic electron transport in the case $\frac{F - E_1}{k_R T} >> 1$:⁵⁶⁻⁵⁸

$$K_{e} = \frac{k_{B}}{\pi\hbar} \left(2k_{B}T \left(1 + \int_{0}^{\infty} \frac{xdx}{\exp(x) + 1} \right) - \left(F - E_{1} \right) \left(\exp\left(\frac{E_{1} - F}{k_{B}T}\right) - eS \right) \right), \tag{7}$$

The electronic contribution to the heat conductivity of a network of 1D channels (composite), κ_e can be estimated as:

$$\kappa_e = K_e / l \,, \tag{8}$$

The dependence of the Seebeck coefficient and resistivity on the position of the Fermi level with respect to E_0 at 300 K is plotted in Fig. 8. In this calculation, we assume l = d, where d is the mean size of a Bi₂Te₃ grain. It seems that reasonable quantitative agreement between calculated and experimental values can be achieved for F-E₀ ≈ 0.02 eV.

For comparison, we also plot similar dependencies of conductivity and Seebeck coefficient calculated for single band 3D electron transport with constant electron mean free path equal to d: ^{57,58}

$$\sigma = \frac{2e^2 v dm k_B T}{3\pi^2 \hbar^3} \ln\left(1 + \exp\left(\frac{F - E_C}{k_B T}\right)\right),\tag{9}$$

$$S = \frac{2\int_{0}^{\infty} \frac{xdx}{\exp(x)+1} + \frac{F - E_{c}}{k_{B}T} \ln\left(1 + \exp\left(\frac{F - E_{c}}{k_{B}T}\right)\right) - 2\int_{0}^{\infty} \frac{F - E_{c}}{k_{B}T} \frac{xdx}{\exp(x)+1}}{\ln\left(1 + \exp\left(\frac{F - E_{c}}{k_{B}T}\right)\right)},$$
(10)

where v=6 is the valley degeneracy, *m* is conduction band effective mass, *E_C* is the conduction band minimum. Expressions (9-10) were derived from steady state solution of Boltzmann equation for electrons in the relaxation time approximation.^{57,58} For calculation we took *m*=0.1*m₀*, *m₀* is free electron effective mass. The Fermi level position is calculated from the neutrality equation:

where, donor concentration is equal to N_d . It is seen that using the 3D transport model, the calculated Seebeck coefficient is much larger and the resistivity is much smaller than the experimental value.

Thus, the relatively small experimental value of the Seebeck coefficient and electrical conductivity can be explained by the limitations of electron transport by contacts between Bi₂Te₃ nanocrystals. Reasonable quantitative agreement with experimental data is obtained within a simple model assuming ballistic electron transport in 1D channels.

The temperature dependence of the Fermi energy, F is required to model S(T) and $\rho(T)$ data. To calculate such dependence, we assume that the position of F is determined by donor concentration and two-dimensional topology protected surface at the surface of Bi₂Te₃ grains. Further, we suggest that F is located above the Dirac point (E₂) at all temperatures and $\frac{F - E_2}{k_B T} >> 1$. In this case, we neglect holes in dispersion law $E - E_2 = \pm v_0 p$, where v_0 is the constant with

dimension of velocity, and *p* is is momentum. The electron concentration (n_H) can be calculated as: 57,58

$$n_{H} \approx \frac{\left(k_{B}T\right)^{2} S_{gs}}{2\pi\hbar^{2} v_{0}^{2} d^{3}} \left(\int_{0}^{\infty} \frac{x dx}{\exp(x) + 1} - \left(\frac{F - E_{2}}{k_{B}T}\right)^{2} \right),$$
(12)

Where S_{gs} is the grain surface area carrying 2D topologically protected states.

Assuming that all the donors are ionized at all temperatures, we obtain the following expression for the temperature dependence of the Fermi energy:

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 $F = E_2 + \sqrt{\frac{4\pi\hbar^2 v_0^2 d^3 N_d}{S_{gs}} - 2(k_B T)^2} \int_0^\infty \frac{x dx}{\exp(x) + 1},$ (13)

We assume $S_{gs}=d^2$ and l=d=11 nm and use calculated values of the Seebeck coefficient, *S*; electrical resistivity, ρ ; and electronic part of thermal conductivity, κ_e for the sample with 1.0 wt% graphite taking N_d=1.5x10¹⁸ cm⁻³ and E₁-E₂ as a fitting parameter. The results are plotted in

Fig. 9 by solid lines for E_1 - $E_2 = 0.135$ eV.

Reasonable quantitative agreement with experiment is achieved for the sample with 1.0 wt% graphite content within the simplified approach described above. A similar agreement for the sample with 0 wt% and 0.5 wt% graphite content can be achieved only by independent variation of S_{gs} , l, and E_1 - E_2 . For the sample with 0.5 wt% graphite, reasonable agreement with experiment can be achieved for relatively small (less than 30%) deviation of *l* from *d* and S_{gs} from d^2 . For the sample with 0 wt% graphite l needs to be larger than d, and S_{gs} smaller than d^2 , to achieve reasonable agreement between experimental and calculated values of Seebeck coefficient and resistivity. These



FIG. 9. Temperature dependencies of (a) Seebeck coefficient, *S*; (b) electrical resistivity, ρ ; experimental (points), simulated (single 1D channel, double 1D channel and 3D transport model) and (c) electronic part of thermal conductivity, κ_e experimental (points) and simulated (1D transport model) results of Bi₂Te₃+1.0 wt% graphite nanocomposite sample.

observations point to possible differences between the microstructure of pristine Bi₂Te₃ and composite samples containing graphite dispersoids and corroborate the carrier mobility data [Fig.

SM5]. However the simplified theoretical model assuming single 1D transport channels does not reproduce the maximum in the temperature dependence of resistivity. In the model we assumed that all 1D channels in the contact network have the same energy, E_1 . In fact, there has to be broad distribution of these energies. A significant part of the 1D sub bands in the channels should have energies higher than Fermi energy. Thermal activation of electrons to these 1D sub bands should increase at higher temperature. To illustrate this, we also calculated the electrical resistivity and Seebeck coefficient for two networks of 1D channels with sizes $l_1=12.5$ nm and $l_2= 5$ nm and energies E_1 and E_3 with E_1 - $E_2=0.132$ eV, E_3 - $E_2=0.220$ eV. The theoretically simulated results using two groups of 1D transport channel with different energies are shown in fig. 9. The following expressions have been used: ⁵⁶⁻⁵⁸

$$\sigma = \frac{e^2}{\pi\hbar} \sum_{k=0}^{1} \frac{1}{l_{k+1}} \frac{1}{\exp\left(\frac{E_{1+2k} - F}{k_B T}\right) + 1} , \qquad (14)$$

$$S = -\frac{k_{B}}{e} \frac{\sum_{k=0}^{1} \frac{1}{l_{k+1}} \left\{ \frac{\frac{E_{1+2k} - F}{k_{B}T}}{\left[\exp\left(\frac{E_{1+2k} - F}{k_{B}T}\right) + 1 \right]} + \ln\left[1 + \exp\left(\frac{F - E_{1+2k}}{k_{B}T}\right)\right] \right\}}{\sum_{k=0}^{1} \frac{1}{\left[\exp\left(\frac{E_{1+2k} - F}{k_{B}T}\right) + 1 \right]}},$$
(15)

The maximum in the temperature dependence of resistivity is reproduced, in reasonable agreement with experiment. The agreement between modeled and measured temperature dependence of seebeck coefficient is also reasonable.

The *ZT* value, estimated using the $\rho(T)$, S(T) and $\kappa(T)$ data, increases with increasing temperature [see Fig. SM6 in the supplementary material]. Furthermore, graphite addition plays a

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positive role towards the betterment of all the crucial TE parameters, *i.e.*, S, κ ; and ρ and is reflected in the *ZT* data of the composite samples, which also increases with increasing graphite dispersion. A substantial increase of *ZT* is observed in the highest graphite content (x=1.0) nanocomposite sample compared to its pristine (x=0) counterpart. However, it should be emphasized that the non-optimized carrier concentration in the samples reported here leads to the observed low *ZT* value, which is presented in the supplementary material. It is notable that graphite addition simultaneously improves all the TE parameters, *viz.*, ρ , *S*, and κ . Bi₂Te₃ nanocrystals anchored on a single-walled carbon nanotube have recently been reported as an excellent route for the design and fabrication of highperformance flexible thermoelectric materials.⁵⁹ Our results also clearly indicate that nanocompositing with graphite, which is also a carbon-based material, is a favourable route for improving TE performance in Bi₂Te₃ based thermoelectrics. The enhanced TE performance can be obtained by applying this approach to similar nanocomposite systems. The impact of graphite dispersion on various TE material/graphite nanocomposites by tuning the graphite content should be investigated further.

CONCLUSION

Thermoelectric properties of nanostructured n-type Bi₂Te₃/graphite composites have been investigated both experimentally and theoretically. In depth characterization of the synthesized nanocomposites samples is carried out using powder XRD diffraction, Raman spectroscopic analysis, temperature dependence of thermal conductivity, κ (T); thermopower, *S*(T); electrical resistivity, ρ (T) and Hall concentration, *n*_H(T). Rietveld refinement of the XRD data reveals that graphite inhibits the grain growth and increases lattice strain in the Bi₂Te₃ matrix. Raman spectroscopic analysis confirms the presence of graphite in the composite samples. In addition, the appearance of Raman active peaks associated with graphite in the Raman spectra, indicates the presence of defects and disorder in the system, which further helps in scattering phonons. Graphite dispersion significantly decreases κ of the nanocomposite samples. κ_Z (T), as extracted from κ (T)

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data, follows a similar temperature and graphite dependence to that of $\kappa(T)$. A low κ_L value of 0.77 $Wm^{-1}K^{-1}$ is reported for $Bi_2Te_3 + 1.0$ wt% graphite composite sample. The role of graphite in introducing effective scattering sources, viz., 0D point defects, 1D dislocations, and 2D heterointerfaces for scattering phonons of different wavelengths is discussed in terms of the substantial (17%) decrease of κ_L with graphite incorporation in pristine Bi₂Te₃. In this context, the contribution of graphite in introducing local low energy optical phonon modes and its interaction with acoustical phonons towards achieving low phonon group velocity (v_g) is also emphasized. Such a local mode is observed in the low-energy spectrum obtained by Inelastic Neutron Scattering (INS). The peak in the INS spectra corresponding to acoustic and optical modes of pristine Bi₂Te₃ is altered by graphite addition. This furthermore indicates that the Phonon Density of States (PDOS) of Bi₂Te₃ is modified with graphite incorporation and plays a positive role in phonon scattering. An improvement in Seebeck coefficient with graphite incorporation is also observed. The electrical conductivity of the Bi₂Te₃/graphite nanocomposite system also increases systematically with increasing graphite content and corroborates the measured Hall concentration data. Simultaneous improvement of all the crucial TE parameters, viz., ρ , S, and κ with graphite dispersion leads to an increase in ZT of the reported nanocomposite samples. Reasonable agreement with the experimental $\rho(T)$, S(T), and $\kappa_e(T)$ data for a $Bi_2Te_3 + 1.0$ wt% graphite composite sample is obtained with the theoretical model assuming ballistic electron transport in two groups of 1D channel between Bi₂Te₃ nanocrystals. The theoretical simulation further indicates the microstructural difference between pristine Bi₂Te₃ and composite samples with graphite dispersoids, as a possible reason for realizing excellent thermoelectric performance in nanostructured Bi2Te3/graphite composites with optimized charge-carrier concentrations.

SUPPLEMENTARY MATERIAL

See the supplementary material for the details of X-ray diffraction patterns after Rietveld refinement along with the refinement parameters obtained using MAUD software, high resolution TEM image of Bi₂Te₃ + 1 wt% graphite nanocomposite sample, Dislocation density (N_D), porosity correction of temperature dependence thermal conductivity (κ), fitting of temperature dependent thermopower data, temperature dependence of carrier mobility and ZT of Bi₂Te₃ + x wt% graphite (x = 0, 0.5, and 1.0) samples.

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DATA AVAILABILITY

The data that supports the findings of this study are available within the article and its supplementary material.

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Figure Captions

FIG. 1. (a) Grain size and (b) strain of $Bi_2Te_3 + x$ wt% graphite (x = 0, 0.5, and 1.0) composites for three typical lattice planes after Rietveld refinement at room temperature. Estimated errors in the grain size and lattice strain are included. Errors in lattice strain (~ 1%) are within the size of data points.

FIG. 2. Room temperature Raman spectra of $Bi_2Te_3 + x$ wt% graphite (x = 0, 0.5, and 1.0) nanocomposites. The peak marked with asterisk (*) is attributed to the overtone modes of nanostructured Bi_2Te_3 .

FIG. 3. Temperature dependence of (a) thermal conductivity (κ) and (b) lattice part of thermal conductivity (κ_L) (c) electronic part of thermal conductivity (κ_e) for different weight percentage (x) of graphite in Bi₂Te₃/graphite nanocomposites. The typical errors in κ_e value are within the size of the data points.

FIG. 4. Phonon density of states (PDOS) for pristine Bi_2Te_3 , $Bi_2Te_3 + 1.0$ wt% graphite and pure graphite. The low energy spectra have been integrated from 3 to 5 Å⁻¹. The pure graphite has been scaled by 0.005 based on the relative intensity of the graphite Bragg peaks present in the composite sample. (Inset) Debye level calculated from the specific PDOS measurement.

FIG. 5. Thermal variation of Seebeck Coefficient (S) for different weight percentage (x) of graphite in Bi_2Te_3 /graphite nanocomposites.

FIG. 6. Temperature dependent Resistivity (ρ) for different weight percentage (x) of graphite in Bi₂Te₃/graphite nanocomposites.

FIG. 7. Temperature dependent Carrier concentration (n_H) for different weight percentage (x) of Graphite in Bi₂Te₃/graphite nanocomposites. The typical errors in n_H value are within the size of the data points.

FIG. 8. Dependence of (a) Seebeck coefficient, *S*; and (b) resistivity, ρ on the position of Fermi level with respect to E₀ at 300 K for single band 1D and 3D electron transport.

FIG. 9: Temperature dependencies of (a) Seebeck coefficient, *S*; (b) electrical resistivity, ρ ; experimental (points), simulated (single 1D channel, double 1D channel and 3D transport model) and (c) electronic part of thermal conductivity, κ_e experimental (points) and simulated (1D transport model) results of Bi₂Te₃+1.0 wt% graphite nanocomposite sample.

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TABLE I. The best fit value of the parameters A_1 and A_2 ; as obtained from fitting thermopower data with equation: $S=S_0+A_1T+A_2T^3$

Sample (x)	A1 (µVK ⁻²)	$A_2 (\mu V K^{-4})$
0	0.278 <u>+</u> 0.0018	$3.8 \ge 10^{-6} \pm 7.3 \ge 10^{-7}$
0.5	0.345 <u>+</u> 0.0257	4.4 x 10 ⁻⁶ ±2.5x10 ⁻⁷
1.0	0.358 <u>+</u> 0.0089	4.6 x 10 ⁻⁶ +9.2x10 ⁻⁷

TABLE II. Electron parameters calculated using experimentally measured Hall concentration and electric conductivity data for $0.1m_0$ effective mass for Bi₂Te₃+ x wt% graphite samples.

Graphite content (wt%)	$n_{\rm H}$ (10 ¹⁸ cm ⁻³)	μ (cm ² /V-s)	E _F (meV)	l (nm)	λ (nm)
0	0.2	39.0	4.5	2.60	65
0.5	5.0	4.5	39.0	0.85	22
1.0	1.5	23.0	17.0	3.00	32



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FIG. 5





FIG. 6











